

PRODUCT CATALOGUE



Welcome! This binder contains resources on all **BAUCO**[®] product groups, as well as our wide range of our custom-manufacturing capabilities and customer service offerings.

Our team of product and logistics specialists will work with you to design access panel solutions, work with your project managers on budgeting, and manage the delivery to your project site - on time and on budget!

Here you'll find reference projects, technical drawings, customer comments, and examples of finishing treatments.

Contact information and quote request form available online or call the Bauco team toll free!

www.BAUCO.com
Toll Free: 1-877-592-0033
Local: 1-250-592-0033

PRODUCT OVERVIEW



BAUCO® plus II

Architectural access panels with concealed hardware and gypsum board inlay

- Concealed hardware (frame, latch, and hinge)
- Ships with drywall installed
- Fully removable door
- Superior sound barrier



BAUCO® paint-ready

Durable, factory-primed door leaf option for BAUCO® access panels

- Available as option with the BAUCO® plus II and BAUCO® rondo
- Door leaf finished flush and frameless, ready to paint
- Proven durability and humidity tested construction



BAUCO® air

Integration of air return and clean access openings, flush with surfaces

- Frameless air-return grille
- Can install into any drywall surface
- Variety of core styles and sizes



BAUCO® rondo

Round access panel that blends with curved or oval design themes

- Virtually invisible access
- Concealed hardware (frame, latch, and hinge)
- Ships with drywall installed
- Fully removable door



BAUCO® XL

Extra large, hinged, virtually invisible, access panel

- Front mounted frame with finishing bead for all GWB
- Ships with drywall installed
- Fully removable door
- Superior sound barrier



BAUCO® softline

Galvanized sheet metal access door with soft transition frame

- Concealed hardware (latch and hinge), touch latch or keyed
- Clean, white powder-coated finish, no painting required
- Mounts to studs, stone, brick, etc.
- Fully removable door



BAUCO® plus

Concealed hinge gypsum wallboard access door for wall or ceiling

- Cam latch (optional touch, keyed, or torx latch)
- Ships with drywall installed
- Allows door to open to 90 degrees
- Perimeter gasket installed on site

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SERVICE OVERVIEW

Let us solve your design problems with our proven process!



BAUCO® offers skilled technical advice for your most challenging projects.

You can spend many hours choosing the perfect finishes and creating the best spaces only to have them marred by unsightly access to service installations. At Bauco Access Panel Solutions Inc. we use quality materials and intelligent design to solve your access problems, while protecting the beauty and integrity of your designs and finishes.

PROVEN PROCESS

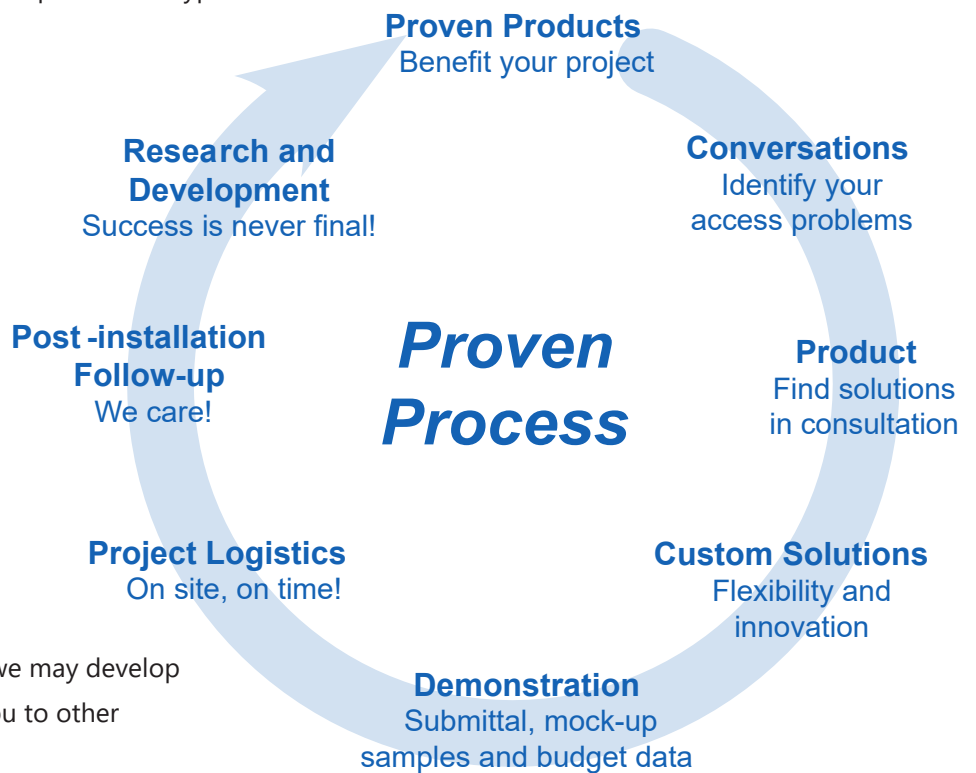
Our staff follows a proven process to work with you and your construction team from product selection, over mock-up sample, submittal documents and logistics to sales follow-up. Our experience benefits your project.

SPECIFICATION ADVICE

Our product specialists work with you to determine the optimal solution to your access panel problem. A typical conversation between client and product specialist touches on:

- » Access panel design and size
- » Orientation, latch options
- » Surface finishes
- » Alignment with other design features
- » Security, acoustics
- » Budgets, timing, samples
- » mock-ups, submittal drawings
- » Job-site logistics, project management, etc.

If we don't have a ready solution, we may develop one exclusively for you or direct you to other experienced suppliers.





Our customer service specialists provide budget and logistical support.

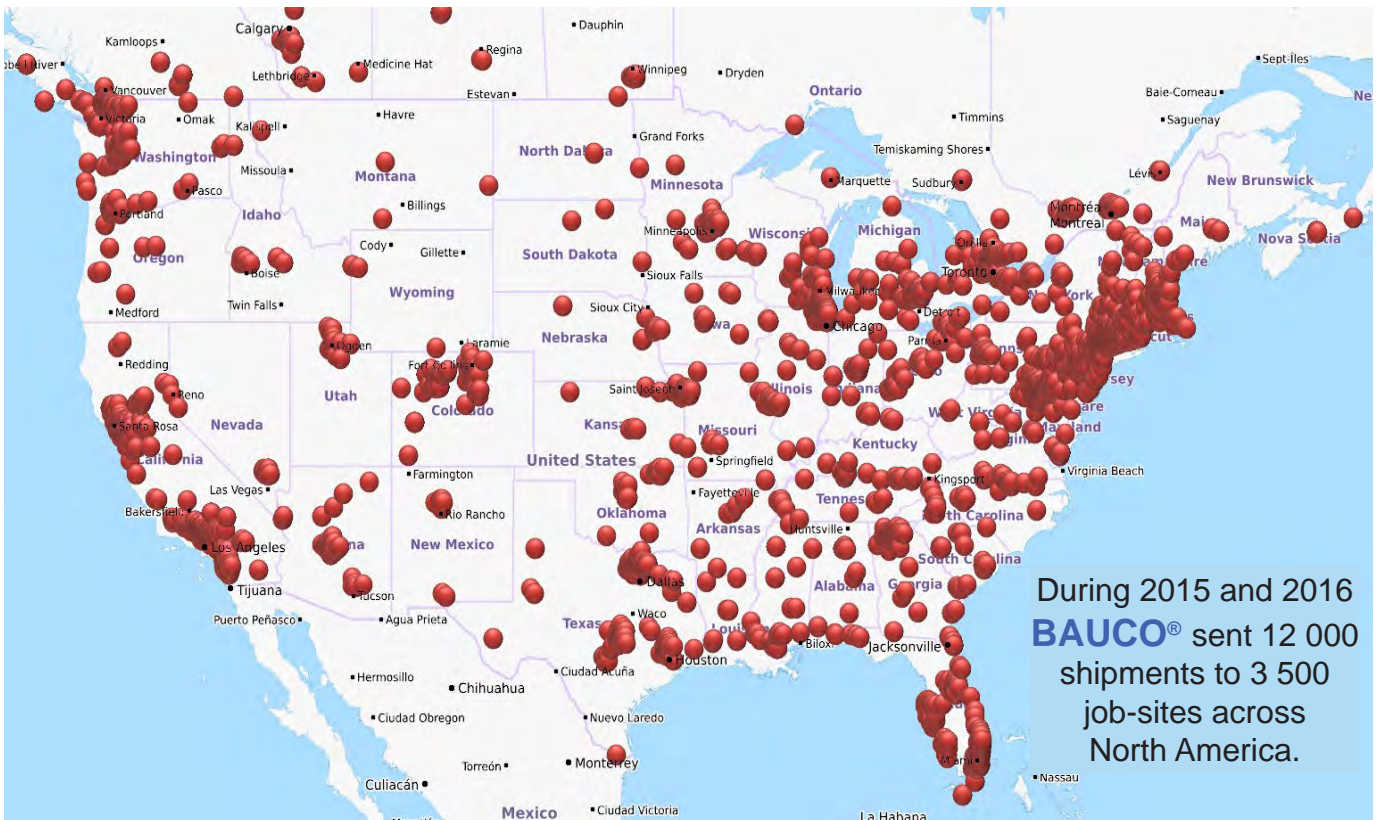
LOGISTICS

With our customer base spread around the globe, we have had to develop the project management skills necessary to deliver our solutions on time and on budget. Wherever your next job may be, we work with you and your trades to meet their schedules.

Our customer service specialists are standing by, Email your technical inquiries or call us today.



Deadlines are very important to you, and us! We always meet your shipping dates.

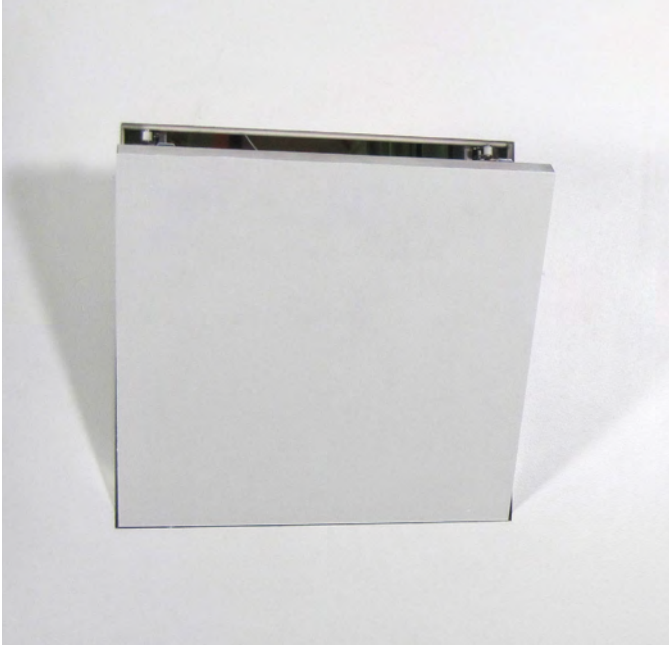
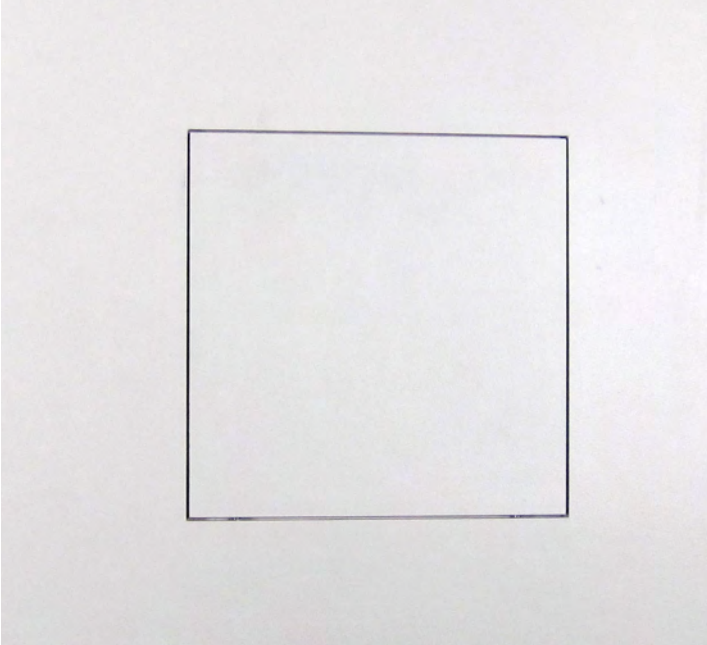


During 2015 and 2016
BAUCO® sent 12 000
 shipments to 3 500
 job-sites across
 North America.

GALLERY OF INSTALLATION EXAMPLES

BAUCO® plus II

Access panels designed for drywall



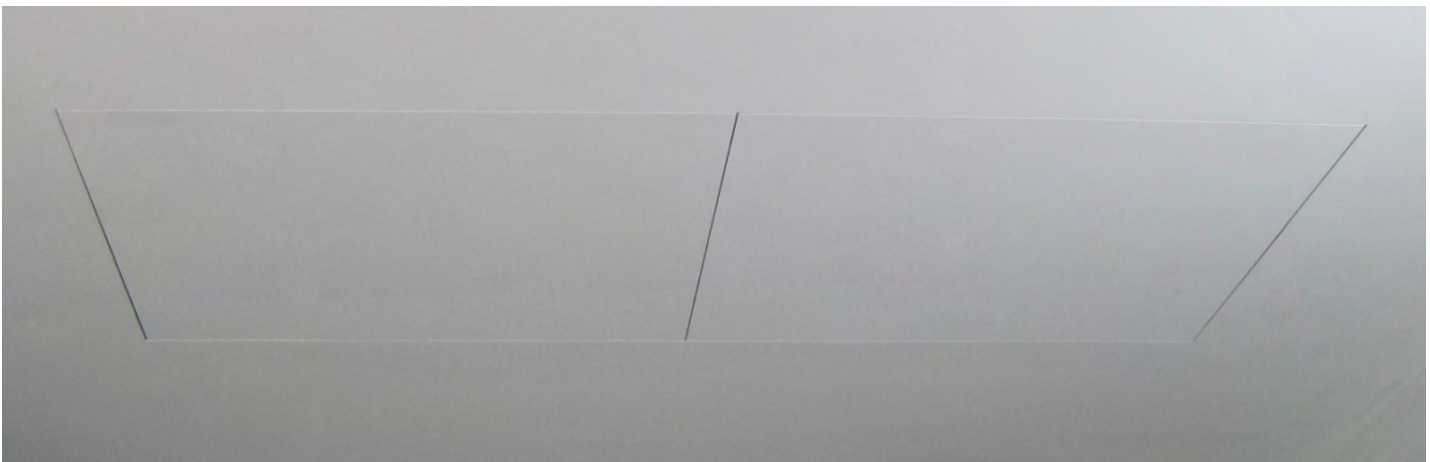
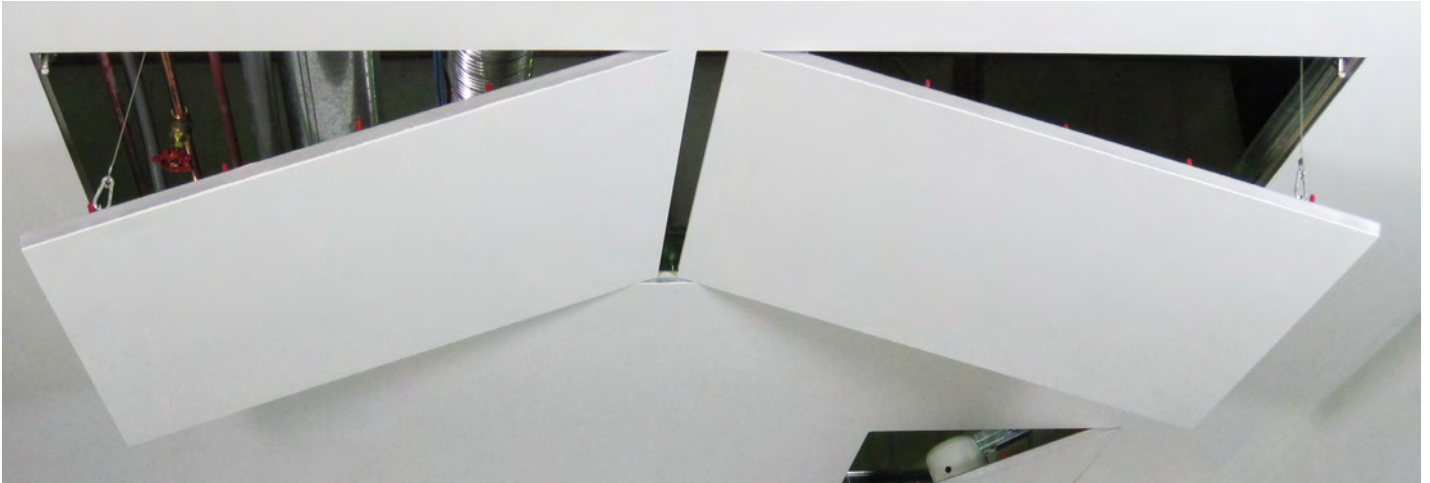
Ceiling Installation in Las Alcobas Resort - Mexico City

GALLERY OF INSTALLATION EXAMPLES

BAUCO® plus II Multi-leaf Access Panels

'Butterfly' style

Custom sizes, inlays, hardware, gasket, locks, and latches available

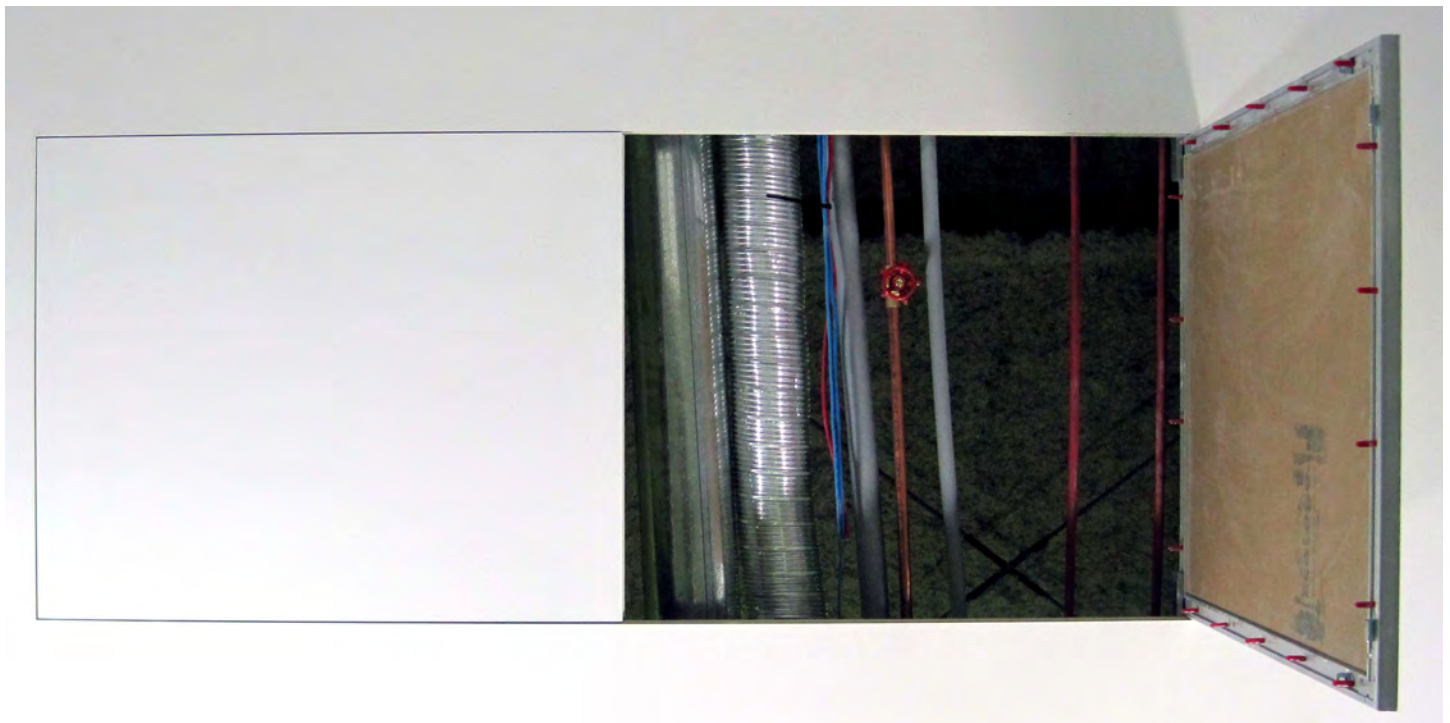


GALLERY OF INSTALLATION EXAMPLES

BAUCO® plus II Multi-leaf Access Panels

'Bomb Bay' style - size restrictions apply

Custom sizes, inlays, hardware, gasket, locks, and latches available



Looking directly up at a ceiling installation

GALLERY OF INSTALLATION EXAMPLES

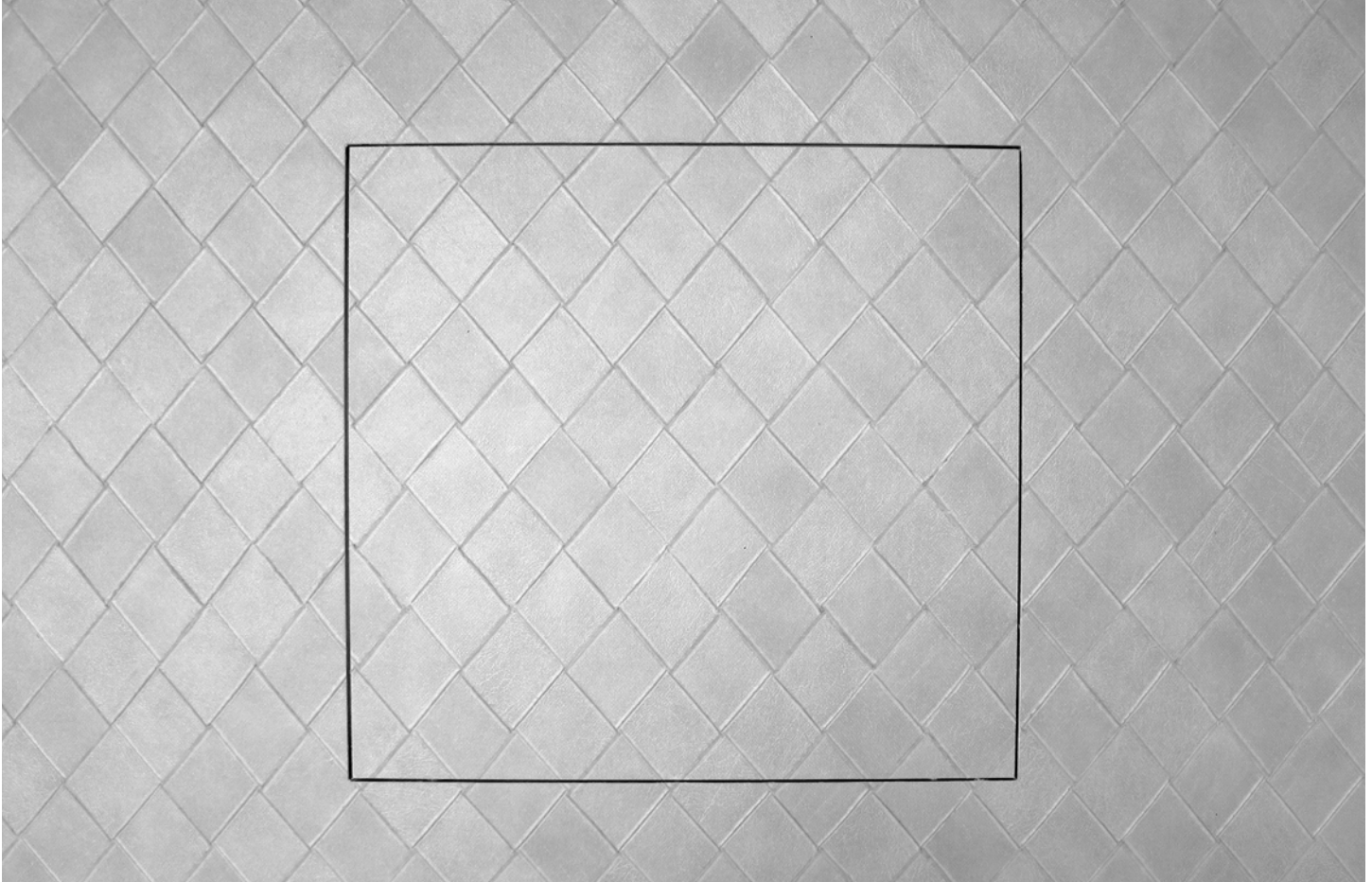
BAUCO® plus II - Applications



GALLERY OF INSTALLATION EXAMPLES

BAUCO® plus II Veneer and Wallpaper

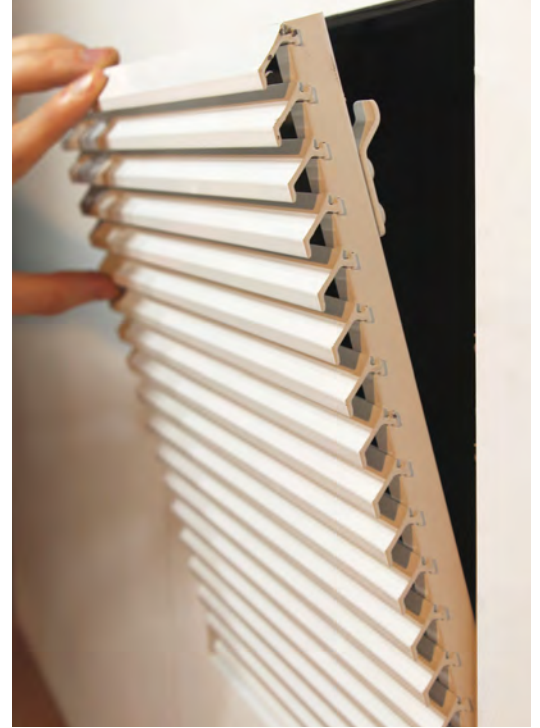
Our Panels Accept a variety of finishes including:
Paint, Tile, Wallpaper, Vinyl Coverings,
Millwork, Wood, Plaster, Stucco



GALLERY OF INSTALLATION EXAMPLES

BAUCO® air

Integrated air return grill with our **BAUCO® plus II** access panel, or other drywall surfaces



BAUCO® rondo



SELECTED PROJECTS WORLDWIDE

UNITED STATES

- **Hotels**

Chelsea Dynasty, New York, NY
Hyatt Regency New Orleans, New Orleans, LA
Manchester Grand Hyatt, San Diego, CA
Hyatt Hotel East, Dallas, TX
Baltimore Hyatt, Baltimore, MD
Hilton Franchise Development, Approved Vendor
Ritz-Carlton Orleans Hotel, New Orleans, LA
Omni Royal Crescent Hotel, New Orleans, LA
Marriott Harbor Beach Hotel, Hollywood, FL
Castle & Cook Resort, Lanai City, HI
The Edgewater Noble House Hotels, Daytona Beach, FL
Bel Age Hotel, Hollywood, CA
Four Seasons Hotel and Residence, Seattle, WA
Majestic Hotel, New York, NY
Sheraton Hotel, Greensboro, NC

- **Casinos**

Wynn, Las Vegas, NV
Motor City Casino, Detroit, MI
Pinnacle Hotel & Casino, Baton Rouge, LA

- **Condominiums**

One Ala Moana, Honolulu, HI
One 57, New York, NY
Optima Biltmore Towers, Scottsdale, AZ
Multiple Residential Renovations, New York, NY
Point Loma Tennis Club, San Diego, CA

- **Government**

Illinois State Capital, Springfield, IL
FBI Academy, Quantico, VA

- **Shopping Centers**

Bloomingtons at Perimeter Mall, Atlanta, GA

- **Museums**

Museum of Contemporary Art, New York, NY

- **Airports**

Jacksonville International Airport, Jacksonville, FL
JFK International Airport, American Airlines, New York, NY

- **Retail & Commercial Buildings**

Rodeo Drive, Various, Hollywood, CA
Canali Retail Stores, New York, NY
Gucci Retail Store, Honolulu, HI
Tourneau Caesars Forum Shops, Las Vegas, NV
Microsoft Building, Boulder, CO
Bank of America, Rockefeller Plaza, New York, NY
Dobson Communication, Oklahoma City, OK

MIDDLE EAST

Kuwait Diplomatic Headquarters, Egypt
Borj Al-Jewar Development, Jeddah, Saudi Arabia

CANADA

- **Hotels**

Westin Bear Mountain Victoria, BC
Fairmont Empress Hotel & Spa, Victoria, BC
Hyatt Regency Hotel, Calgary, AB
Telus Conference Centre, Calgary, AB

- **Casinos**

Niagara Gateway Casino, Niagara Falls, ON

- **Shopping Centers**

West Edmonton Mall, Edmonton, AB
The Pen Centre, St. Catharines, ON

- **Condominiums**

Four Seasons Residence, Toronto, ON
The Berzy, Toronto, ON
The Hudson, Victoria, BC
500 Wellington Condominiums, Toronto, ON

- **Schools**

Simon Fraser University Downtown, Vancouver, BC
Simon Fraser University City Centre, Surrey, BC
University of Alberta Edmonton Campus, Edmonton, AB
University of Alberta Calgary Campus, Calgary, AB
National Ballet School of Canada, Toronto, ON
Ryerson Institute, Dean's Office, Toronto, ON

- **Government**

Canadian Parliament Buildings - East Block, Ottawa, ON

- **Hospitals**

Fort McMurray Hospital, Fort McMurray, AB
Royal Alexandria Hospital, Edmonton, AB
Sick Children's Hospital, Toronto, ON
Royal Jubilee Patient Care Centre, Victoria, BC

- **Museums**

Royal Ontario Museum, Toronto, ON

- **Airports**

Edmonton International Airport, Edmonton, AB

- **Retail & Commercial Buildings**

Rogers Stores, All Across Canada
Vancouver Trade & Convention Centre, Vancouver, BC

LATIN AMERICA & CARIBBEAN

- **Hotels**

Venetian Tower, Puerto Rico
Ritz-Carlton Grand Cayman, Puerto Rico
Caribbean Hilton Hotel, San Juan, Puerto Rico
Paradise Club Resort, The Bahamas
Sandy Cove Resort, St. James, Barbados
Fairmont South Hampton Princess, Bermuda
Condominium Residence, Costa Rica
Lifestyle Holiday Vacation Club, Dominican Republic
Marriott Aruba Surf Club, Dutch Caribbean

CUSTOMER TESTIMONIALS

CONTRACTORS

“The installation went very well, and I think the access panels work great. We’ve received quite a few comments from the architect and the users of the space that they’re quite impressed with the access doors. Also, I think that the fact that the door can be completely removed from the opening is a much more functional option than the traditional fixed hinged door.”

-Construction, Edmonton AB

“Your design (custom door with integrated air return grille) makes the installation aspect of the project simple and hassle free which is what our client is looking for. Also it appears to be quite cost effective.”

-Wall and Ceiling Contractor

“The 48” x 48” worked out great. It looks so crisp. The best I have installed.”

-Drywall & Acoustics, NY

“Everything went great... I was very pleased with your company, service, and product... We have gotten a lot of positive comments on the panels.”

-General Contractor

“We have asked a number of designers to start specifying your product. Other MDF type of panels are subject to shrinkage and we have had a lot of cracking. With yours this is never an issue. Keep up the good work.”

-Interior Contractor, Calgary

ARCHITECTS

“The hotel was very impressed with the stealthiness of the panels. Once they saw the panel covered with the corridor wall paper and only the 1/16” reveal around the unit they decided it was the best access panel situation we could ever hope for.”

-Architect, Louisiana

“Everything went very well. The owner as well as our CG really like the product, ... we should use it in more of our projects that require access panels.”

DEVELOPERS

“I’m very satisfied with product quality, turnaround time, and process handling. Friendly support made everything go smoothly. 5 stars shopping experience!”

-Developer

PROPERTY MANAGERS

“I would strongly recommend your product and your company given the excellent, knowledgeable, and service you provide.”

-Lord Shivas Properties LLC, NY

“I always recommend your panels to clients, architects and designers, and they find your website helpful. I like the **BAUCO® plus II**, the corners on the panel don’t have the radius’s, and you eliminated the hardware to operate the hasp, which was always finicky to plaster and paint in. The touch latch is an improvement.”

-Management Co., NY

CUSTOM SOLUTIONS

SINGLE DOOR CUSTOM SIZES

Examples of custom sizes

27" x 54", 14½" x 28", 6¼" x 42"

MULTI-LEAF DOOR CUSTOM SIZES

- Multi-leaf doors can be customized to suit most large openings
- Multiple, hinge-less, fully removable sections
- No center bar
- Double leaf doors typically hinge in the center
- Door leaves can be removed for full access

Examples of custom sizes

36" x 80", 32½" x 56", 66" x 78"

LATCH OPTIONS

Touch Latch



Keyed Lock



CAM Latch

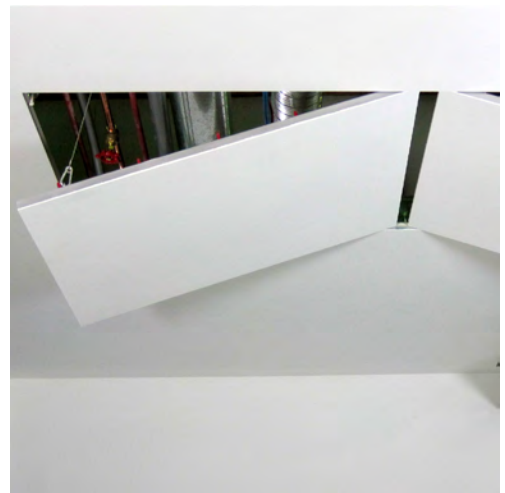


TORX Latch



CUSTOM INLAY OPTIONS

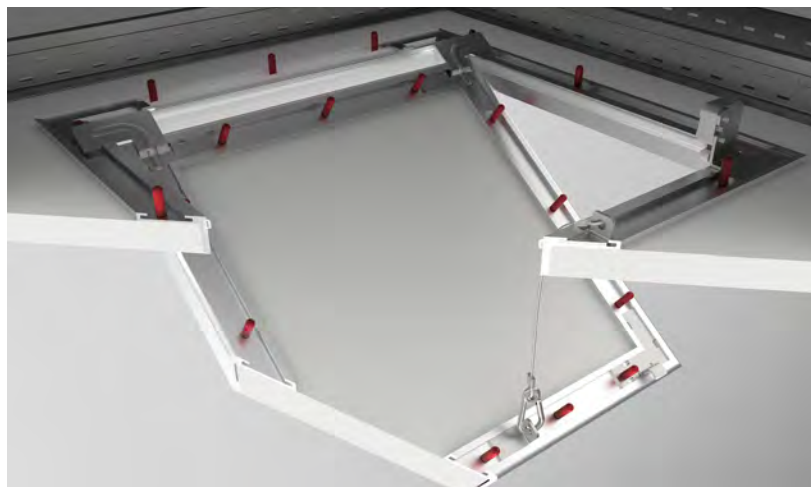
- Additional GWB Layers
- Tile Backer Board
- Acoustical Inlay Options
- Cement Board
- Imperial Veneer Plasterboard
- Fiberboard (MDF)
- Preparation Wood Inlay/Veneer
- **BAUCO® paint-ready** - Durable, flush-finished and factory-primed door leaf



BAUCO® plus II

Virtually invisible access panels

Standard sizes from 6" x 6" to 24" x 36"



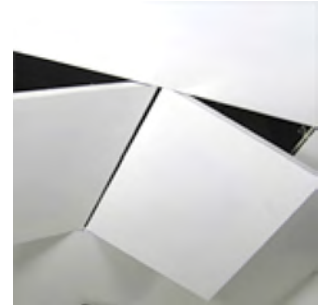
Custom Sizes in increments of 1/16"

Minimum dimension of length or width is 6". Door sizes can be in increments of 1/16". Larger access panels may need to be manufactured as multi-leaf doors.

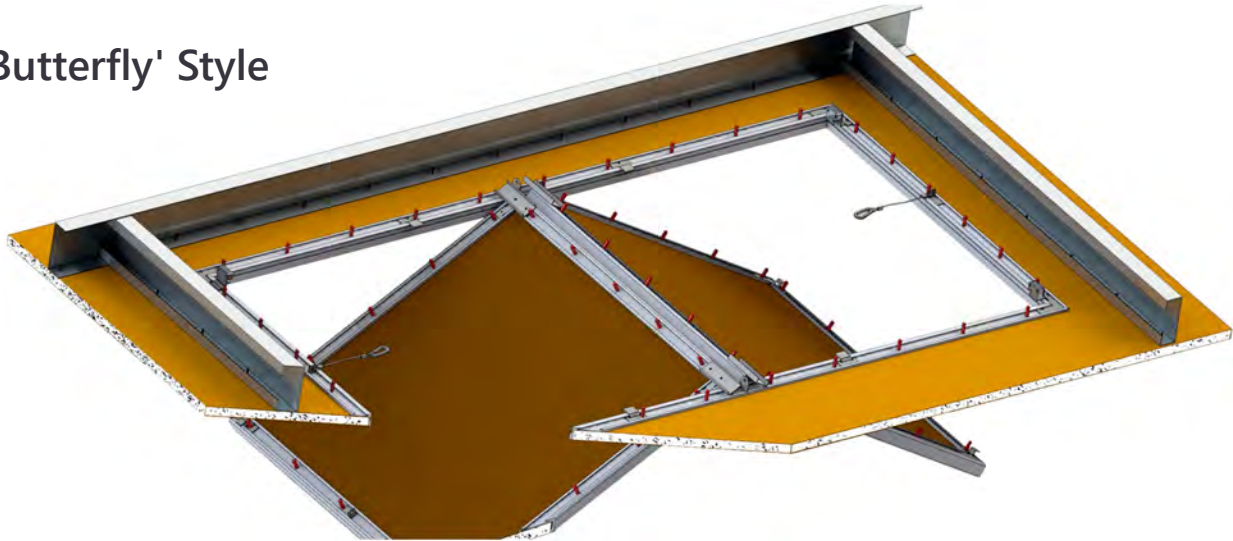
BAUCO® plus II

Virtually Invisible Access Panels

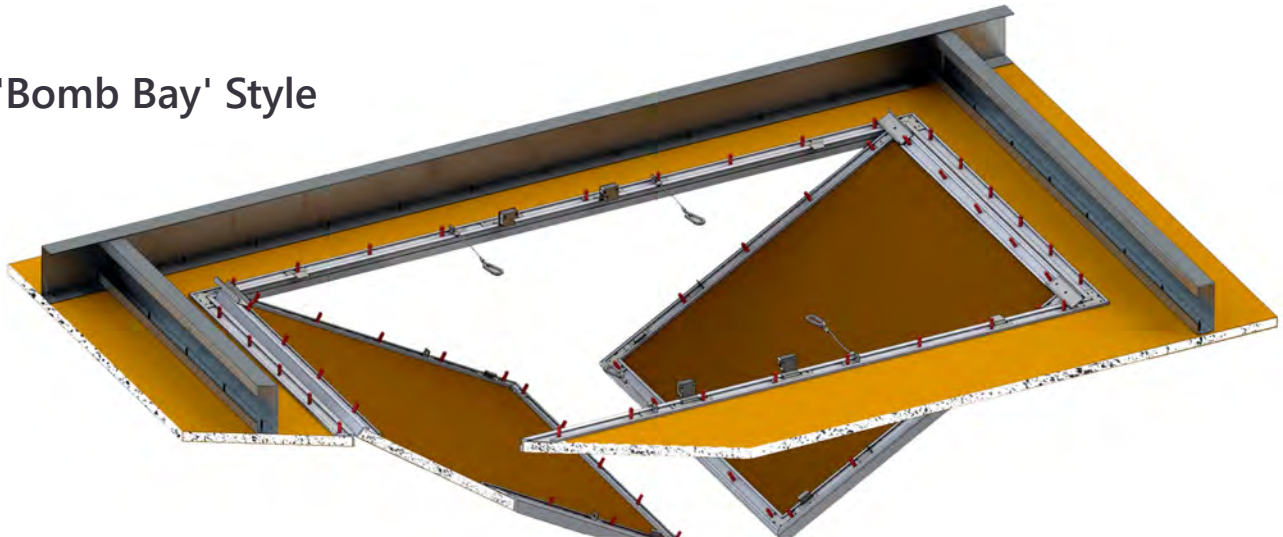
MULTI-LEAF CUSTOM DOORS



'Butterfly' Style



'Bomb Bay' Style



BAUCO® plus II panels can be manufactured as multi-leaf doors in Butterfly and Bomb Bay styles. There are no cross bars at the center on either design, just a continuous clear opening.

Note: Clear opening, no cross bar. Size restrictions apply to Bomb Bay style.

BAUCO® plus II

DESCRIPTION

The **BAUCO® plus II** is a gypsum wallboard access panel with concealed hardware that blends seamlessly into your wall or ceiling. Once installed and finished to match the surrounding area, a clean 1/16" reveal is all that remains visible. All elegant and functional surface treatments can be applied to the **BAUCO® plus II**. A continuous perimeter gasket in the frame guarantees acoustical integrity of the solid **GWB**. The **BAUCO® plus II** is available in a wide range of custom sizes.

FOR USE IN

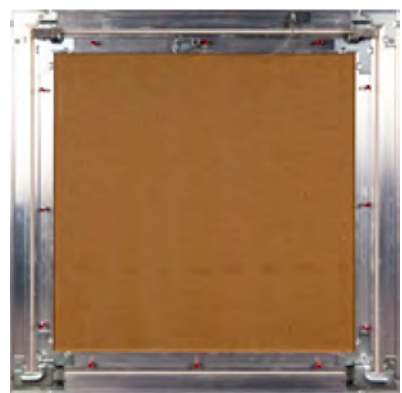
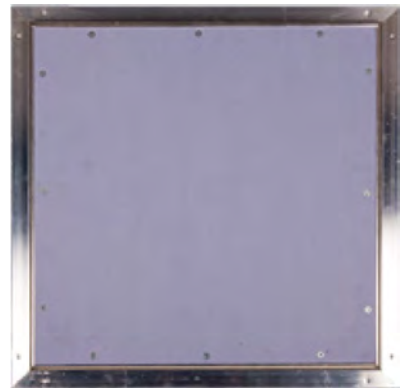
- All assemblies clad in gypsum wallboard, 1/2" or 5/8"
- Wall or ceiling installation
- New construction or repairs
- Rough openings in **GWB** independent of joists/studs
- This product is not fire rated

BENEFITS

- Virtually invisible access opening
- 1/16" (2 mm) visible gap
- Clean, continuous surfaces without visible hardware
- Variety of finishing options
- Superior acoustics with gasket and mass of **GWB** in door
- Maximum clearance with removable door leaf
- Custom sizes, custom inlays, and custom hardware

STANDARD FEATURES

- Concealed mechanical touch latch
- Moisture and mold resistant **GWB** inlay
- Strong concealed aluminum frame and hardware
- Removable door leaf with safety cables
- EPDM rubber perimeter gasket (air and smoke tight)
- **Custom Sizes Available**
- **Inlay & Hardware Options**



LATCH OPTIONS

Touch Latch



Keyed Lock



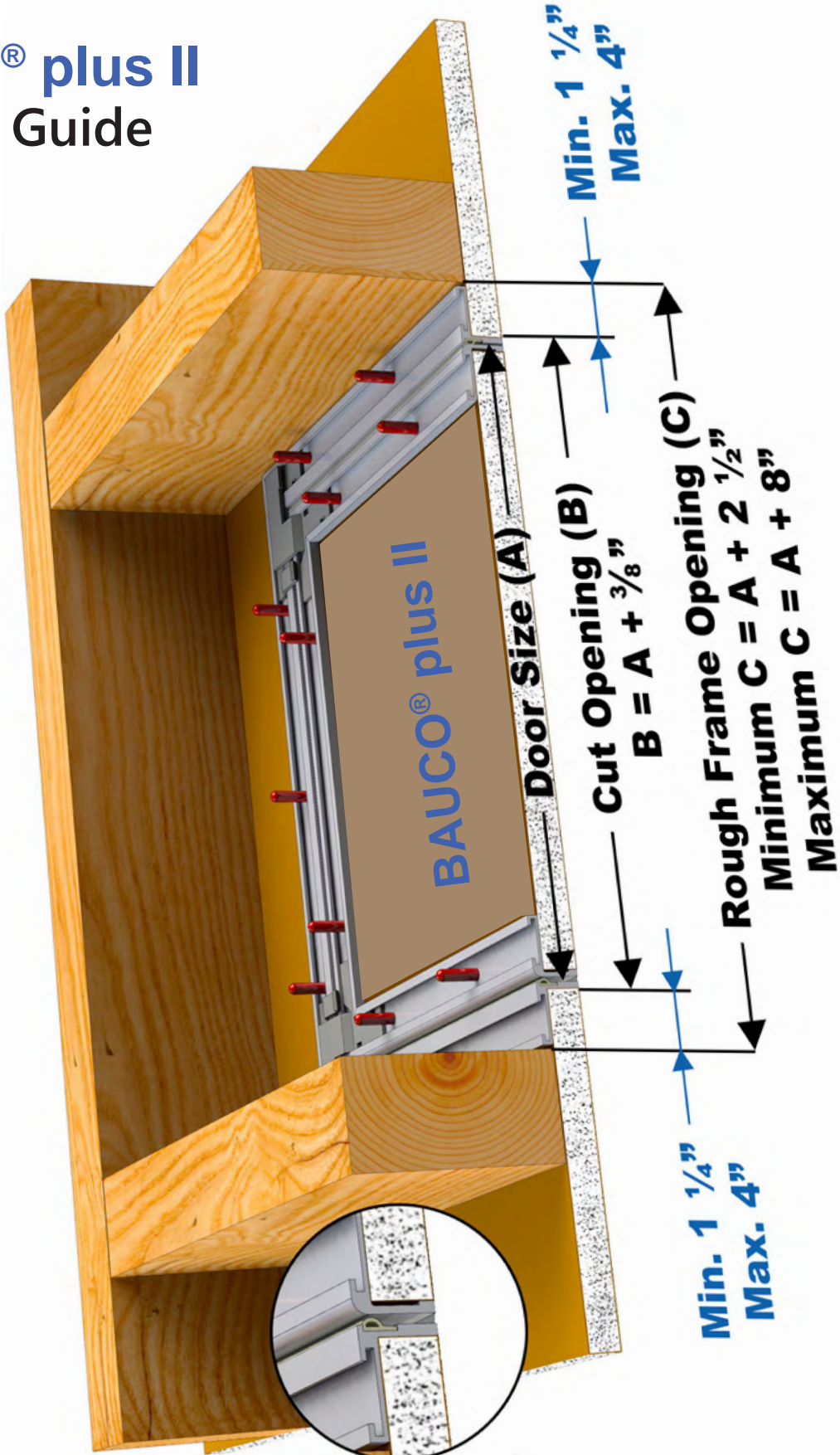
CAM Latch



TORX Latch



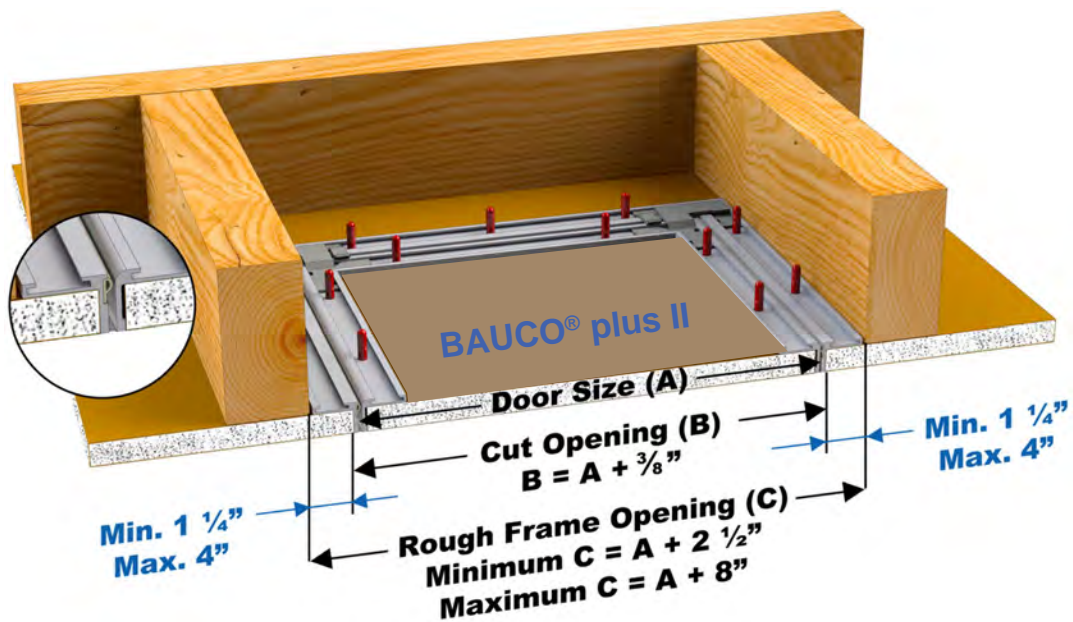
BAUCO® plus II Framing Guide



BAUCO® plus II

IMPERIAL SIZE CHART FOR STANDARD SIZES

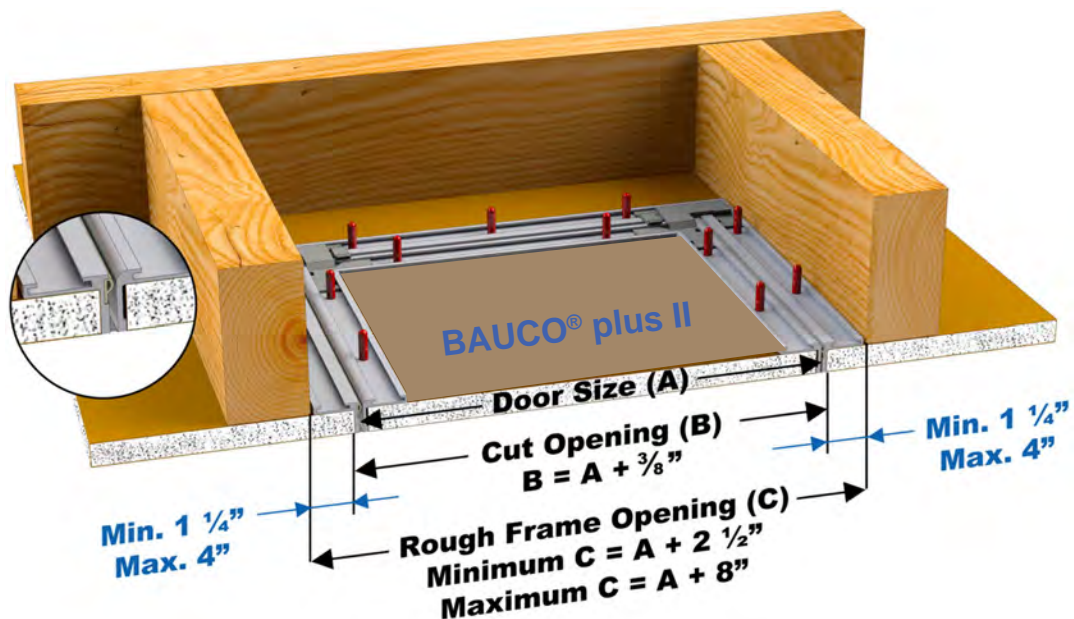
Model Number		(A)	(B)	(C)
1/2" Gypsum Wallboard	5/8" Gypsum Wallboard	Door Size (A) Width x Length	Cut Opening in GWB (B) Width x Length	Rough Opening (C) Width x Length
20-12-0606	20-58-0606	6" x 6"	6 3/8" x 6 3/8"	8 1/2" x 8 1/2"
20-12-0808	20-58-0808	8" x 8"	8 3/8" x 8 3/8"	10 1/2" x 10 1/2"
20-12-1010	20-58-1010	10" x 10"	10 3/8" x 10 3/8"	12 1/2" x 12 1/2"
20-12-1212	20-58-1212	12" x 12"	12 3/8" x 12 3/8"	14 1/2" x 14 1/2"
20-12-1414	20-58-1414	14" x 14"	14 3/8" x 14 3/8"	16 1/2" x 16 1/2"
20-12-1616	20-58-1616	16" x 16"	16 3/8" x 16 3/8"	18 1/2" x 18 1/2"
20-12-1818	20-58-1818	18" x 18"	18 3/8" x 18 3/8"	20 1/2" x 20 1/2"
20-12-2020	20-58-2020	20" x 20"	20 3/8" x 20 3/8"	22 1/2" x 22 1/2"
20-12-2424	20-58-2424	24" x 24"	24 3/8" x 24 3/8"	26 1/2" x 26 1/2"
20-12-2436	20-58-2436	24" x 36"	24 3/8" x 36 3/8"	26 1/2" x 38 1/2"
Access door sizes are based on inside dimensions, door size (A)		Inside dimensions, opening in door frame	Door size (A) + 3/8"	Door size (A) + 2 1/2" Allows 1/8" play on either side



BAUCO® plus II

METRIC SIZE CHART FOR STANDARD SIZES

Model Number		(A)	(B)	(C)
1/2" Gypsum Wallboard	5/8" Gypsum Wallboard	Door Size (A) Width x Length	Cut Opening in GWB (B) Width x Length	Rough Opening (C) Width x Length
20-12-0606	20-58-0606	152 mm x 152 mm	162 mm x 162 mm	216 mm x 216 mm
20-12-0808	20-58-0808	203 mm x 203 mm	213 mm x 213 mm	267 mm x 267 mm
20-12-1010	20-58-1010	254 mm x 254 mm	264 mm x 264 mm	318 mm x 318 mm
20-12-1212	20-58-1212	305 mm x 305 mm	315 mm x 315 mm	369 mm x 369 mm
20-12-1414	20-58-1414	356 mm x 356 mm	366 mm x 366 mm	420 mm x 420 mm
20-12-1616	20-58-1616	406 mm x 406 mm	416 mm x 416 mm	470 mm x 470 mm
20-12-1818	20-58-1818	457 mm x 457 mm	467 mm x 467 mm	521 mm x 521 mm
20-12-2020	20-58-2020	508 mm x 508 mm	518 mm x 518 mm	572 mm x 572 mm
20-12-2424	20-58-2424	610 mm x 610 mm	620 mm x 620 mm	674 mm x 674 mm
20-12-2436	20-58-2436	610 mm x 914 mm	620 mm x 924 mm	674 mm x 978 mm
Access door sizes are based on inside dimensions, door size (A)		Inside dimensions, opening in door frame	Door size (A) + 10 mm	Door size (A) + 64 mm Allows 32 mm play on either side



BAUCO PLUS II SINGLE LEAF CEILING ACCESS PANEL - TOUCH LATCH

FOR USE IN:

- ASSEMBLIES CLAD IN GYPSUM WALLBOARD 1/2" (13 mm) OR 5/8" (16 mm)
- NEW CONSTRUCTION OR REPAIRS
- ROUGH OPENINGS IN GWB WITHOUT ABUTTING STRUCTURES

FRAME:

- RECESSED ALUMINUM EXTRUSIONS
- FRAME ACTS AS FINISHING EDGE
- 1/16" (2 mm) GAP BETWEEN FRAME AND DOOR

STANDARD FEATURES:

- STRONG CONCEALED ALUMINUM FRAME AND HARDWARE
- CONCEALED MECHANICAL TOUCH-LATCH
- LIFT-OUT DOORS WITH SAFETY CABLES
- MOISTURE RESISTANT GWB INLAY
- PERIMETER GASKET (AIR & SMOKE TIGHT)

HINGE:

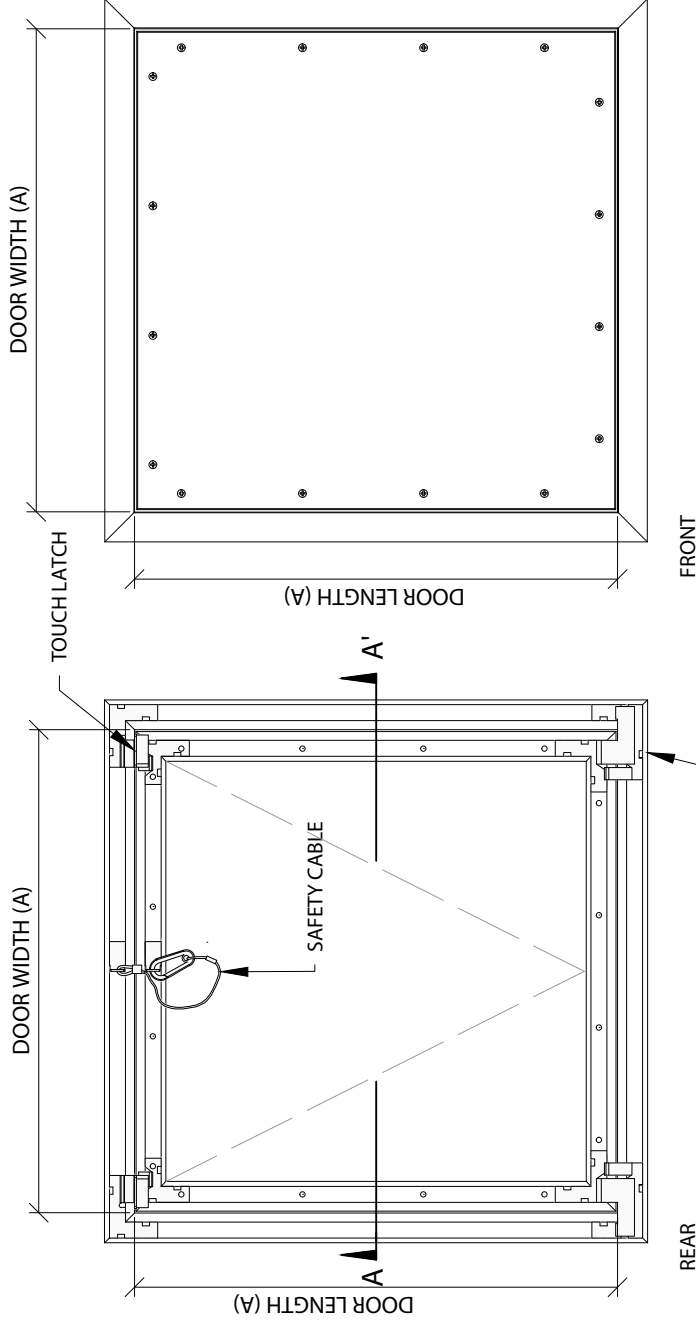
- FREE PIVOTING HINGE
- DOOR CAN BE REMOVED FOR MAXIMUM CLEARANCE

SOUND TRANSMISSION:

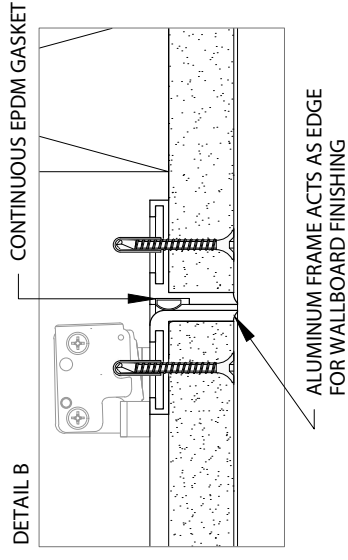
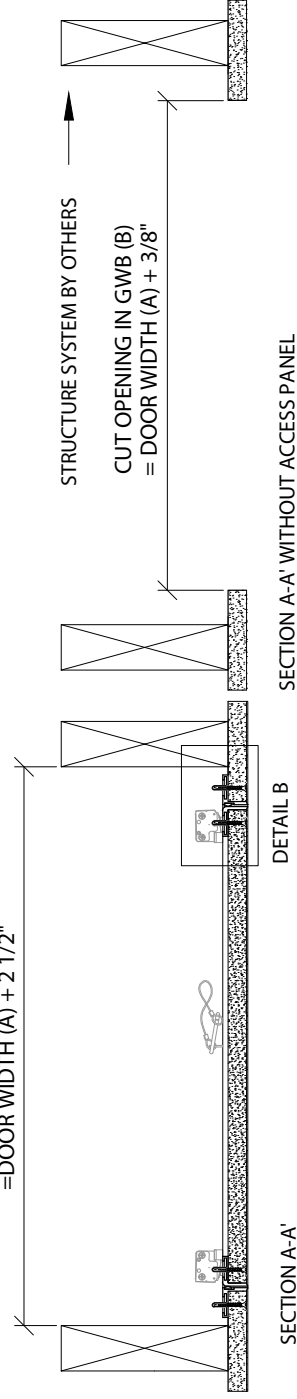
- BAUCO PLUS II ACCESS PANELS WILL NOT REDUCE THE STC RATING OF THE ASSEMBLY

LATCH:

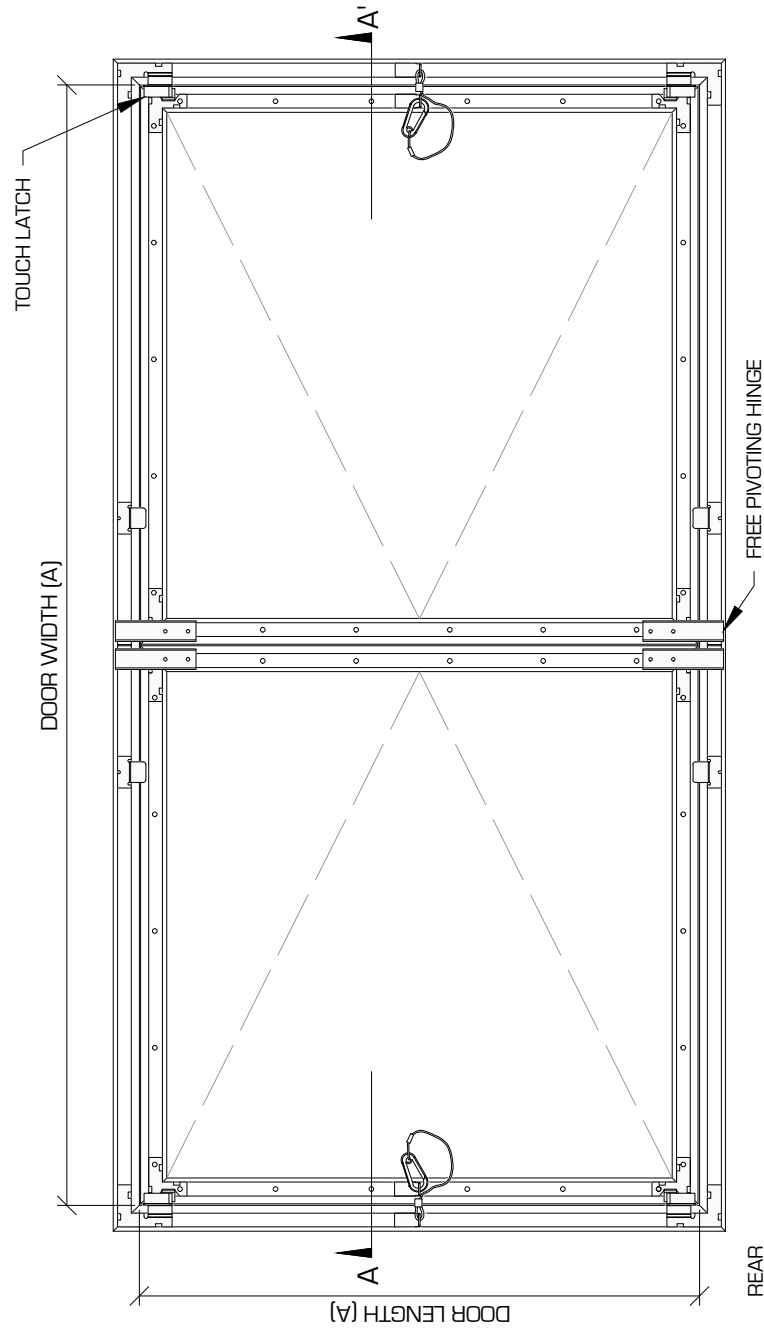
- CONCEALED TOUCH LATCH (STANDARD)
- CAM LATCH (OPTIONAL)
- TAMPER RESISTANT CAM LATCH (OPTIONAL)
- KEYED LOCK (OPTIONAL)



ROUGH OPENING (C)
= DOOR WIDTH (A) + 2 1/2"



BAUCO PLUS II DOUBLE LEAF CEILING ACCESS PANEL - TOUCH LATCH



FOR USE IN:

- ASSEMBLIES CLAD IN GYPSUM WALLBOARD
1/2" (13 mm) OR 5/8" (16 mm)
- NEW CONSTRUCTION OR REPAIRS
- ROUGH OPENINGS IN GWB WITHOUT ABUTTING STRUCTURES

FRAME:

- RECESSED ALUMINUM EXTRUSIONS
- FRAME ACTS AS FINISHING EDGE
- 1/16" (2 mm) GAP BETWEEN FRAME AND DOOR

STANDARD FEATURES:

- STRONG CONCEALED ALUMINUM FRAME AND HARDWARE
- CONCEALED MECHANICAL TOUCH-LATCH
- LIFT-OUT DOORS WITH SAFETY CABLES
- MOISTURE RESISTANT GWB INLAY
- PERIMETER GASKET (AIR & SMOKE TIGHT)

HINGE:

- FREE PIVOTING HINGE
- DOOR CAN BE REMOVED FOR MAXIMUM CLEARANCE

SOUND TRANSMISSION:

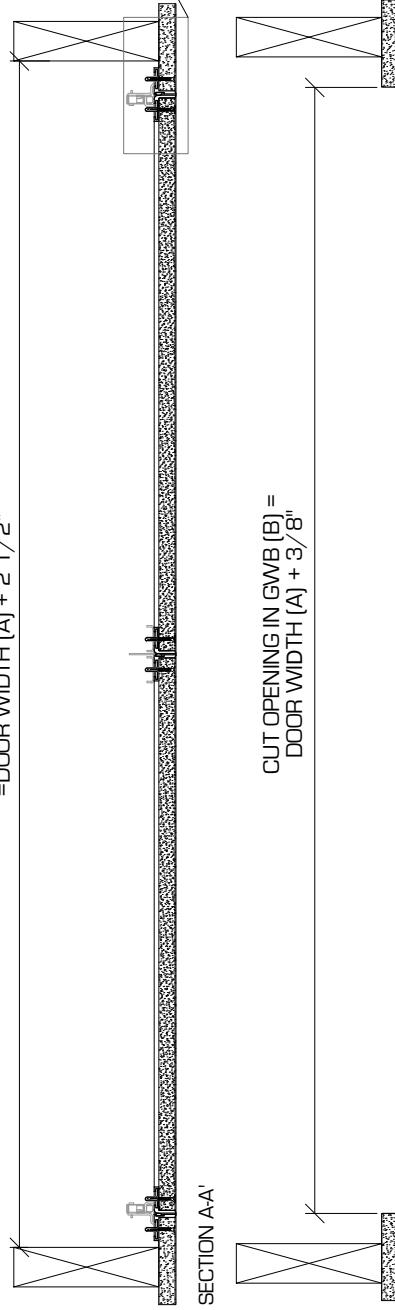
- BAUCO PLUS II ACCESS PANELS WILL NOT REDUCE THE STC RATING OF THE ASSEMBLY

LATCH:

- CONCEALED TOUCH LATCH (STANDARD)
- CAM LATCH (OPTIONAL)
- TAMPER RESISTANT CAM LATCH (OPTIONAL)
- KEYED LOCK (OPTIONAL)

ROUGH OPENING (C)
= DOOR WIDTH (A) + 2 1/2"

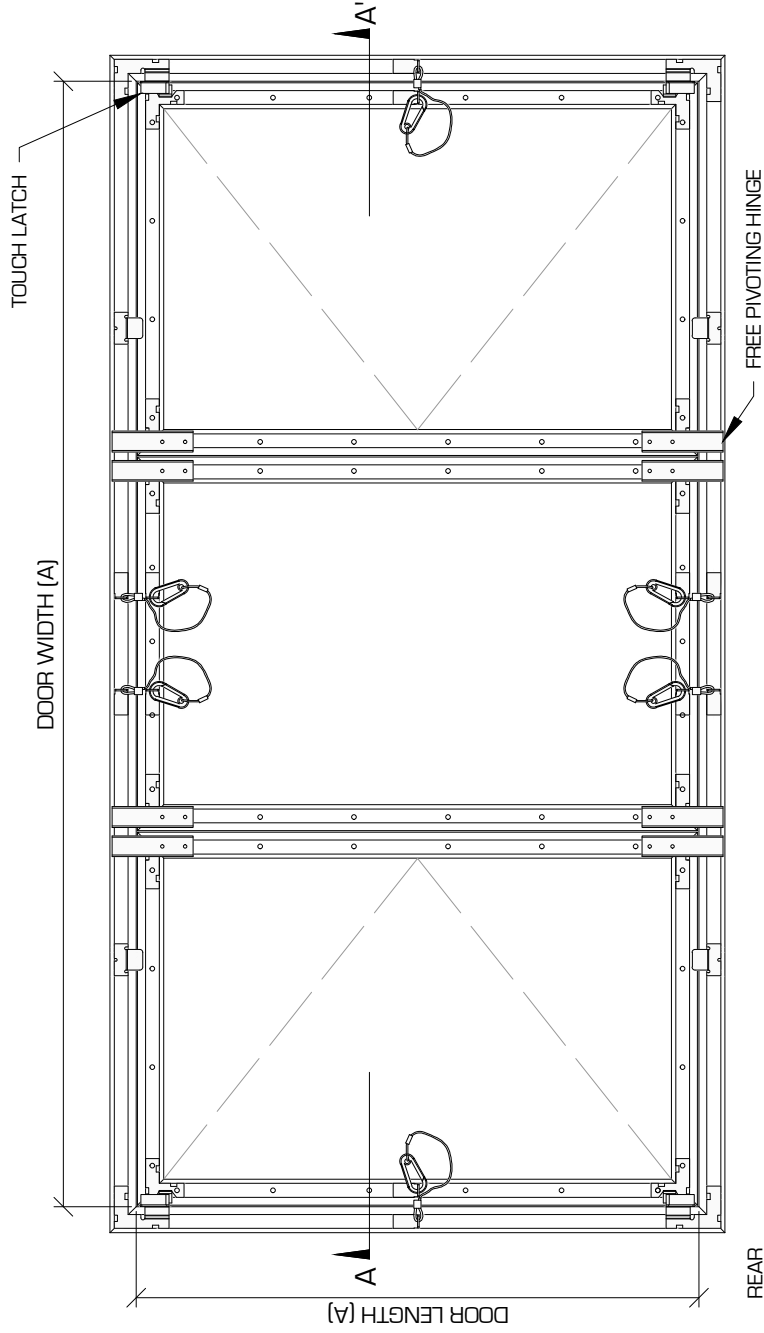
CUT OPENING IN GWB (B) =
DOOR WIDTH (A) + 3/8"



SECTION A-A' WITHOUT ACCESS PANEL

BAUCO® plus II ARCHITECTURAL ACCESS PANEL WITH CONCEALED HARDWARE AND GYPSUM BOARD INLAY

BAUCO PLUS II THREE LEAF CEILING ACCESS PANEL - TOUCH LATCH



FOR USE IN:

- ASSEMBLIES CLAD IN GYPSUM WALLBOARD 1/2" (13 mm) OR 5/8" (16 mm)
- NEW CONSTRUCTION OR REPAIRS
- ROUGH OPENINGS IN GWB WITHOUT ABUTTING STRUCTURES

FRAME:

- RECESSED ALUMINUM EXTRUSIONS
- FRAME ACTS AS FINISHING EDGE
- 1/16" (2 mm) GAP BETWEEN FRAME AND DOOR

STANDARD FEATURES:

- STRONG CONCEALED ALUMINUM FRAME AND HARDWARE
- CONCEALED MECHANICAL TOUCH-LATCH
- LIFT-OUT DOORS WITH SAFETY CABLES
- MOISTURE RESISTANT GWB INLAY
- PERIMETER GASKET (AIR & SMOKE TIGHT)

HINGE:

- FREE PIVOTING HINGE
- DOOR CAN BE REMOVED FOR MAXIMUM CLEARANCE

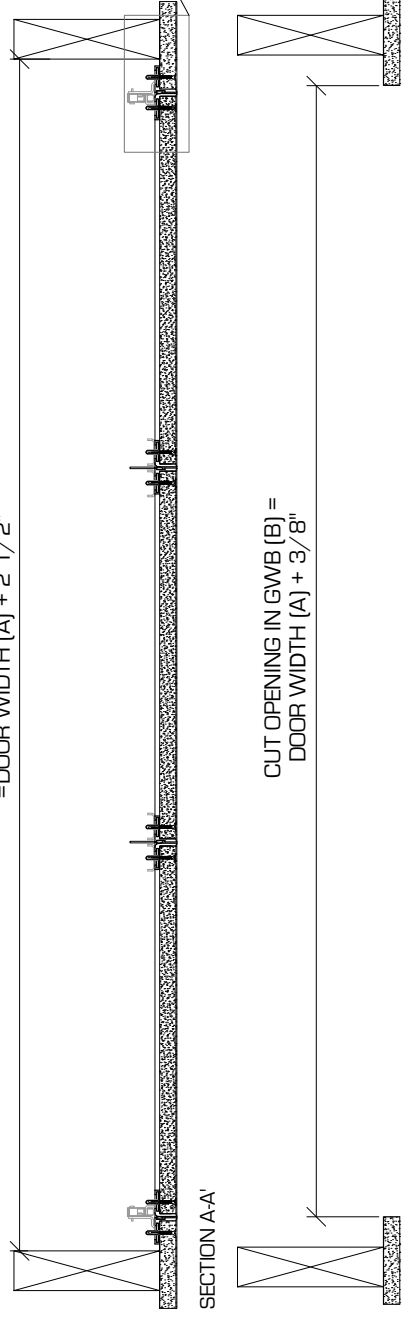
SOUND TRANSMISSION:

- BAUCO PLUS II ACCESS PANELS WILL NOT REDUCE THE STC RATING OF THE ASSEMBLY

LATCH:

- CONCEALED TOUCH LATCH (STANDARD)
- CAM LATCH (OPTIONAL)
- TAMPER RESISTANT CAM LATCH (OPTIONAL)
- KEYED LOCK (OPTIONAL)

ROUGH OPENING (C)
= DOOR WIDTH (A) + 2 1/2"



SECTION A-A' WITHOUT ACCESS PANEL

Introduction and Key Concepts

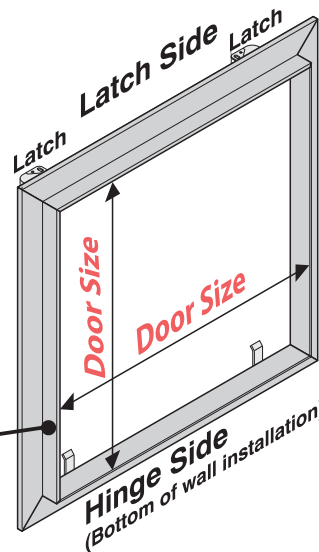
Access Panel Outer Frame

The **Door Size** dimensions (clear opening in outer frame) are used to determine the **Cut Opening** (opening in the drywall) and the minimum **Rough Frame Opening** (spacing of framing members).

The number group following the first 4 digits in the model number is the **door size**.

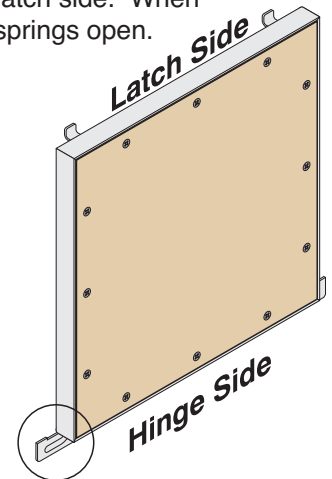
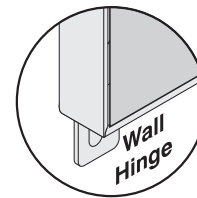
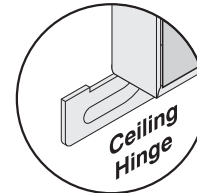
Ex: access panel with the Model Number 20-58-1212 has a **12" x 12" door size**.

The outer frame mounts to the back of the drywall and is attached with self-drilling screws through the face of the drywall.



Access Panel Door Leaf

The door leaf is opened by pressing on the panel on the latch side. When released, the panel springs open.



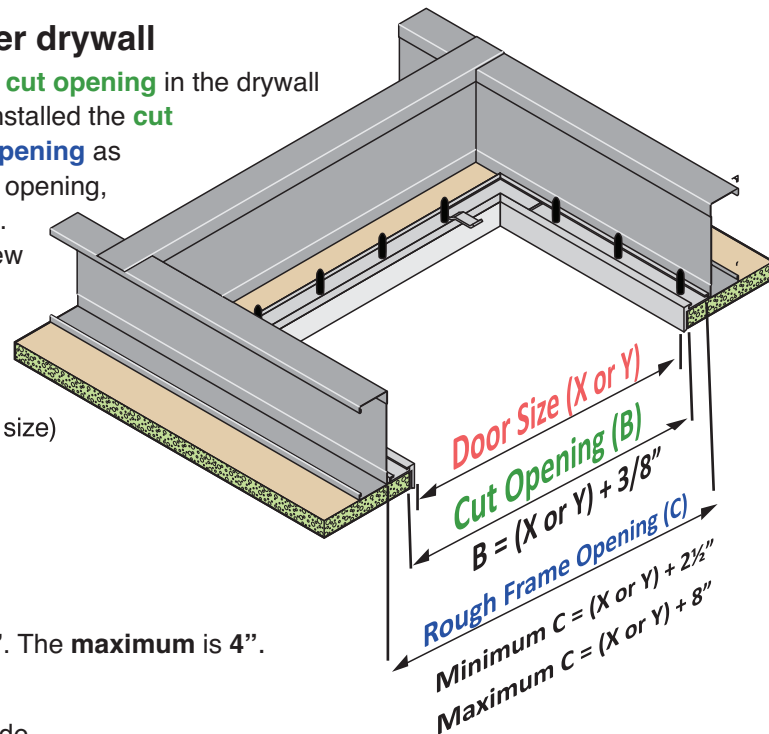
For trouble-free installation and operation please observe the following:

- 1 - The access panel outer frame must be screwed to the drywall every 4" or less with more precise attachment at the corners and through the base of all latch brackets.
- 2 - The outer frame must be attached to the drywall square and straight. Frame is flexible; attach straight.
- 3 - The wall or ceiling must be rigid. Blocking and/or rigid hangers must ensure no flexibility or movement in drywall.
- 4 - The drywall surrounding the outer frame should be flat. If screw heads protrude above the face of the framing, it is recommended that drywall shims are used to make a flat surface.

Installation Methods

Standard Installation - Outer Frame located after drywall

The framing members need to be positioned around the intended **cut opening** in the drywall to allow space for the access panel outer frame. After drywall is installed the **cut opening** is made leaving a drywall lip inside the **rough framed opening** as shown. The access panel outer frame is then angled through the opening, positioned against the back of the drywall, and secured as shown. Alternative methods for locating the outer frame, as well as a screw layout guide are on the next page.



Size of the Cut Opening (B)

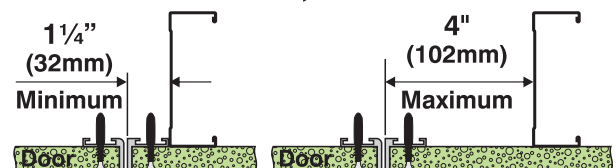
The **Cut Opening** is the door size **(X or Y) + 3/8"** (drywall opening size)

EX: A Model 20-58-1212 with a **12" x 12"** door size needs a **12 3/8" x 12 3/8"** cut opening in the drywall.

Size of the Minimum Rough Frame Opening (C)

The **minimum** distance from the panel opening to a stud is **1 1/4"**. The **maximum** is **4"**.

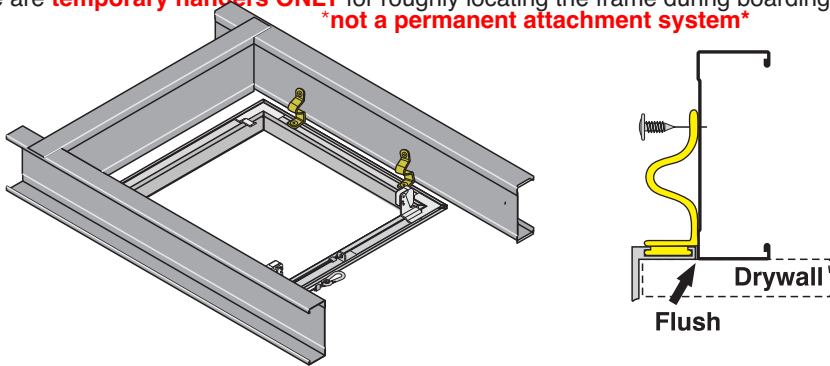
EX: For a Model 20-58-1212 with a **12" x 12"** door size, the minimum spacing of the framing is **14 1/2"** with **1 1/4"** on either side of the panel opening. The maximum spacing is **2 1/2"** - with **4"** on either side of the panel opening. The panel does not need to be centered relative to the framing so long as all framing falls within the minimum and maximum distances from the panel opening.



Alternative Installation Methods

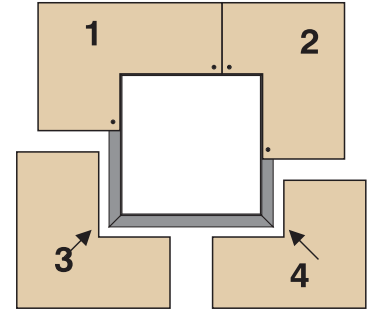
A. Before Drywall Installation

The panel outer frame can be hung in the rough framed opening before the drywall is in place by using Temporary Frame Hangers. Temporary Frame Hangers twist into the outer frame and attached to surrounding framework. **After the drywall is in place, the frame MUST be secured to drywall following the fastener placement below.** These are **temporary hangers ONLY** for roughly locating the frame during boarding. ***not a permanent attachment system***



B. During Drywall Installation

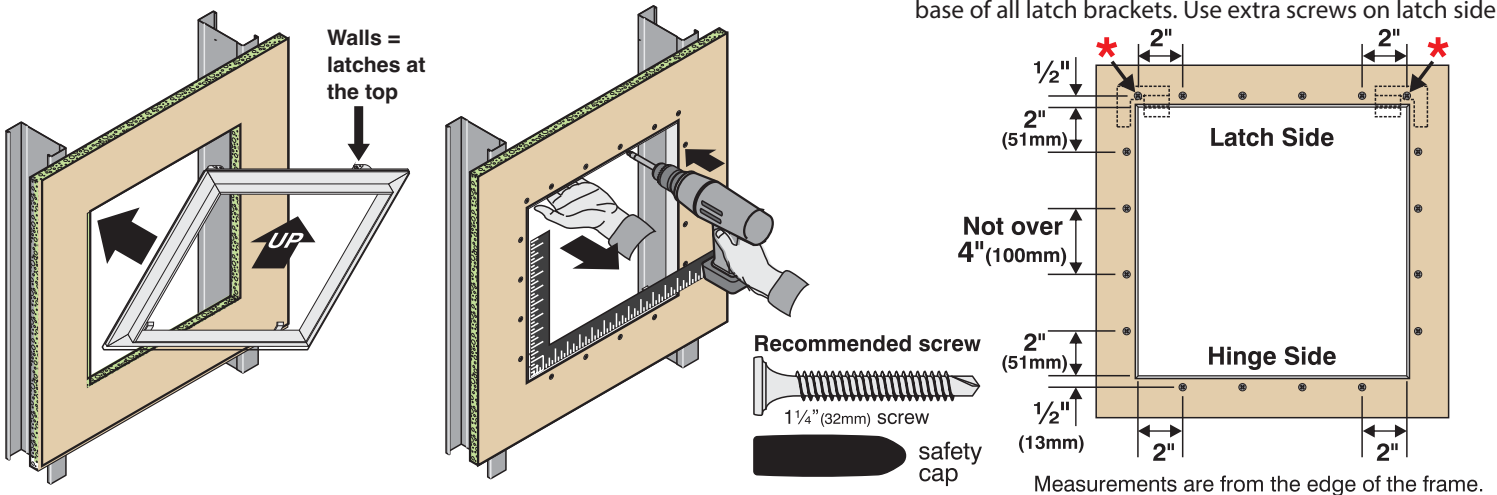
The access panel outer frame can be located resting on the back of the drywall as the drywall is being installed. If possible, avoid putting joints at the corners. **The frame must be attached as shown in the next section.**



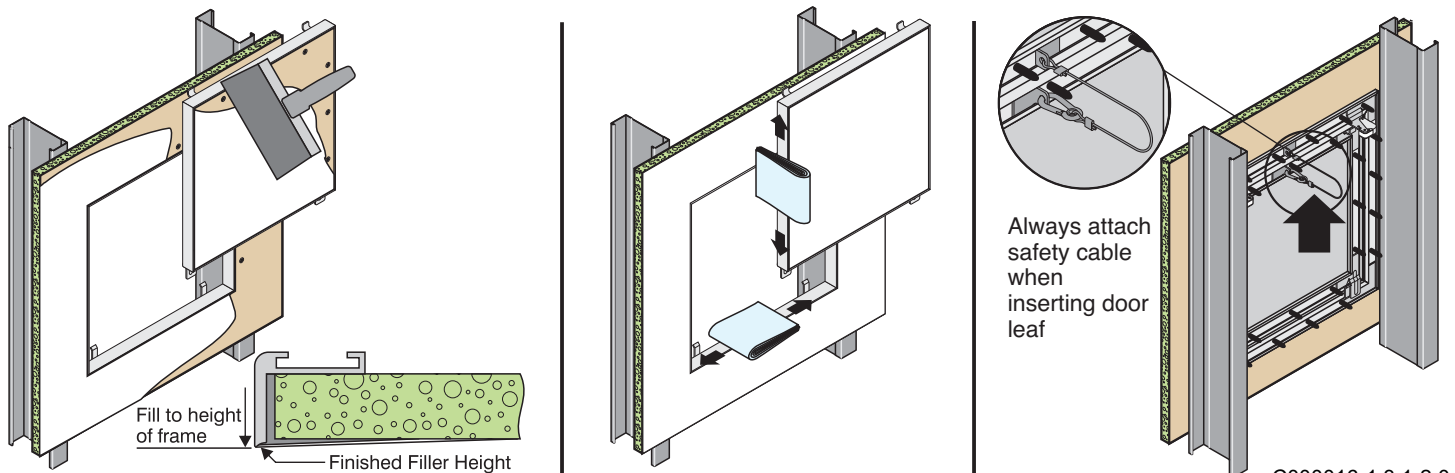
Outer Frame Installation and Panel Finishing

Pass the outer frame through the **cut opening** into position (or locate as shown above) so it rests on back of drywall lip. **Ensure the frame is straight and square.** Screw through the drywall, into the outer frame of the access panel. **Correct fastener spacing must be followed.**

*** Important Fastener Placement.** At latch sides, a screw should be fitted in line with the edge of the frame. It will go through the steel corner brackets. If multiple latches are present, place fasteners through the base of all latch brackets. Use extra screws on latch side.



Insert the door leaf and test for fit and function, the door leaf should open easily without binding. Remove the door leaf and finish drywall around the outer frame. The raised edge of the outer frame acts as a bead to fill to, we recommend using a setting type compound for a first coat. Sand such that the peak of the aluminum frame is visible, and flush to the finished surface. Finish the door leaf using the same method, be sure to clean any excess mud or dust from the frame before reinserting the finished door leaf. The panel can be painted in place as part of the wall or ceiling, however, care should be taken that excess paint does not bridge the gaps around the panel.



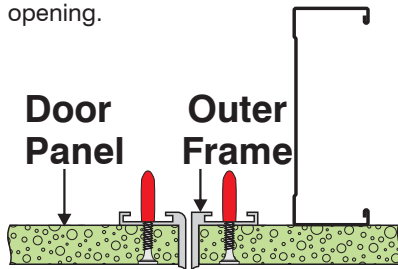
Introduction and Key Concepts

Access Panel Outer Frame

The access panel **outer frame** mounts to the back of the drywall and is attached with self-drilling drywall screws through the face of the drywall.

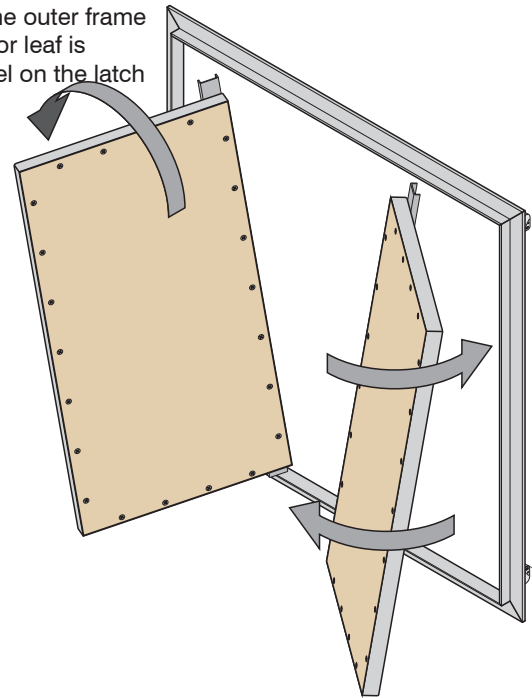
The dimensions of the **Door Size (A)** (clear opening) in the outer frame are used to determine the **Cut Opening (B)** (opening in the drywall) and the minimum **Rough Framed Opening (C)** (spacing of framing members).

The number group following the first 4 digits in the model number is the clear opening dimensions. Ex: access panel with the Model Number 20-58-4842-2 has a 48" x 42" clear opening.



Access Panel Door Panels

Remove the door panels from the outer frame to begin the installation. The door leaf is opened by pressing on the panel on the latch side. When released, the panel springs open. Angle the open panel in order to pass through the outer frame.



For trouble-free installation and operation please observe the following:

- 1- The access panel outer frame must be screwed to the drywall every 4" or less with more precise attachment at the corners and through the base of all latch brackets.
- 2- The outer frame must be attached to the drywall square and straight. Frame is flexible; attach straight.
- 3- The wall or ceiling must be rigid. Blocking and or rigid hangers must ensure no flexibility or movement in drywall.
- 4- The drywall surrounding the outer frame should be flat. If screw heads protrude above the face of the framing, it is recommended that drywall shims are used to make a flat surface.

Installation Methods

Standard Installation- Outer Frame located after drywall

The framing members need to be positioned around the cut opening in the drywall so as to allow space for the access panel outer frame. Drywall is attached to framing and an opening is made not up to the framed opening but leaving the drywall overlapping the framing to create a lip to accept the access panel outer frame. The access panel outer frame is angled through the opening and positioned against the back of the drywall. Proper attachment guide on the back page. Alternative methods are outlined on the back page.

Size of the Cut Opening (B) in drywall

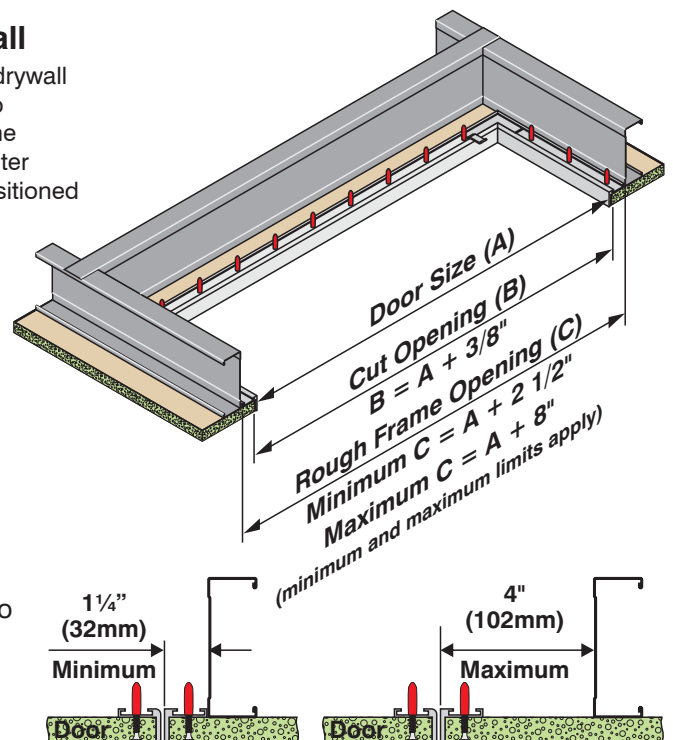
Door size (A) is the last four digits of the model number. For example, a Model 20-58-2436 has a 24" x 36" door size. The **Cut Opening (B)** is the door size + 3/8" A Model 20-58-2436 with a 24" x 36" door size needs a 24 3/8" x 36 3/8" cut opening in the drywall.

Rough Frame Opening (C)

The **minimum** distance from the panel opening to any framework is 1 1/4". The **maximum** is 4".

The distance from the cut opening to any framework does not have to be the same as long as the framing is within the maximum and minimum dimensions.

Example: For a model 20-58-6030-2 with a 60" x 30" clear opening: The minimum spacing of the framing members is 62 1/2" x 32 1/2".

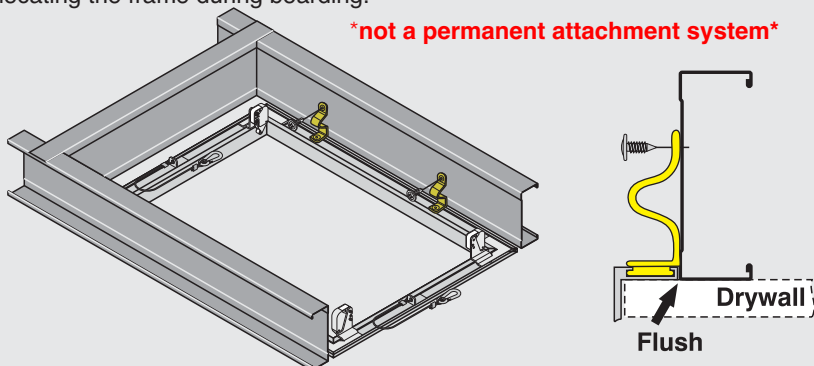


Alternative Installation Methods

A. Before Drywall Installation

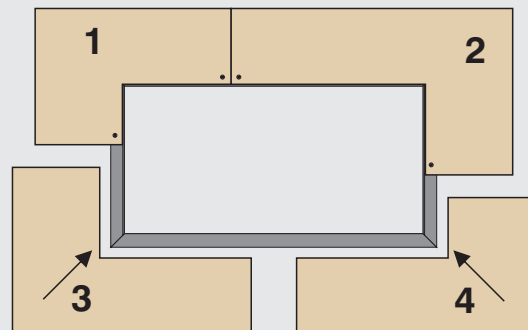
The panel outer frame can be hung in the rough framed opening before the drywall is in place by using Temporary Frame Hangers. Temporary Frame Hangers twist into the outer frame and attached to surrounding framework. **After the drywall is in place, the frame MUST be secured to drywall following the fastener placement below.** These are **temporary hangers ONLY** for roughly locating the frame during boarding.

not a permanent attachment system



B. During Drywall Installation

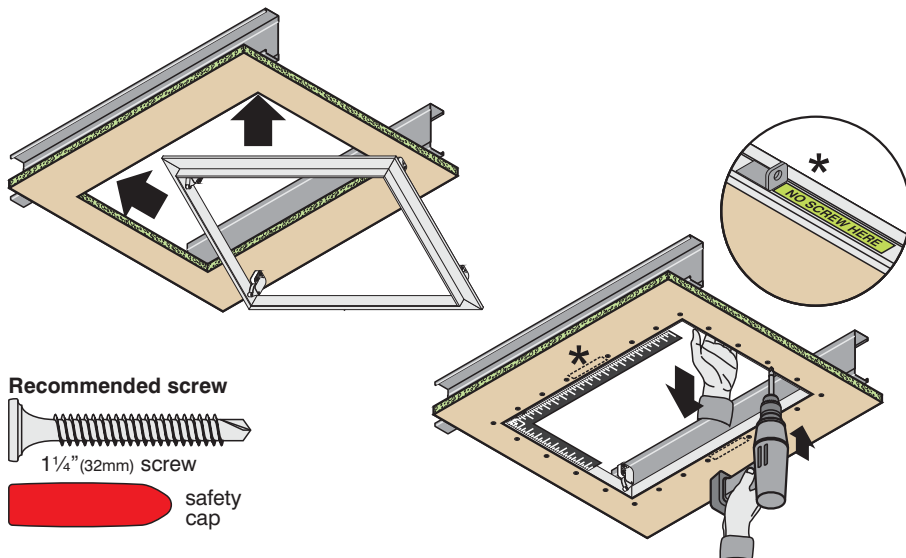
The access panel outer frame can be located resting on the back of the drywall **as the drywall is being installed.** If possible, avoid putting joints at the corners. **The frame must be attached as shown in the next section.**



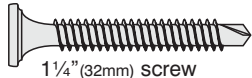
Frame Installation and Finishing

The access panel outer frame is angled through the opening into position (or locate with alternative method). The outer frame rests on back of drywall. **Ensure the frame is straight and square.** Screw through the drywall into the frame of the access panel. **Correct fastener spacing** must be followed. Note where not to place screws.

*** Important Fastener Placement.** At latch sides, a screw should be fitted in line with the edge of the frame. It will go through the steel corner brackets. If multiple latches, place fasteners through the base of all latch brackets. Use extra screws on latch side. **Screws spaced not more than 4"**



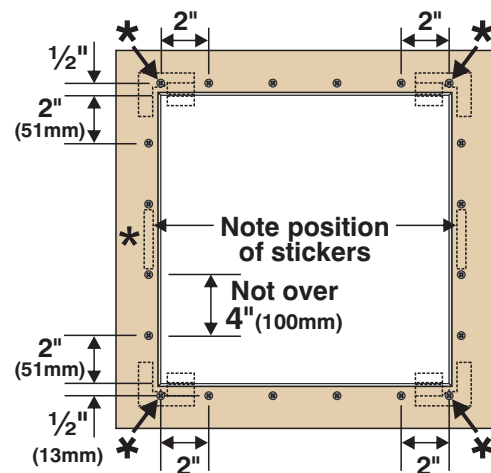
Recommended screw



1/4" (32mm) screw

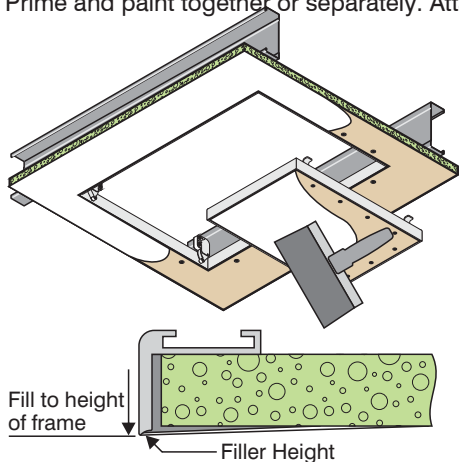


safety cap



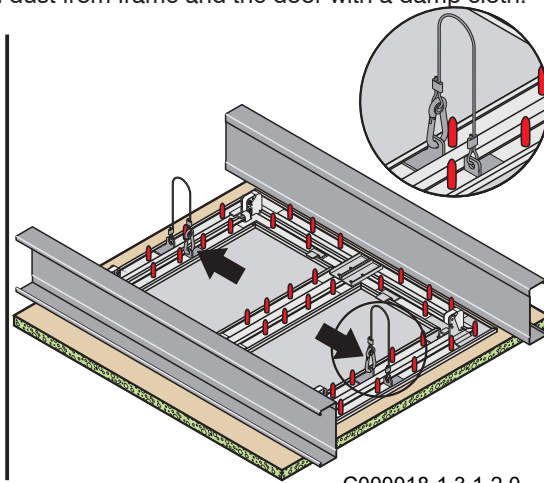
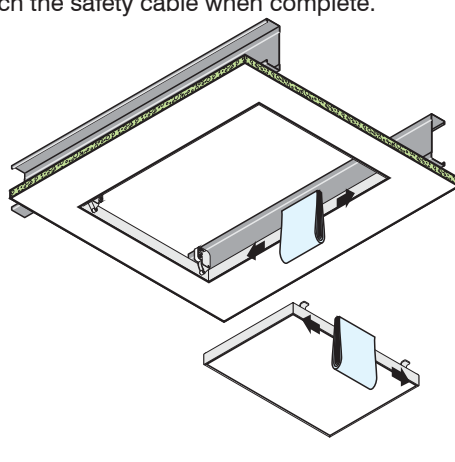
Measurements are from the edge of the frame.

Insert door leaf and test function. Remove. Apply filler into any gaps around the outer frame, filling to the level of the raised edge. Apply filler to the door leaf. Sand and fill until desired finish is achieved. Finished height must not be higher than edge of outer frame and door leaf frame. Setting-type compound is recommended for the first coat. Clean excess and dust from frame and the door with a damp cloth. Prime and paint together or separately. Attach the safety cable when complete.



Fill to height of frame

Filler Height



C000018-1.3.1-2.0

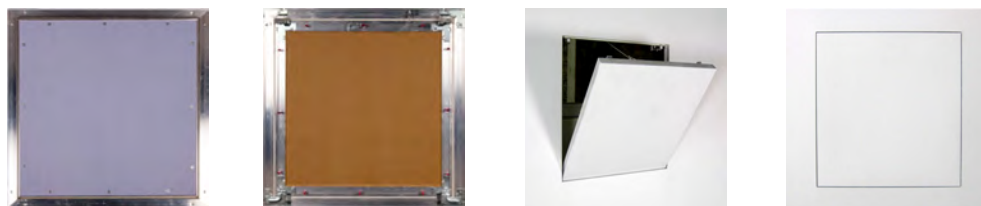
Project Name:**Item Number:****Project Number:****Item Description:**

Manufacturer:	Bauco Access Panel Solutions Inc.		
Address:	834 Devonshire Road, Victoria, BC Canada V9A 4T4		
Telephone:	1-250-592-0033	Toll-free Telephone:	1-877-592-0033
Fax:	1-250-592-7587	Toll-free Fax:	1-877-592-7587
Email:	info@BAUCO.com		

Model Number: 20-12-____ *series or 20-58-____ *series**Model Name:** **BAUCO® plus II** access panel for drywall

Description: Virtually invisible access panel installs flush with wall and ceiling finishes. Finished panels leave not more than a 1/16" shadow/gap on finished surfaces. Hardware-free finish, opens with concealed touch latches. May be removed for full access, complete with safety catches. Suitable for new construction and repairs. Panels arrive ready for installation with factory installed gypsum board inlay. Door panel receives the same finish as the surrounding surface. Aluminum extrusion with gypsum board installed, no corrosive hardware, safety devices, installation kit, and bracing where needed. Standard: touch latch. Options: keyed latch, special board, acoustic backing. Panel drywall inlay shall equal the same specifications as wall and ceilings.

Finishing: No bead required. Feather mud so that after the 3rd layer no irregularities shall be visible to the unaided eye at a distance of 1.5 m.



Dimensions: Standard sizes: 6" x 6", 8" x 8", 10" x 10", 12" x 12", 14" x 14", 16" x 16", 18" x 18", 20" x 20", 24" x 24", 24" x 36".

We can manufacture custom sizes with short lead times.

Sizing: For a proper fit, the rough opening has to be 2 1/2" wider and longer than the door size, to a maximum of 8".

Cut opening in the gypsum wallboard will be the door size + 3/8".

Notes: * Model Numbers: 12 = 1/2" drywall, 58 = 5/8" drywall.

** Last 4 digits indicate panel size: 20-58-1818 = 18" x 18" square panel.

LEED FOR BAUCO[®] plus II ACCESS PANELS WITH GYPSUM BOARD INLAY

Our team is committed to operating our facilities with environmentally friendly processes, as well as manufacturing our BAUCO[®] access panels which help architects, dealers, distributors, and end users to achieve the highest possible level of certification. We are ready to assist in your LEED certification documentation.

MANUFACTURING LOCATION

BAUCO[®] plus , BAUCO[®] plus II , BAUCO[®] air , and BAUCO[®] rondo access door products are manufactured in Victoria, British Columbia, Canada.

MATERIALS

The gypsum wallboard inlay shipped with our doors is manufactured by CGC Inc., a member of the U.S. Green Building Council. Other brand products are available upon request. CGC Inc. manufactures the USG Sheetrock Gypsum Panels in Rainer, OR.

RECYCLING CONTENT

Material Content by Weight	% of Total	Post-industrial Recycled Content	Post-consumer Recycled Content	Total Recycled %
Aluminum Extrusion	23%	25%		5.8%
Steel Hardware*	7%	50%		3.5%
Gypsum Wallboard	70%		21%	14.7%
Total Weight	100%			24%

* Vendors report recycling content up to 90%, but this figure can vary

The above data refers to a 24" x 24" (610mm x 610mm) panel.

Other sizes present a similar distribution.

SOUND AND SMOKE TRANSMISSION RESISTANCE

In the 15 years of supplying to construction projects across North America, we have had numerous calls from acoustical engineers to use our doors because of their superior sound transmission resistance. The engineers' assessment was based on two observations in the design of our panels: Firstly, the gasket in the frame prevents almost all air-flow and thereby limits the transmission of sound. Secondly, the mass of the gypsum board inlay supplied with our access panels is identical to the mass of the surrounding ceiling/wall and thereby ensures that the acoustic properties are the same.

We frequently modify access panels in consultation with customers and consultants to further decrease sound transmission properties. Our standard procedure on those cases is to substitute the regular gypsum board inlay with an acoustically enhanced gypsum board (such as Quietrock or SilentFX). We have also applied a second layer of gypsum wallboard or even a layer of barium-rubber matting attached to the back of the door (e.g. Fallsview Casino in Niagara Falls and the LDS Temple in Vancouver, BC).

TESTING

In March 2010, to more formally support the benefits implied by acoustical engineers, we asked the acoustical engineers at Wakefield Acoustics of Victoria, BC, to conduct an Apparent Sound Transmission Class Test on our access panel. Compared to a wall with our access panel, the wall with our 24" x 24" BAUCO® plus II door (single layer of 5/8" gypsum) performed just as well, achieving an ASTC value of 35 (consultant's report available upon request).

We further have independent testing carried out in Germany, which tests for air/smoke penetration in building envelopes under pressure. The test is commonly used to assess exterior windows. The results show that the access panel achieves a rating of "Class 4", the highest possible rating for an exterior window. The access panel is therefore deemed to be "air-tight". (Independent testing authority's report available upon request.)

Options for modification of BAUCO® plus II access panels (see also data table below):

- Second layer of gypsum wallboard laminated to the back of the door to increase mass
- Barymat 5 barium loaded rubber matt attached to either 1/2" or 5/8" gypsum board inlay
- Acoustically enhanced gypsum board, 1/2" or 5/8", in regular BAUCO® plus II frame.

MATERIAL COMPARISON DATA

Comparison Material	Material Weight lbs/sq ft	Comparative STC*
Sheetrock 1/2"	1.8	30
Sheetrock 5/8"	2.3	34
Barymat 5 1/8" (0.07")	1.0	24
Acoustically enhanced gypsum board 1/2"	2.2	49 - 68
Acoustically enhanced gypsum board 5/8"	2.7	51 - 72

* Relative values from various sources. Most based on the use of the material in a wood stud wall. Barymat 5 value for material only.

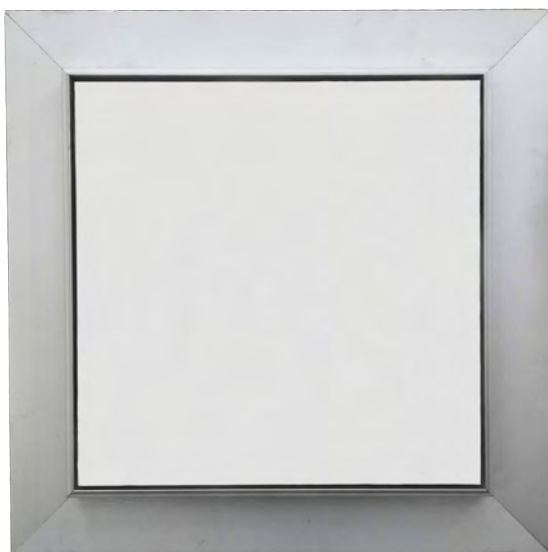
Sources: German test report, Wakefield Acoustics report, Quietrock data-sheet, Sheetrock data-sheet, Barymat 5 data-sheet.

BAUCO® paint-ready

**Time saving option
for drywall
access panels**



You will save time with the **BAUCO® paint-ready** option for **BAUCO® plus II** and **BAUCO® rondo** access panels



- Saves time as there is no need to fill, sand, or touch-up door leaf
- Reduces installation time for your skilled tradespeople
- Reduces recalls with durable, factory-primed door leaf
- Minimizes staging space at your jobsite

BAUCO® paint-ready

time saving option for BAUCO® plus II & BAUCO® rondo

SAVE TIME ON YOUR JOBSITE

With the BAUCO® paint-ready you no longer need to finish the door leaves of BAUCO® plus II and BAUCO® rondo access panels. BAUCO® paint-ready equipped panels ship directly to you with a highly durable, factory primed drywall door leaf. Skilled trades install and finish the external aluminum door frame and then simply insert the bauco paint-ready leaf right before painting.

- Fewer installation steps for drywall access panels
- Door leaf is finished for you. All you need to do is finish the access panel frame in the surrounding wall
- Available for any size panel and with all types of gypsum board inlays
- When you order BAUCO® paint-ready option for your BAUCO® plus II or BAUCO® rondo panels, we supply a durable, factory-primed door leaf.

HOW YOU BENEFIT

Labour Savings

Reduced installation time for skilled trades. There is no need to fill, sand, or touch-up door leaf surfaces

Durability

Stands up to long term usage for reduced recalls

Site Convenience

- Door leaves can be stored off-site until ready to paint
- Full access for trades working on mechanical installation
- No staging space required for leaf filling and sanding

Installation Sequence

1. Frame rough opening and hang drywall
2. Install, finish and paint-out access panel outer frame only
3. Complete Mechanical installation and servicing
4. Hang and paint access door leaf

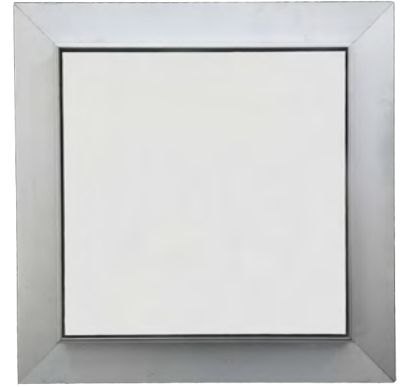
FOR USE IN

- Jobs with time or space constraints
- Approved for non-fire-rated assemblies
- All assemblies in either 1/2" or 5/8" drywall
- New construction or repairs in walls and ceilings
- Heavy use applications needing exceptional durability

STANDARD FEATURES

- Available for any standard or custom BAUCO® plus II and BAUCO® rondo access panel
- Door leaf ships with drywall inlay that has been finished & primed flush to the frame
- Durable door surface made from heavy-duty commercial wall covering paper
- Adhesive and finish proven in humidity-chamber testing
- Withstands heavy use. Laboratory cycle testing report available upon request
- Access panel outer frame must be fastened to surrounding drywall and finished, as with standard models (see installation instructions)

To order use extension -P on the model no. (E.g. 20-58-2424-P)



BAUCO® plus II with BAUCO® paint-ready door leaf in an unfinished wall



Introduction and Key Concepts

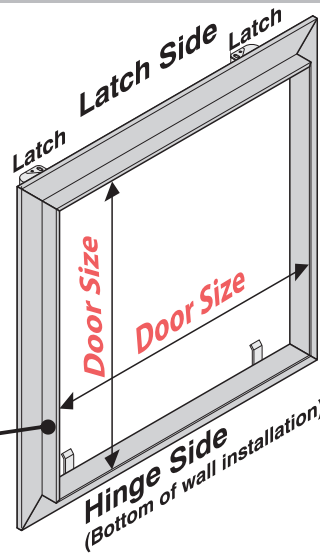
Access Panel Outer Frame

The **Door Size** dimensions (clear opening in outer frame) are used to determine the **Cut Opening** (opening in the drywall) and the minimum **Rough Frame Opening** (spacing of framing members).

The number group following the first 4 digits in the model number is the **door size**.

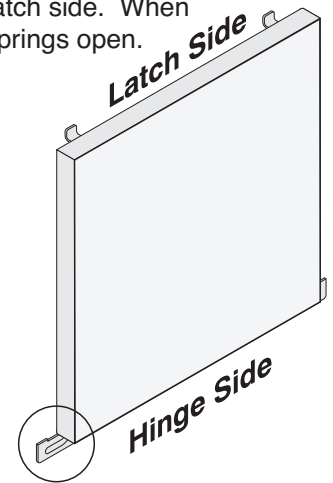
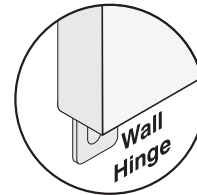
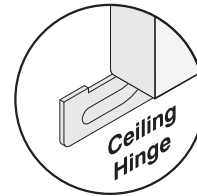
Ex: access panel with the Model Number 20-58-1212 has a 12" x 12" **door size**.

The outer frame mounts to the back of the drywall and is attached with self-drilling screws through the face of the drywall.



Access Panel Door Leaf

The door leaf is opened by pressing on the panel on the latch side. When released, the panel springs open.



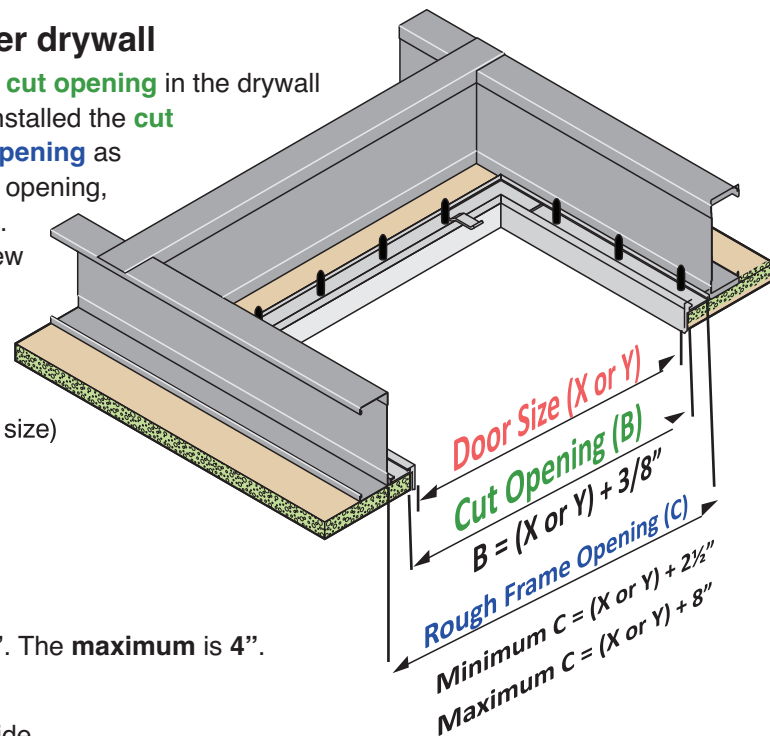
For trouble-free installation and operation please observe the following:

- 1 - The access panel outer frame must be screwed to the drywall every 4" or less with more precise attachment at the corners and through the base of all latch brackets.
- 2 - The outer frame must be attached to the drywall square and straight. Frame is flexible; attach straight.
- 3 - The wall or ceiling must be rigid. Blocking and/or rigid hangers must ensure no flexibility or movement in drywall.
- 4 - The drywall surrounding the outer frame should be flat. If screw heads protrude above the face of the framing, it is recommended that drywall shims are used to make a flat surface.

Installation Methods

Standard Installation - Outer Frame located after drywall

The framing members need to be positioned around the intended **cut opening** in the drywall to allow space for the access panel outer frame. After drywall is installed the **cut opening** is made leaving a drywall lip inside the **rough framed opening** as shown. The access panel outer frame is then angled through the opening, positioned against the back of the drywall, and secured as shown. Alternative methods for locating the outer frame, as well as a screw layout guide are on the next page.



Size of the Cut Opening (B)

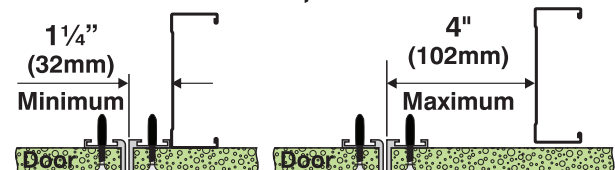
The **Cut Opening** is the door size (X or Y) + 3/8" (drywall opening size)

EX: A Model 20-58-1212 with a 12" x 12" door size needs a 12 3/8" x 12 3/8" **cut opening** in the drywall.

Size of the Minimum Rough Frame Opening (C)

The **minimum** distance from the panel opening to a stud is 1 1/4". The **maximum** is 4".

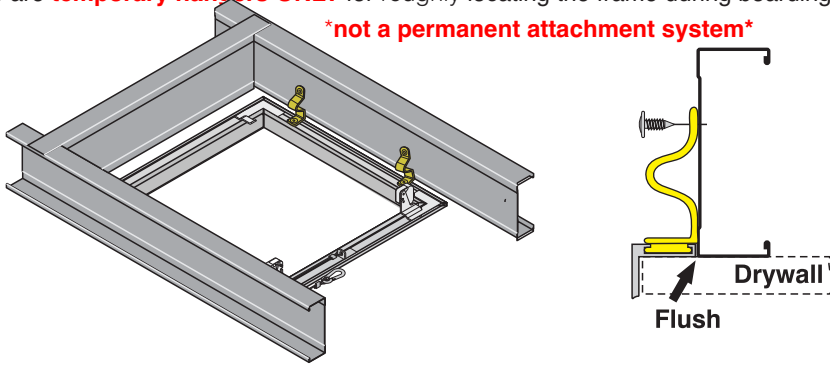
EX: For a Model 20-58-1212 with a 12" x 12" door size, the minimum spacing of the framing is 14 1/2" with 1 1/4" on either side of the panel opening. The maximum spacing is 2 1/2" - with 4" on either side of the panel opening. The panel does not need to be centered relative to the framing so long as all framing falls within the minimum and maximum distances from the panel opening.



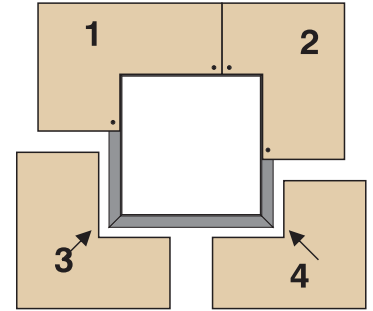
Alternative Installation Methods

A. Before Drywall Installation

The panel outer frame can be hung in the rough framed opening before the drywall is in place by using Temporary Frame Hangers. Temporary Frame Hangers twist into the outer frame and attached to surrounding framework. **After the drywall is in place, the frame MUST be secured to drywall following the fastener placement below.** These are **temporary hangers ONLY** for roughly locating the frame during boarding.



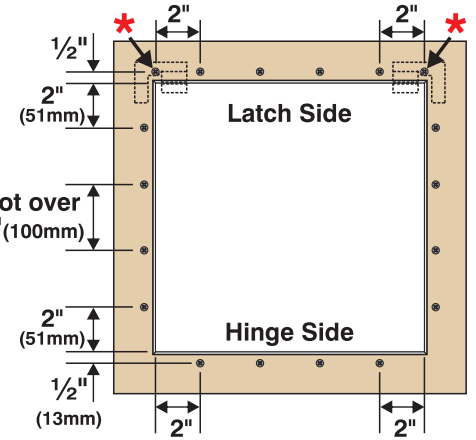
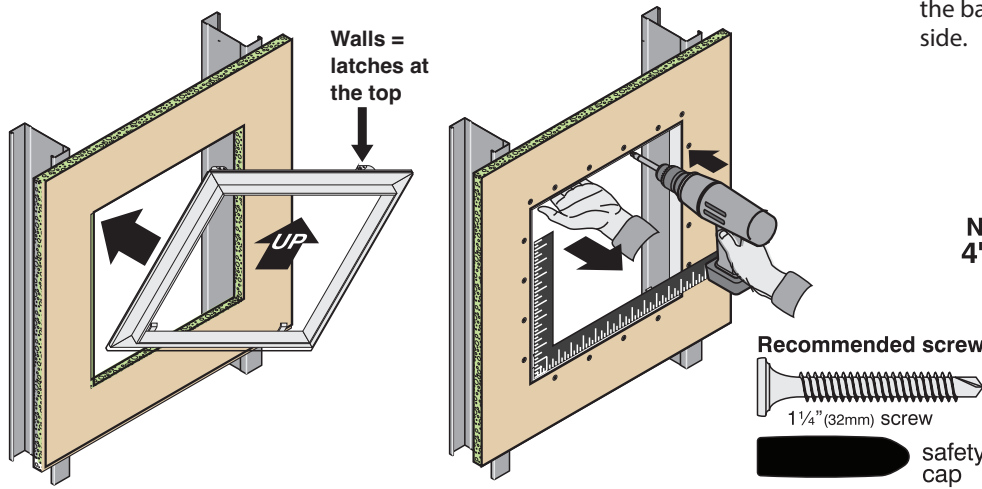
During Drywall Installation



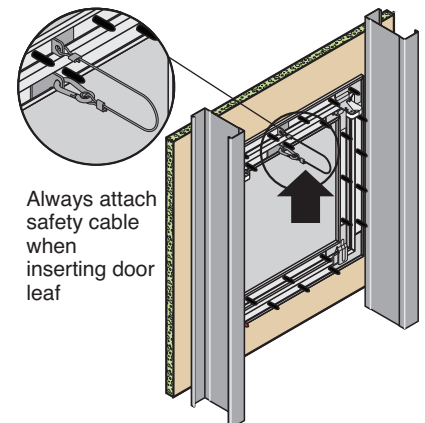
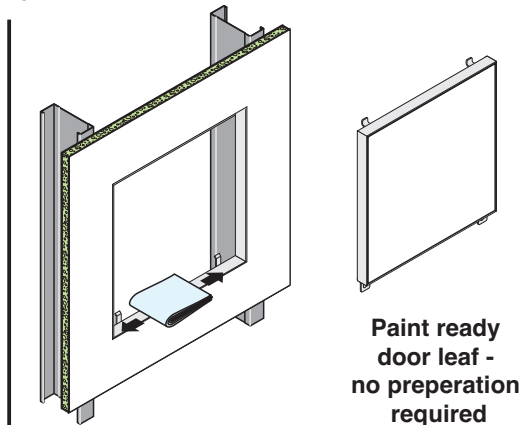
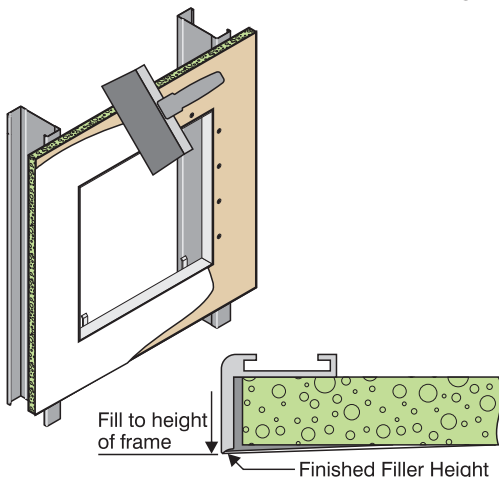
Outer Frame Installation and Panel Finishing

Pass the outer frame through the **cut opening** into position (or locate as shown above) so it rests on back of drywall lip. **Ensure the frame is straight and square.** Screw through the drywall, into the outer frame of the access panel. **Correct fastener spacing must be followed.**

*** Important Fastener Placement.** At latch side only, a screw should be fitted in line with the edge of the frame. It will go through the steel corner brackets. If multiple latches are present, place fasteners through the base of all latch brackets. Use extra screws on latch side.



Insert the door leaf and test for fit and function, the door leaf should open easily without binding. Remove the door leaf and finish drywall around the outer frame. The raised edge of the outer frame acts as a bead to fill to, we recommend using a setting type compound for a first coat. Sand such that the peak of the aluminum frame is visible, and flush to the finished surface. Be sure to clean any excess mud or dust from the frame before reinserting the door leaf. The panel can be painted in place as part of the wall or ceiling, however, care should be taken that excess paint does not bridge the gaps around the panel.



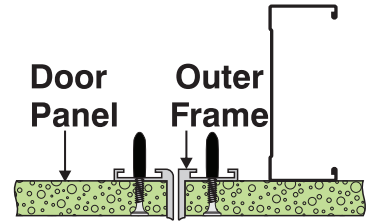
Introduction and Key Concepts

Access Panel Outer Frame

The **Door Size** dimensions (clear opening in outer frame) are used to determine the **Cut Opening** (opening in the drywall) and the minimum **Rough Frame Opening** (spacing of framing members).

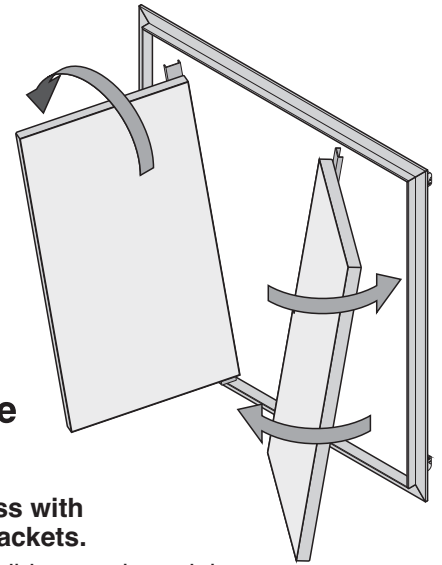
The number group following the first 4 digits in the model number is the **door size**.
Ex: access panel with the Model Number 20-58-4842-2 has a 48" x 42" clear opening.

The outer frame mounts to the back of the drywall and is attached with self-drilling screws through the face of the drywall.



Access Panel Door leaves

Remove the door leaves from the outer frame to begin the installation. The door leaf is opened by pressing on the panel on the latch side. When released, the panel springs open. Angle the open panel in order to pass through the outer frame.



For trouble-free installation and operation please observe the following:

- 1 - The access panel outer frame must be screwed to the drywall every 4" or less with more precise attachment at the corners and through the base of all latch brackets.
- 2 - The outer frame must be attached to the drywall square and straight. Frame is flexible; attach straight.
- 3 - The wall or ceiling must be rigid. Blocking and/or rigid hangers must ensure no flexibility or movement in drywall.
- 4 - The drywall surrounding the outer frame should be flat. If screw heads protrude above the face of the framing, it is recommended that drywall shims are used to make a flat surface.

Installation Methods

Standard Installation - Outer Frame located after drywall

The framing members need to be positioned around the intended **cut opening** in the drywall to allow space for the access panel outer frame. After drywall is installed the **cut opening** is made leaving a drywall lip inside the **rough framed opening** as shown. The access panel outer frame is then angled through the opening, positioned against the back of the drywall, and secured as shown. Alternative methods for locating the outer frame, as well as a screw layout guide are on the next page.

Size of the Cut Opening (B)

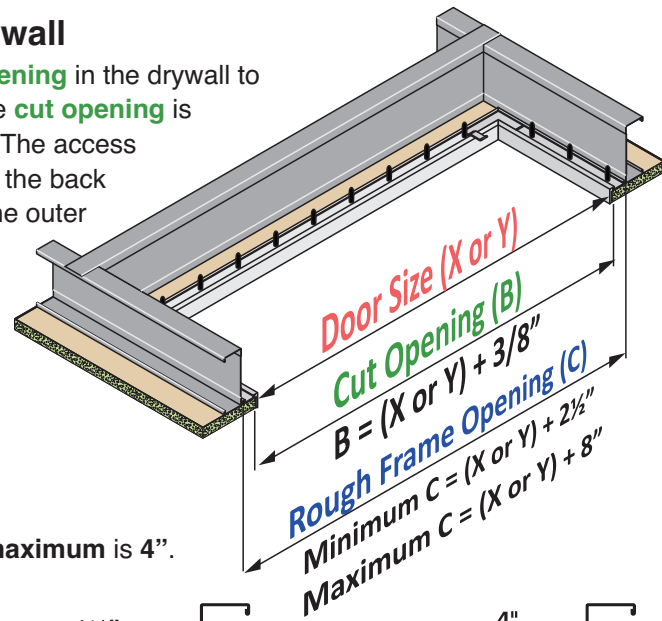
The **Cut Opening** is the door size (X or Y)

EX: a model 20-58-2436 with a 24" x 36" door size needs a 24 3/8" x 36 3/8" cut opening in the drywall.

Size of the Minimum Rough Frame Opening (C)

The **minimum** distance from the panel opening to a stud is 1 1/4". The **maximum** is 4".

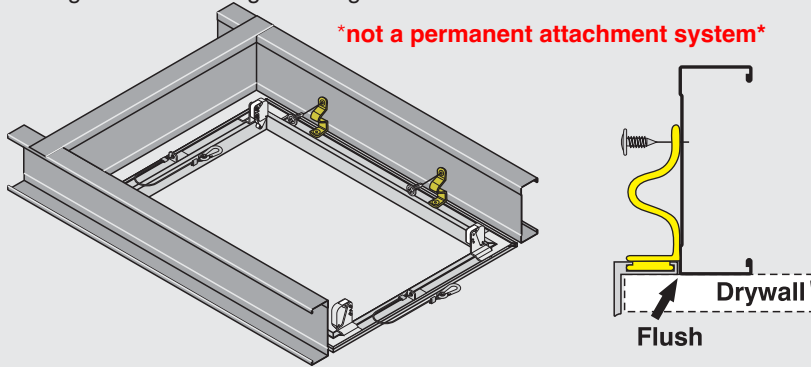
EX: For a Model 20-58-1212 with a 12" x 12" door size, the minimum spacing of the framing is 14 1/2" with 1 1/4" on either side of the panel opening. The maximum spacing is 2 1/2" - with 4" on either side of the panel opening. The panel does not need to be centered relative to the framing so long as all framing falls within the minimum and maximum distances from the panel opening.



Alternative Installation Methods

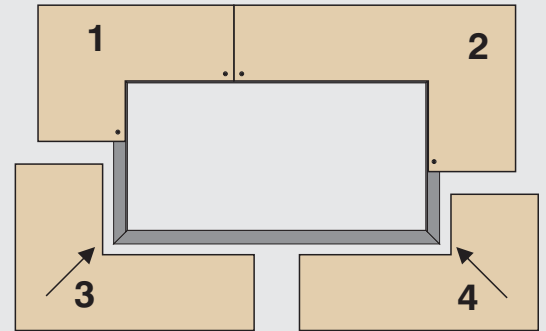
A. Before Drywall Installation

The panel outer frame can be hung in the rough framed opening before the drywall is in place by using Temporary Frame Hangers. Temporary Frame Hangers twist into the outer frame and attached to surrounding framework. **After the drywall is in place, the frame MUST be secured to drywall following the fastener placement below.** These are **temporary hangers ONLY** for roughly locating the frame during boarding.



B. During Drywall Installation

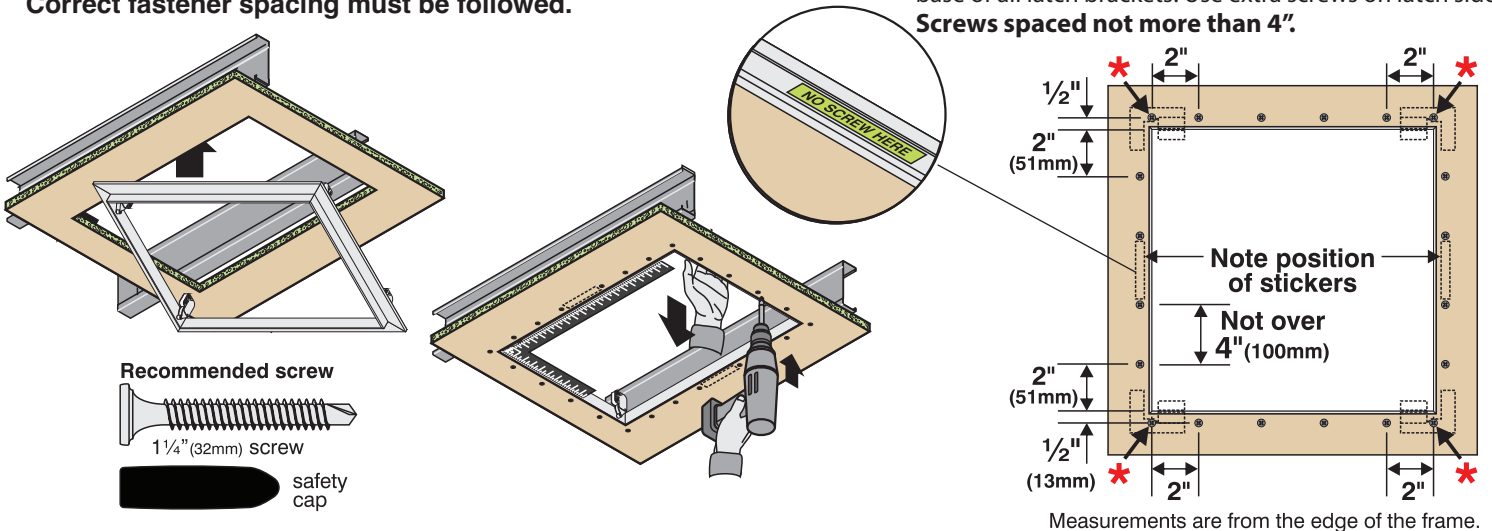
The access panel outer frame can be located resting on the back of the drywall **as the drywall is being installed.** If possible, avoid putting joints at the corners. **The frame must be attached as shown in the next section.**



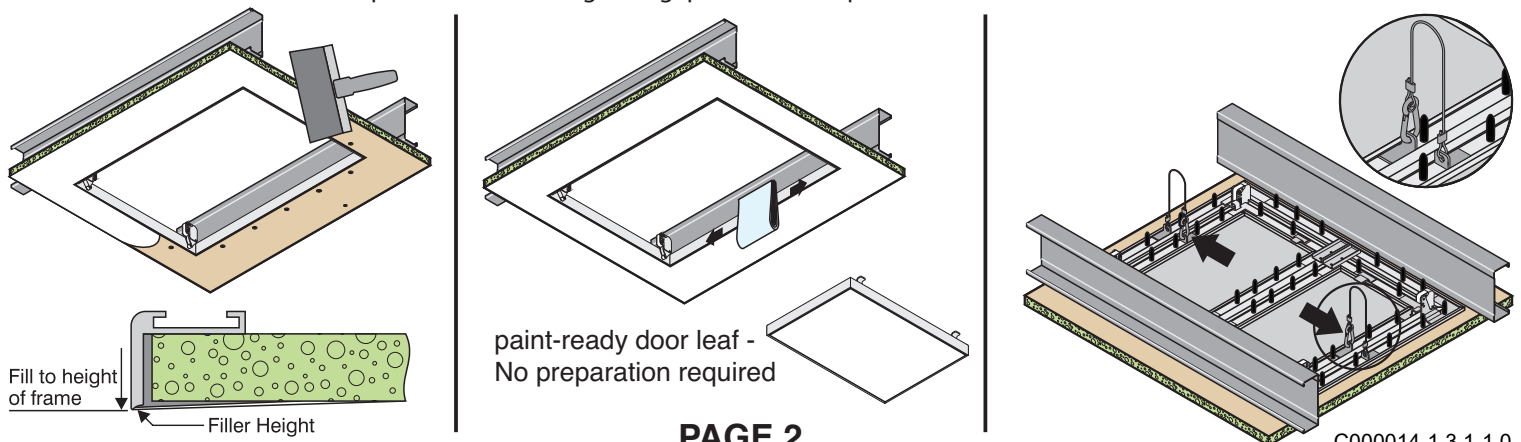
Outer Frame Installation and Panel Finishing

Pass the outer frame through the **cut opening** into position (or locate as shown above) so it rests on back of drywall lip. **Ensure the frame is straight and square.** Screw through the drywall, into the outer frame of the access panel. **Correct fastener spacing must be followed.**

*** Important Fastener Placement.** At latch sides, a screw should be fitted in line with the edge of the frame. It will go through the steel corner brackets. If multiple latches are present, place fasteners through the base of all latch brackets. Use extra screws on latch side. **Screws spaced not more than 4".**



Insert the door leaves and test for fit and function, they should open easily without binding. Remove the door leaves and finish drywall around the outer frame. The raised edge of the outer frame acts as a bead to fill to. We recommend using a setting type compound for a first coat. Sand such that the peak of the aluminum frame is visible, and flush to the finished surface. Be sure to clean any excess mud or dust from the frames. The panel can be painted in place as part of the wall or ceiling, however care should be taken that excess paint does not bridge the gaps around the panel.



BAUCO PLUS II PAINT-READY SINGLE LEAF CEILING ACCESS PANEL - 1 1/2" GWB

FOR USE IN:

- ASSEMBLES CLAD IN 1/2" (13mm) GYPSUM WALLBOARD
- NEW CONSTRUCTION OR REPAIRS
- ROUGH OPENINGS IN GWB WITHOUT ABUTTING STRUCTURES

FRAME:

- RECESSED ALUMINUM EXTRUSIONS
- FRAME ACTS AS FINISHING EDGE
- 1/16" (2mm) GAP BETWEEN FRAME AND DOOR

STANDARD FEATURES:

- STRONG CONCEALED ALUMINUM FRAME AND HARDWARE
- CONCEALED MECHANICAL TOUCH LATCH
- LIFT-OUT DOOR(S) WITH SAFETY CABLES
- MOISTURE/MOLD RESISTANT GWB INLAY
- PERIMETER GASKET (AIR & SMOKE TIGHT)
- PAINT-READY DOOR LEAF DOES NOT REQUIRE MUDDING

HINGE:

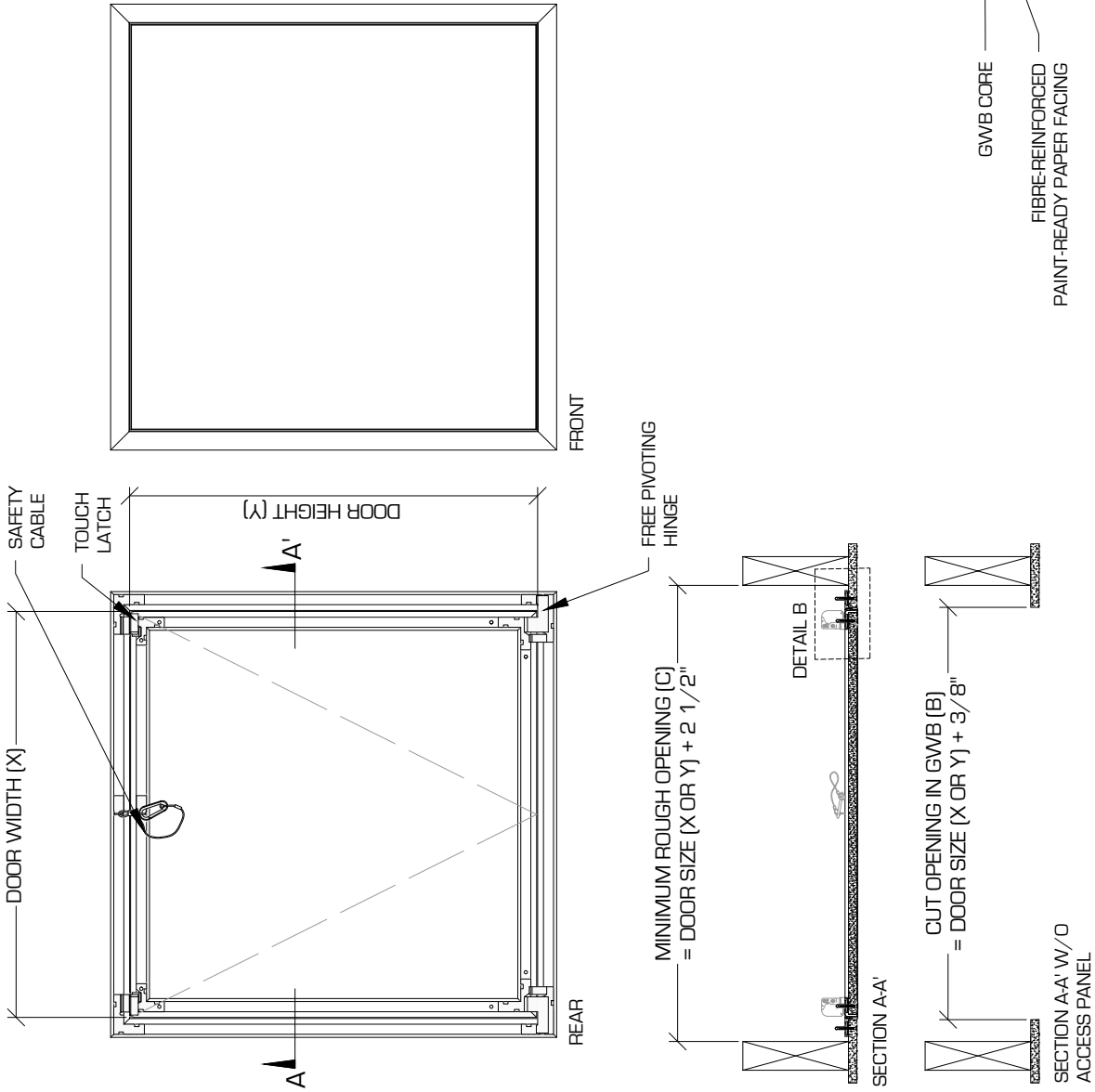
- FREE PIVOTING HINGE
- DOOR CAN BE REMOVED FOR MAXIMUM CLEARANCE

SOUND TRANSMISSION:

- BAUCO PLUS II ACCESS PANELS WILL NOT REDUCE THE STC RATING OF THE ASSEMBLY

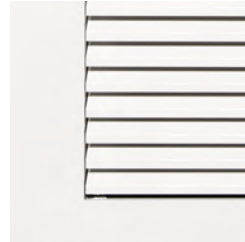
LATCH:

- CONCEALED TOUCH LATCH (STANDARD)
- CAM LATCH (OPTIONAL)
- TAMPER RESISTANT CAM LATCH (OPTIONAL)
- KEYED LOCK (OPTIONAL)

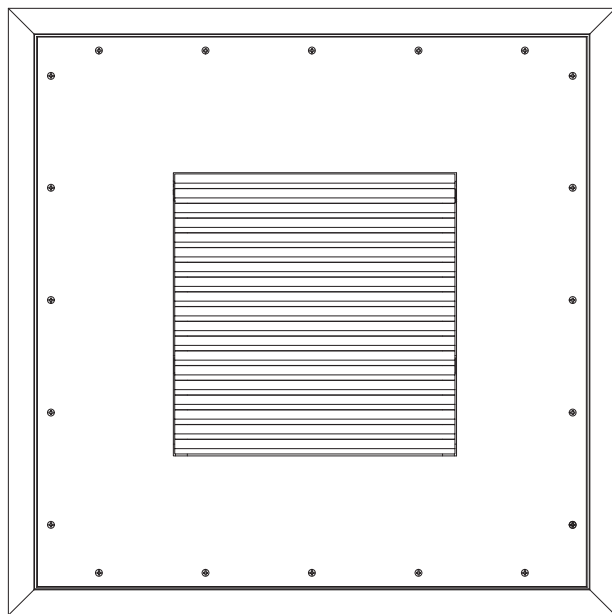


BAUCO[®] air

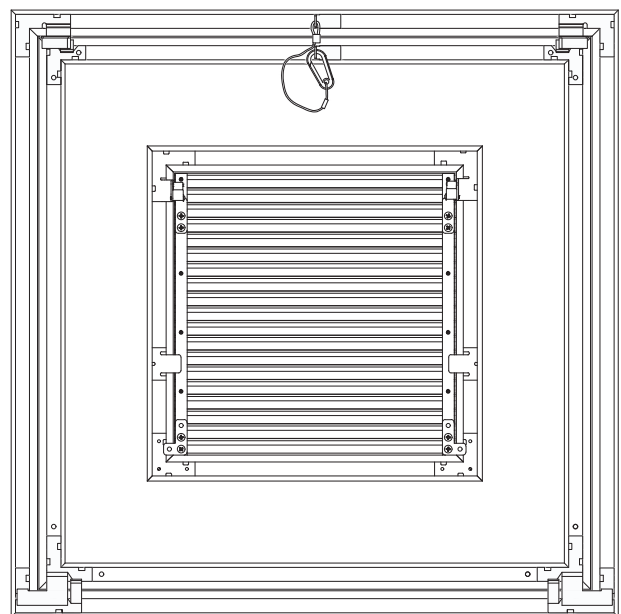
Clean Air Return Grille



BAUCO[®] air return grill integrated into BAUCO[®] plus II architectural access panel



FRONT



REAR

*Integrate clean ventilation grilles flush with your finishes.
Customize air return openings to fit with your designs.*

BAUCO[®] air

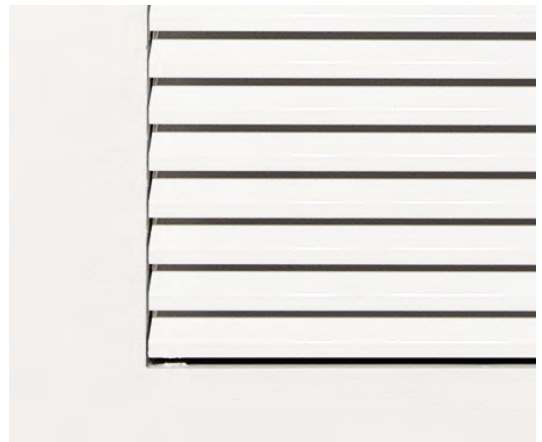
ARCHITECTURAL AIR RETURN GRILLE DESIGNED FOR DRYWALL



Clean and efficient air return grilles are integrated into our drywall access panels (**BAUCO[®] plus II**, **BAUCO[®] rondo**, **BAUCO[®] plus**), but these grilles also install into any GWB surface. Grilles are fitted into the drywall to be frameless and flush with the surface. Use in 1/2" or 5/8" drywall. Unique trim assembly allows for easy and clean finishing of the surrounding surface. Concealed hinge and touch latch mechanism lets you remove the grille core for cleaning without any tools

BENEFITS FOR YOU

- Minimalist, frameless detailing, flush with the surface
- Easily removable grille core for cleaning and filter changes
- Filters can be attached to back of grille (supplied by others)
- Wall and ceiling configuration possible
- No separate openings required for air return and access panel
- Customize your grille in shape, size, and colour



CORE DESIGN

Linear bar grilles feature precision heavy duty aluminum construction for clean, crisp styling and efficient air return. Vanes are angled at 49 degrees. Free area is 48%. Grille cores can be removed independently of the access panel door leaf. Available in anodized and powder coat finishes. Standard colour is white. Custom colours on request. Please Inquire!

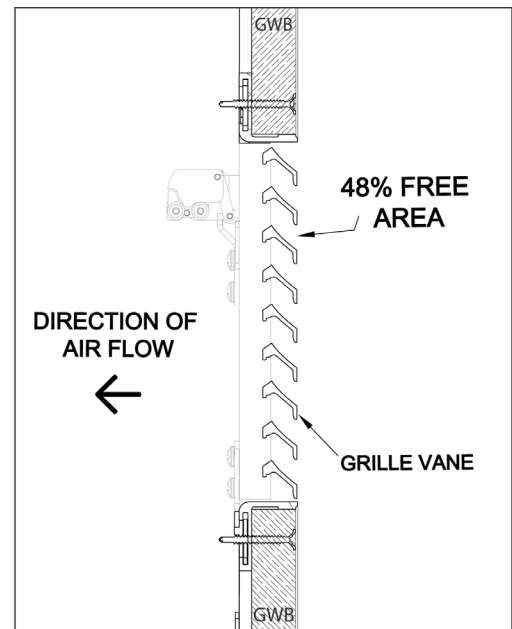


BAUCO® air

ARCHITECTURAL AIR RETURN GRILLE DESIGNED FOR DRYWALL

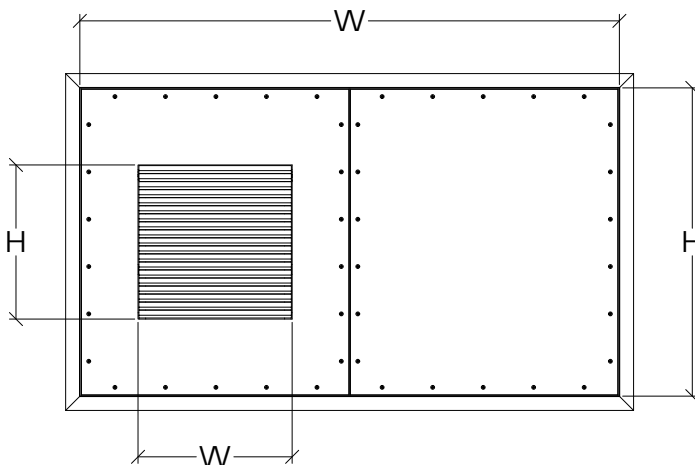
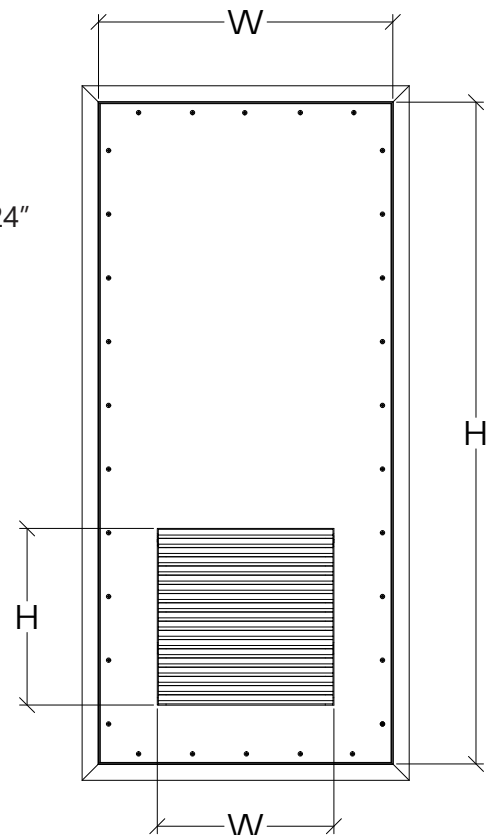
AIR FLOW

- Free area is 48%
- Designed as an air return grille
- No factory ducting available
- Filters can be attached to back of grille frame with coil-spring fasteners



COMMON CONFIGURATIONS

- **BAUCO® air** grilles integrate with a variety of standard and customized **BAUCO® plus II** access panels
- Common door sizes for access to vertical Air Conditione (VTAC) units are 48" x 48", 54" x 26", 58" x 30" with an integrated **BAUCO® air** grille of 20" x 20"
- Common sizes for access to ceiling HVAC units are: access panel 60" x 24" or 63" x 35" with an integrated grille from 20" x 20" to 24" x 24"
- **BAUCO® air** can be customized to meet your requirement, including custom colours



Two leaf ceiling access panel with **BAUCO® air**

Vertical access panel with **BAUCO® air**

BAUCO® air

ARCHITECTURAL AIR RETURN GRILLE DESIGNED FOR DRYWALL

GRILLE CORE SIZES

- Stock sizes available: 12 x 12", 16 x 16", 20 x 20"
- Custom sizes up to 48" in width and 48" in height
- Nominal vs actual sizes, see table

This new design replaces previous grille cores

NOMINAL HEIGHT (IN)	ACTUAL HEIGHT (IN)
5	5.125
6	5.75
6.5	6.375
7	7
7.5	7.625
8/8.5	8.25
9	8.875
9.5	9.5
10	10.125
10.5/11	10.75
11.5	11.375
12	12

NOMINAL HEIGHT (IN)	ACTUAL HEIGHT (IN)
12.5	12.625
13/13.5	13.25
14	13.875
14.5	14.5
15	15.125
15.5/16	15.75
16.5	16.375
17	17
17.5	17.625
18/18.5	18.25
19	18.875
19.5	19.5

NOMINAL HEIGHT (IN)	ACTUAL HEIGHT (IN)
20	20.125
20.5/21	20.75
21.5	21.375
22	22
22.5	22.625
23/23.5	23.25
24	23.875
24.5	24.5
25	25.125
25.5/26	25.75
26.5	26.375
27	27

NOMINAL HEIGHT (IN)	ACTUAL HEIGHT (IN)
27.5	27.625
28/28.5	28.25
29	28.875
29.5	29.5
30	30.125
30.5	30.75
31/31.5	31.375
32	32
32.5	32.625
33/33.5	33.25
34	33.875

NOMINAL HEIGHT (IN)	ACTUAL HEIGHT (IN)
34.5	34.5
35	35.125
35.5	35.75
36/36.5	36.375
37	37
37.5	37.625
38/38.5	38.25
39	38.875
39.5	39.5
40	40.125
40.5	40.75

NOMINAL HEIGHT (IN)	ACTUAL HEIGHT (IN)
41/41.5	41.375
42	42
42.5	42.625
43/43.5	43.25
44	43.875
44.5	44.5
45	45.125
45.5	45.75
46/46.5	46.375
47	47
47.5/48	47.625

BAUCO® air

GRILLE CORE REMOVAL AND FINISHING INSTRUCTIONS

Finishing around the grilles in access panels and other drywall surfaces:

- Remove the grille core
- Finish the access panel with gypsum compound
- Paint
- Reinsert grille core

REMOVE GRILLE CORE

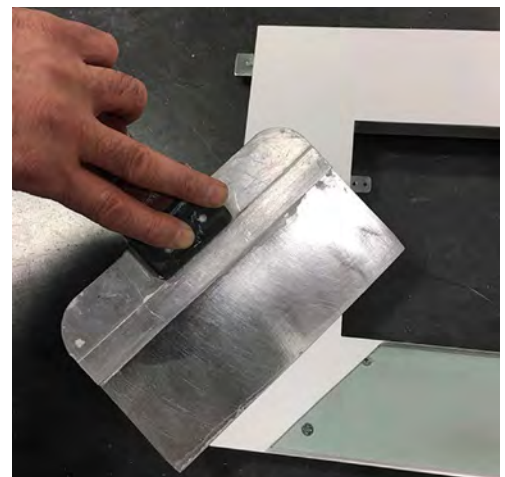
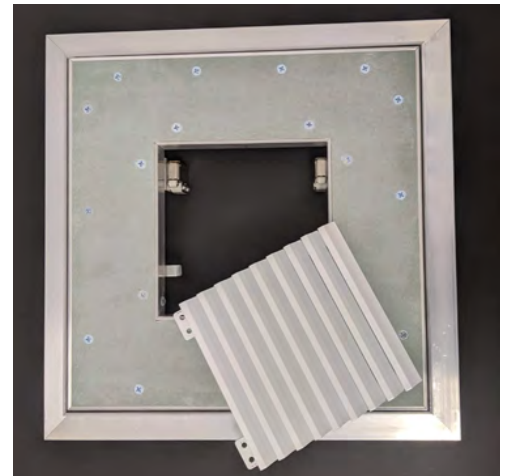
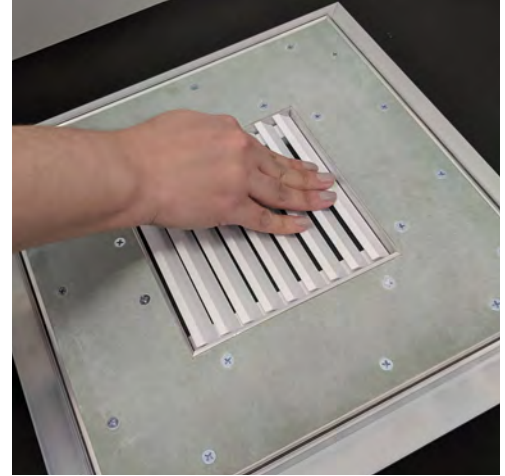
To finish an access panel with **BAUCO® air** grille you will need to remove the grille core from the door leaf. Press firmly on the top edge of the grille to release the concealed spring latches. The grille will tilt forward. Lift it upwards and angle it out of the opening. Set aside.

FINISH DOOR LEAF

Apply filler compound to the door leaf up to the height of the top of the panel and grille aluminum frame.

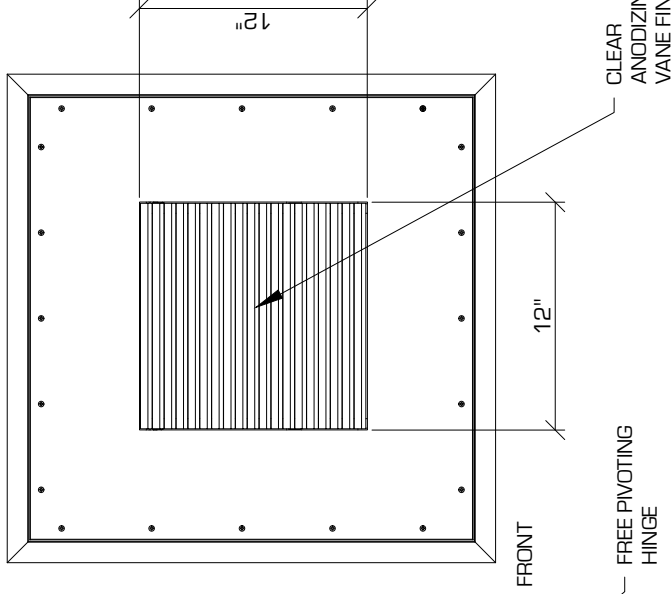
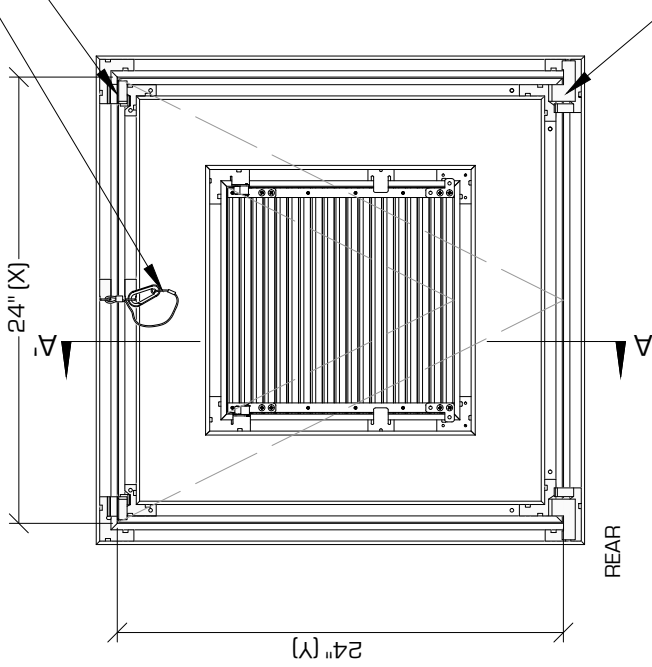
Sand and repeat until desired finish level.

To reinstall grille core into the opening, fit bottom of grille (flat steel hardware) into the opening. Press opposite side firmly into the opening to engage concealed spring touch latches.



BAUCO PLUS II SINGLE LEAF CEILING ACCESS PANEL W/ BAUCO AIR GRILLE - 20-58-C-2424-TL - BAV-1212-A

SAFETY
CABLE
TOUCH
LATCH



BAUCO PLUS II

- FOR USE IN:
- ASSEMBLIES CLAD IN 5/8" (16mm) GYPSUM WALLBOARD
 - NEW CONSTRUCTION OR REPAIRS
 - ROUGH OPENINGS IN GWB WITHOUT ABUTTING STRUCTURES

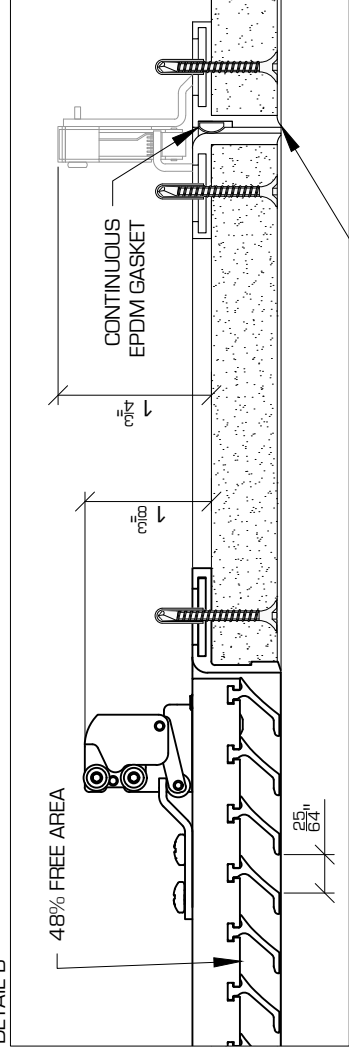
STANDARD FEATURES:

- RECESSED ALUMINUM EXTRUSIONS WITH FRAME ACTING AS FINISHING EDGE
- 1/16" (2mm) GAP BETWEEN FRAME AND DOOR
- STRONG CONCEALED ALUMINUM FRAME AND HARDWARE
- EPDM RUBBER GASKET
- CONCEALED MECHANICAL TOUCH-LATCH STANDARD (OTHER LATCH OPTIONS AVAILABLE)
- MOISTURE/MOLD RESISTANT GWB INLAY
- FREE PIVOTING HINGE
- DOOR CAN BE REMOVED FOR MAXIMUM CLEARANCE

BAUCO AIR

- SIMPLE AND MODERN RETURN AIR GRILLES WITH FULL SERVICE ACCESS
- UNIQUE TRIM ASSEMBLY ALLOWS FOR EASY FINISHING
- FINISHED GRILLE APPEARANCE IS FRAMELESS
- GRILLE MAY BE EASILY REMOVED WITHOUT TOOLS
- CLEAR ANODIZING OR POWDER COATED FINISH OF VANES
- 48% FREE AREA
- VANE DEFLECTION 49°

DETAIL B



BAUCO® plus II
with **BAUCO® air** ARCHITECTURAL ACCESS PANEL WITH INTEGRATED RETURN AIR GRILLE

BAUCO[®] softline

Clean Flush Access Door



BAUCO® softline

CLEAN FLUSH ACCESS DOOR

DESCRIPTION

BAUCO® softline is a flush-mount sheet-metal access door designed to be the most visually appealing and functional product of its kind. The installed door “hugs” the surrounding surface with its soft-transition frame flange that minimizes shadows and sight lines on all surfaces. The concealed hardware (hinge, latches, mounting anchors) adds to the appearance allows the door leaf to be removed for unobstructed access.

BAUCO® softline is also available with keyed cabinet locks.

FOR USE IN

- Wall or ceiling applications
- New construction or repairs
- Replacement of unsightly existing panels
- Create access openings without having to paint or mud
- Rough openings independent of joists/studs
- Creating access in wood, brick, drywall, concrete, or tiled surfaces
- This product is not fire rated

BENEFITS

- Clean finishes and minimal disruption to sight-lines
- No painting required
- Simple installation with adjustable anchors
- Functional access for walls or ceilings
- Fully removable door leaves



BAUCO® softline

GALVANIZED SHEET-METAL ACCESS DOOR WITH SOFT-TRANSITION FRAME AND CONCEALED HARDWARE



FRAMING GUIDE

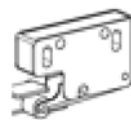


STANDARD FEATURES

- Concealed hinge
- Fully removable door
- Soft-transition flush frame, minimal shadow gaps
- Mounts through holes in frame and in adjustable anchor straps
- Galvanized sheet metal (1 mm thickness)
- White powder-coated finish (RAL 9016)

LATCH OPTIONS

Touch Latch



Keyed Lock



CUSTOM SIZES AVAILABLE

In Quantities Over 100

BAUCO® softline

IMPERIAL SIZE CHART FOR STANDARD SIZES

Model Number					
Keyed Lock	Touch Latch	Nominal	Rough Framed Opening (A)	Clear Opening (B)	Overall Size (C)
	30-0606-TL	6" x 6"	6" x 6"	5" x 5 1/2"	7 1/4" x 7 1/4"
30-0808-K	30-0808-TL	8" x 8"	8" x 8"	7" x 7 1/2"	9 1/4" x 9 1/4"
30-1212-K	30-1212-TL	12" x 12"	11 3/4" x 11 3/4"	10 7/8" x 11 3/8"	13 1/8" x 13 1/8"
30-1616-K	30-1616-TL	16" x 16"	15 3/4" x 15 3/4"	14 3/4" x 15 1/4"	17" x 17"
30-1818-K	30-1818-TL	18" x 18"	17 1/2" x 17 1/2"	16 1/4" x 16 1/2"	19 1/4" x 19 1/4"
30-2020-K	30-2020-TL	20" x 20"	20 1/8" x 20 1/8"	19" x 19"	21 7/8" x 21 7/8"
30-2424-K	30-2424-TL	24" x 24"	23 1/4" x 23 1/4"	22" x 22 1/4"	25" x 25"



BAUCO SOFTLINE ACCESS DOOR - TOUCH LATCH

FOR USE IN:

- ALL WALL AND CEILING ASSEMBLIES
- CLOSING OPENINGS WITHOUT HAVING TO PAINT OR MUD
- ROUGH OPENINGS IN CLADDING WITHOUT ABUTTING STRUCTURAL STUDS
- CREATING ACCESS IN WOOD, BRICK, DRYWALL, CONCRETE OR TILED SURFACES

BENEFITS:

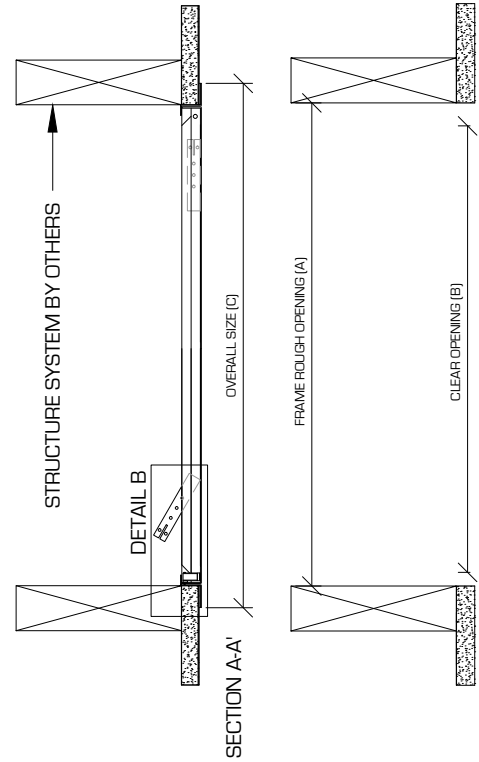
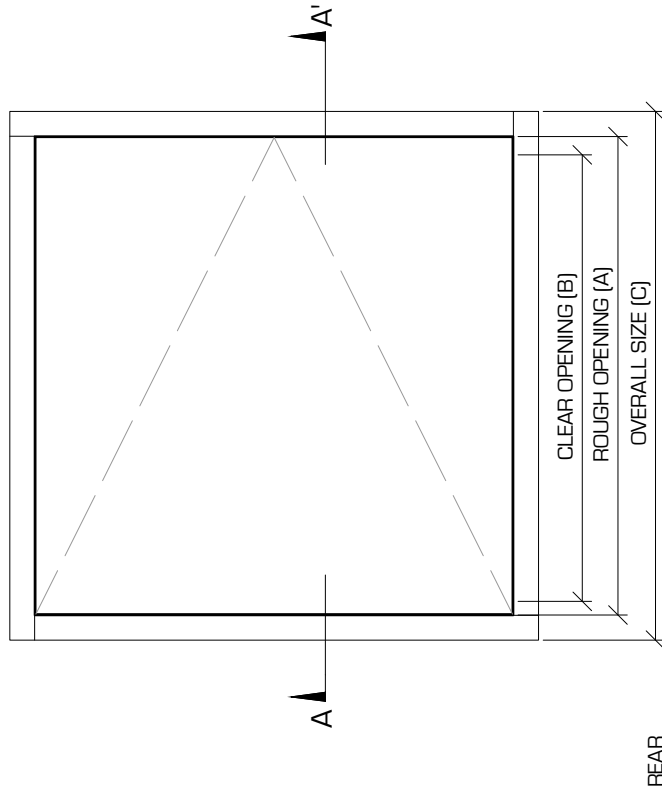
- CLEAN FINISHES & MINIMAL DISRUPTION TO SIGHTLINES
- NO PAINTING REQUIRED (CAN BE PAINTED WITH MINIMAL SURFACE PREPARATION)
- SIMPLE INSTALLATION IN STUDS, STONE, OR BRICK, WITH ADJUSTABLE ANCHORS
- FUNCTIONAL ACCESS FOR WALLS OR CEILINGS
- MAXIMUM UNRESTRICTED ACCESS WITH FULLY REMOVABLE DOOR LEAVES

STANDARD FEATURES:

- GALVANIZED, SHEET METAL (THICKNESS 1 MM)
- WHITE POWDER-COATED FINISH (RAL 9016)
- CONCEALED HINGE
- FULLY REMOVABLE DOOR
- CONCEALED MECHANICAL TOUCH LATCH
- SOFT-TRANSITION FLUSH FRAME, MINIMAL SHADOW GAPS
- MOUNTS TO STUDS, STONE, BRICK, ETC. THROUGH HOLES IN FRAME & IN THE ADJUSTABLE ANCHOUR STRAPS

LATCH OPTIONS

- CONCEALED TOUCH LATCH (STOCK ITEM)
- KEYED CABINET LOCK, KEYED ALIKE (STOCK ITEM)



SECTION A-A' WITHOUT ACCESS PANEL

BAUCO SOFTLINE ACCESS DOOR - KEYED LOCK

FOR USE IN:

- ALL WALL AND CEILING ASSEMBLIES
- CLOSING OPENINGS WITHOUT HAVING TO PAINT OR MUD
- ROUGH OPENINGS IN CLADDING WITHOUT ABUTTING STRUCTURAL STUDS
- CREATING ACCESS IN WOOD, BRICK, DRYWALL, CONCRETE OR TILED SURFACES

BENEFITS:

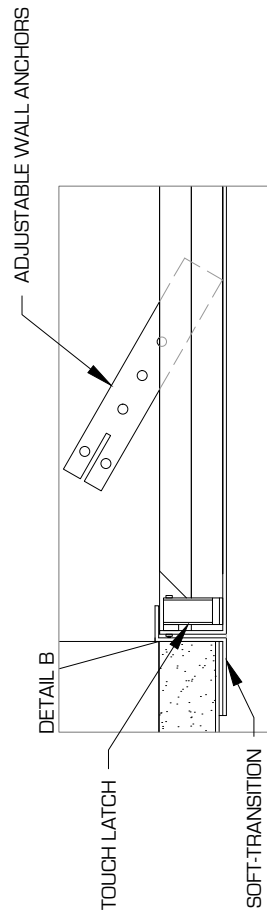
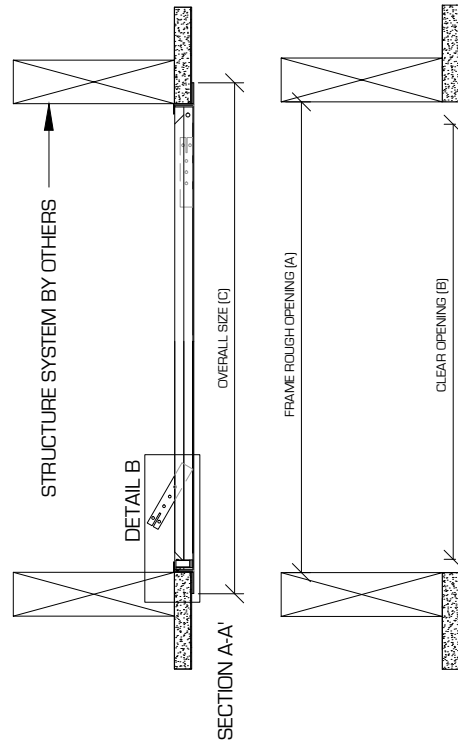
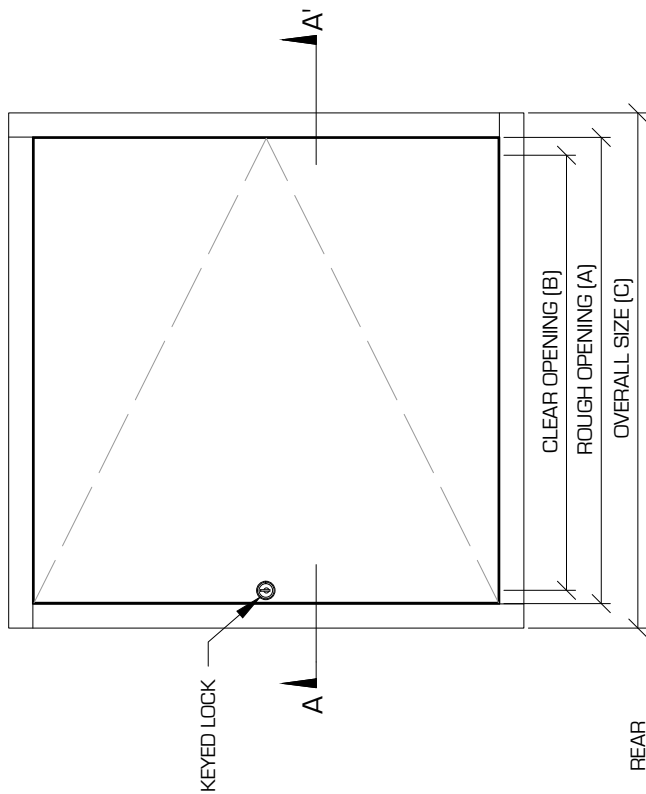
- CLEAN FINISHES & MINIMAL DISRUPTION TO SIGHTLINES
- NO PAINTING REQUIRED (CAN BE PAINTED WITH MINIMAL SURFACE PREPARATION)
- SIMPLE INSTALLATION IN STUDS, STONE, OR BRICK, WITH ADJUSTABLE ANCHORS
- FUNCTIONAL ACCESS FOR WALLS OR CEILINGS
- MAXIMUM UNRESTRICTED ACCESS WITH FULLY REMOVABLE DOOR LEAVES

STANDARD FEATURES:

- GALVANIZED, SHEET METAL (THICKNESS 1 MM)
- WHITE POWDER-COATED FINISH (RAL 9016)
- CONCEALED HINGE
- FULLY REMOVABLE DOOR
- CONCEALED MECHANICAL TOUCH LATCH
- SOFT-TRANSITION FLUSH FRAME, MINIMAL SHADOW GAPS
- MOUNTS TO STUDS, STONE, BRICK, ETC. THROUGH HOLES IN FRAME & IN THE ADJUSTABLE ANCHOUR STRAPS

LATCH OPTIONS

- CONCEALED TOUCH LATCH (STOCK ITEM)
- KEYED CABINET LOCK, KEYED ALIKE (STOCK ITEM)



SECTION A-A' WITHOUT ACCESS PANEL

BAUCO® softline ARCHITECTURAL ACCESS PANEL WITH CONCEALED HARDWARE

Project Name:
Project Number:

Item Number:
Item Description:

Manufacturer: Bauco Access Panel Solutions
Address: 834 Devonshire Road, Victoria, BC Canada V9A 4T4
Telephone: 1-250-592-0033 Toll-free Telephone: 1-877-592-0033
Fax: 1-250-592-7587 Toll-free Fax: 1-877-592-7587
Email: info@BAUCO.com

Model Number: Softline 30-____-TL *series

Model Name: **BAUCO® softline** galvanized sheet metal access panel

Description: Soft transition edge metal access panel with no edge shadow.
No sharp edges, no seams, or miter jointed corners.
Complete with rear adjustable tabs for mounting.
Low profile access panels rise only 1.8mm above finished surface.
Installs flush in walls or ceilings.
Hardware free finish, opens with concealed touch latches.
Suitable for new construction and repairs.
Panels arrive ready for installation.
Powder coat painted white (RAL 9016)



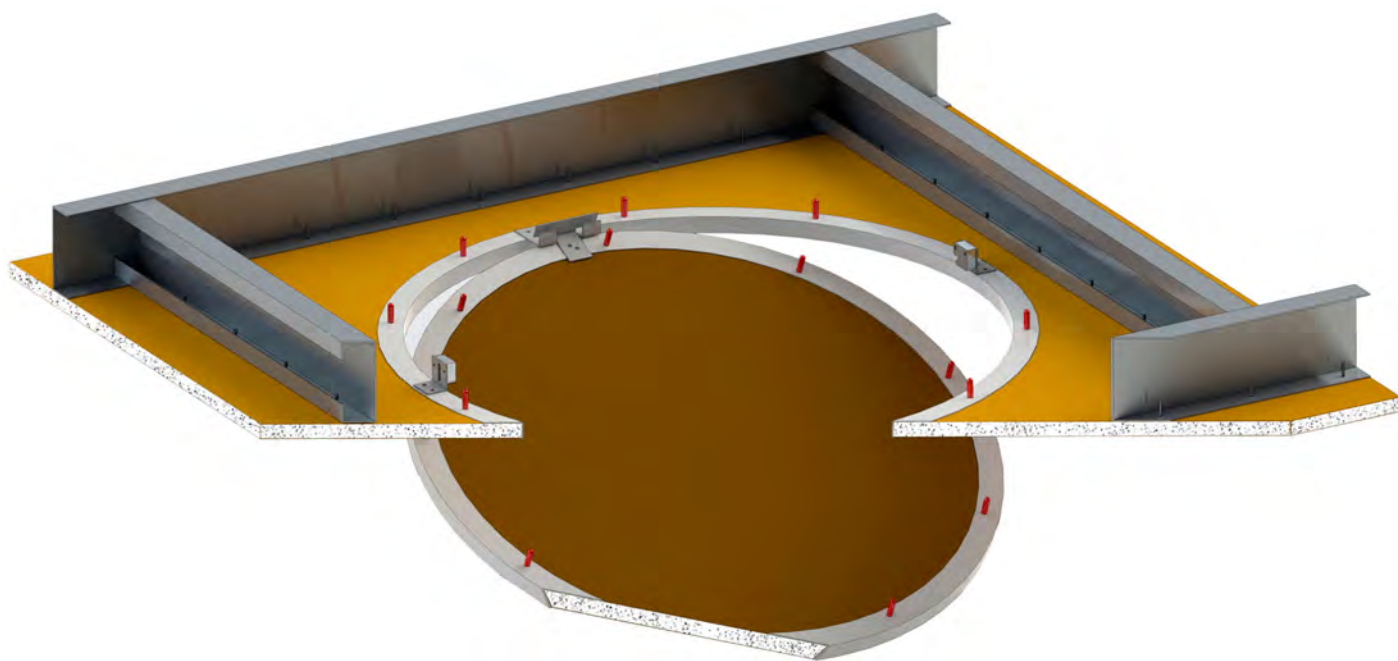
Dimensions: Standard sizes: 6" x 6", 8" x 8", 12" x 12", 16" x 16", 18" x 18",
20" x 20", 24" x 24"
Custom sizes available in large production runs over 100 units,
call for more details.

Sizing: For a proper fit, the cut opening has to be the door size (A) + 1/4".

Notes: * Middle 4 digits indicate size
e.g. 30-1212-TL = 12" x 12" square panel with touch latches.
Options: Key lock = K

BAUCO® rondo

Circular Access Panels for Drywall



BAUCO® rondo

CIRCULAR ACCESS PANELS DESIGNED FOR DRYWALL

DESCRIPTION

The **BAUCO® rondo** is a circular gypsum wallboard access panel based on the design principles of the square **BAUCO® plus II** model. The concealed hardware lets it blend seamlessly with the surrounding wall or ceiling. Once installed and finished a clean 1/16" void is all that remains visible. All elegant and functional treatments can be applied to the door as well.

FOR USE IN

- All assemblies clad in gypsum wallboard, 1/2" or 5/8"
- Wall or ceiling installation
- New construction or repairs
- Rough openings in GWB without abutting structures
- Maximum clearance with removable door leaf
- This product is not fire rated

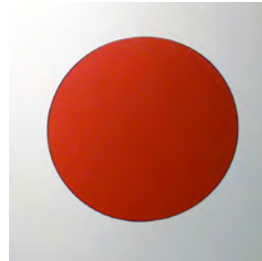
BENEFITS

- Circular access to match other curvilinear design features
- Consistent continuous surfaces for virtually invisible access
- 1/16" (2 mm) visible gap
- Apply your choice of surface treatments directly to the door leaf
- Superior acoustics with gasket and mass of GWB in door

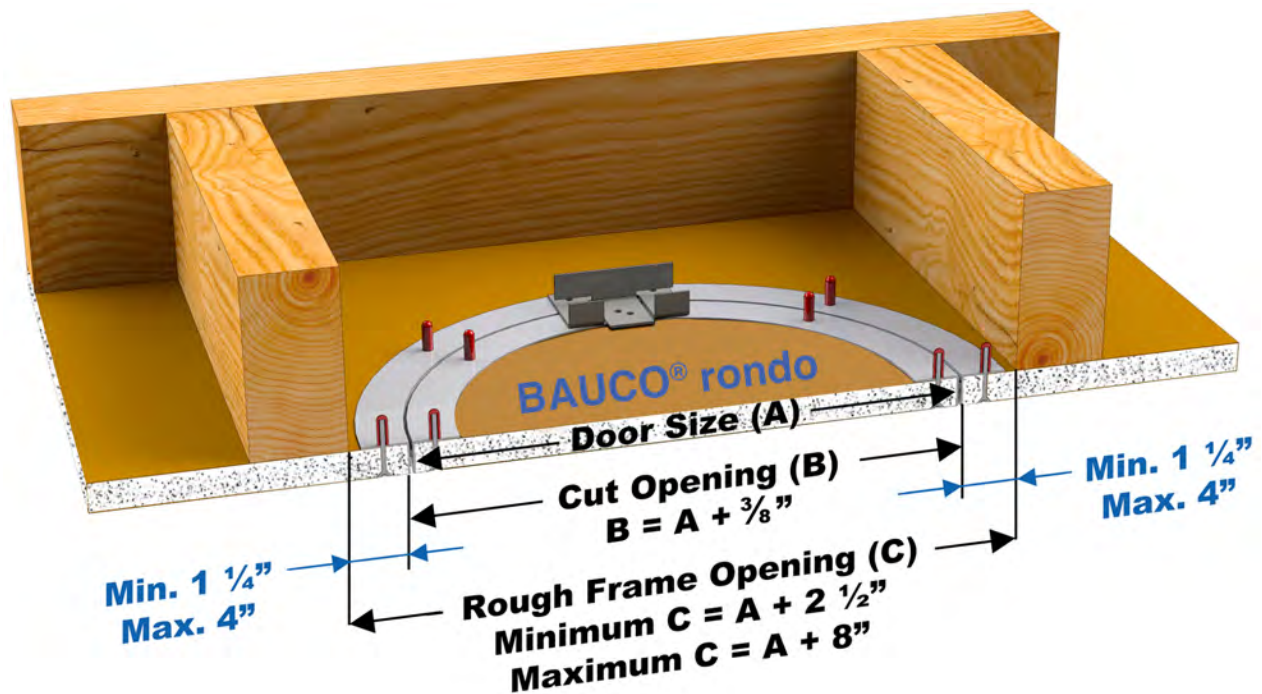


BAUCO® rondo

ARCHITECTURAL ACCESS PANEL WITH CONCEALED HARDWARE AND GYPSUM BOARD INLAY



FRAMING GUIDE



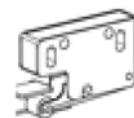
STANDARD FEATURES

- Concealed mechanical touch latch
- Concealed hardware (frame, latch, and hinge)
- Frame fits both 1/2" and 5/8" material
- Fully removable door panel with safety cables
- Moisture resistant gypsum wallboard inlay

SIZES AVAILABLE: 12", 16", AND 24"

LATCH OPTIONS

Touch Latch



Keyed Lock



CAM Latch



TORX Latch



BAUCO RONDO CIRCULAR CEILING ACCESS PANEL

FOR USE IN:

- ALL ASSEMBLIES CLAD IN GYPSUM WALL BOARD
- CEILING INSTALLATION
- NEW CONSTRUCTION OR REPAIRS
- ROUGH OPENINGS IN GWB WITHOUT ABUTTING STRUCTURES

BENEFITS:

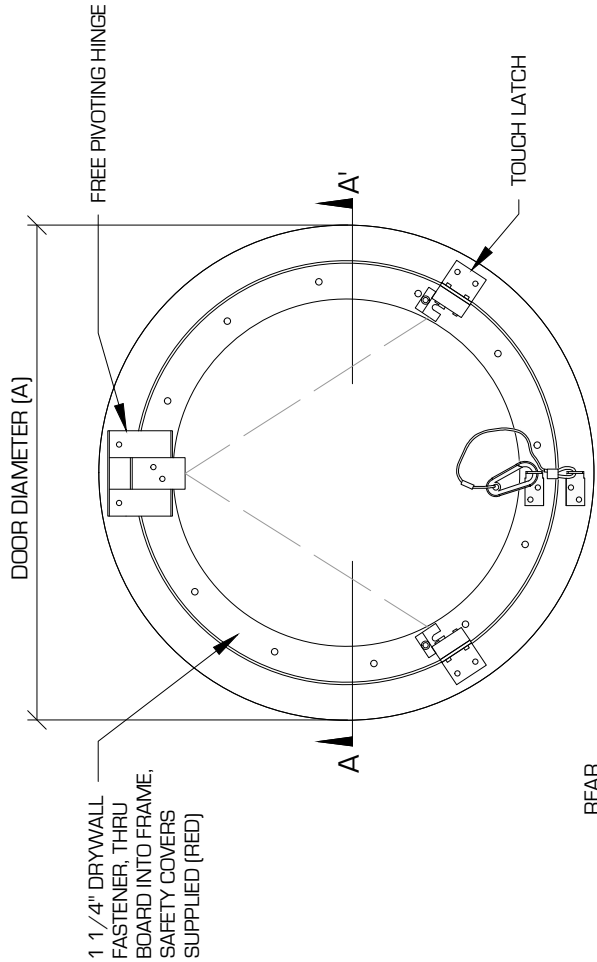
- CIRCULAR ACCESS TO MATCH OTHER CURVILINEAR DESIGN FEATURES
- CONSISTENT CONTINUOUS SURFACES FOR VIRTUALLY INVISIBLE ACCESS (ONLY A 1/16" 1.5 MM VOID REMAINS VISIBLE).
- SUPERIOR SOUND BARRIER MAINTAINED BY MASS OF GYPSUM WALLBOARD IN DOOR.
- GYPSUM SURFACES SUITED TO ELEGANT AND FUNCTIONAL TREATMENTS.
- UNENCUMBERED ACCESS WITH REMOVABLE DOOR LEAF
- EASY INSTALLATION WITH COMMON TROWEL TOOLS.

STANDARD FEATURES:

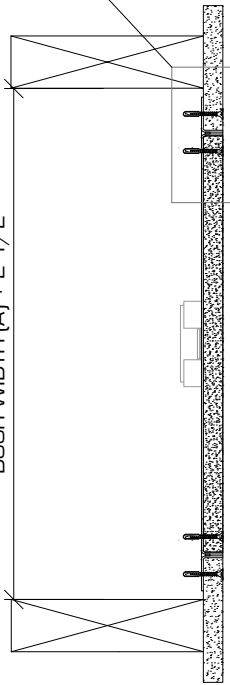
- CONCEALED HARDWARE (FRAME, LATCH & HINGE)
- FRAME FITS BOTH 1/2" & 5/8" MATERIAL FULLY REMOVABLE DOOR PANEL WITH SAFETY CABLES
- MECHANICAL CONCEALED TOUCH LATCH
- MOISTURE RESISTANT GYPSUM WALLBOARD INLAY

OPTIONS:

- CAM LATCH



ROUGH OPENING (C)
= DOOR WIDTH (A) + 2 1/2"

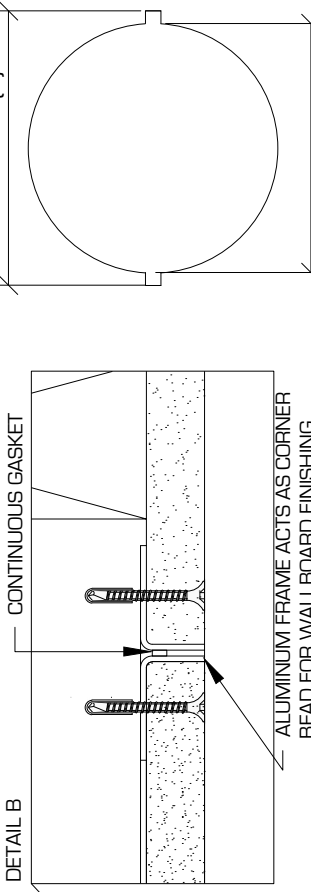


SECTION A-A



SECTION A-A WITHOUT ACCESS PANEL

CUT OPENING INTO GYPSUM BOARD,
PASS FRAME THROUGH AND LAY DOWN
DOOR DIAMETER (A) + 2"



CUT OPENING IN GWB (B)
= DOOR DIAMETER(A) + 1/4"

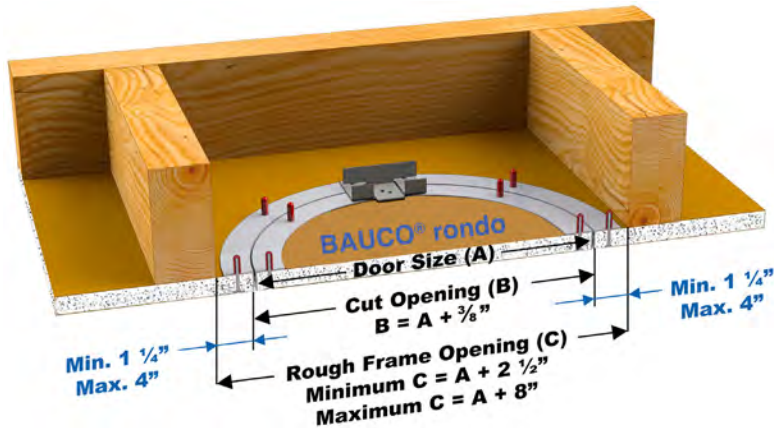
NOMINAL SIZE	MODEL NUMBER	DIAMETER (A)	
		INCH	MM
12"	20-58-300D/A	11 7/8" ID	300 ID
16"	20-58-400D/A	15 3/4" ID	400 ID
24"	20-58-600D/A	23 5/8" ID	600 ID

BAUCO® rondo

INSTALLATION INSTRUCTIONS



FRAMING GUIDE



1. Frame/block ceiling as outlined above. Take measurements for reference to center of circle.

2. Separate outside frame from access panel assembly. Open touch latches, unhook safety cable, and pull out the door leaf.

Tip: Place outer frame in ceiling area on top of joist if possible for later retrieval.

3. Drywall ceiling. Transfer circle center point.

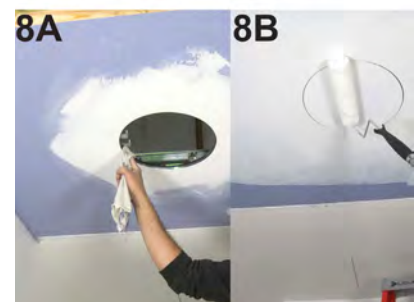
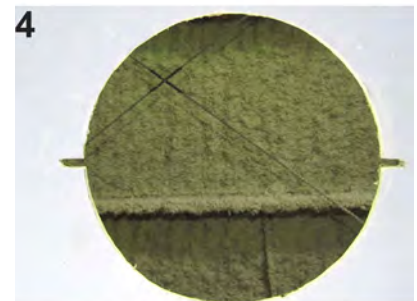
4. Cut out opening in drywall in appropriate spot. Remove any frayed edges and debris from back of drywall. If outside frame was stashed in ceiling before drywall installed, locate this now. If not, cut two notches 1" deep at opposite points on the circle so outside frame can be passed through the opening.

5. Pull frame into place against the back of the drywall ensuring that the mounting flange contacts solidly against the surface of the back of drywall. The frame edge should protrude slightly beyond the face of the drywall.

6. Holding the frame firmly in place, attach with metal cutting drywall screws. It is very important to place screws on either side of hinge bracket and touch latch brackets without screwing through the steel component. The maximum distance between screws is 4"

7. Apply filler compound up to rim of access panel frame (7A). Fill access panel door leaf up to the top of metal frame (7B).. Frame height is height of finish. Ensure all gaps tightly filled. Let dry, sand, and repeat until desired finish is achieved.

8. Clean excess filler and dust from access panel frames (8A). Prime and paint the same as surrounding ceiling area (8B).



BAUCO[®] XL

Extra-large, hinged, virtually invisible, access panel



BAUCO® XL

Extra-large, hinged, virtually invisible, access panel

DESCRIPTION

BAUCO® XL is a drywall access panel with concealed hardware, extra rugged frame, solid finishing bead, and proprietary fixed hinge. The door is designed for large yet functional access openings (primarily in walls) that blend seamlessly with the surrounding finishes. The door hinges via a virtual pivot-point, which minimizes the potential for mechanical damage to the leading edges. The door leaf can easily be removed for clear access. The BAUCO® XL is available in standard sizes starting from 24" x 36" to almost any custom size (inquire!).

BAUCO XL COMPARED TO BAUCO plus II

- Box-style frame fastens to studs
- Integrated finishing bead
- Fully hinged door swings left or right in walls
- Larger size of single door leaf in walls (up to 22 sq.ft)

APPLICATIONS

- The BAUCO XL is designed for large access openings in walls (ceilings possible)
- The front-mounted frame with bead can be used in any guage or drywall
- New construction or retro-fitting, without reframing and re-boarding of rough openings
- Non fire-rated assemblies

BENEFITS

- Virtually invisible, fully customizble, access openings
- Minimal 2mm (5/64") visible reveal
- Door leaf with concealed hinge swings open to 105 degrees
- No shadow gaps due to recessed or proud installation
- Apply your treatments across surface for continuous finish
- Superior acoustics with gasket + mass of GWB in door (STC tested)
- Custom sizes, custom inlays, and custom hardware

MATCH YOUR DESIGN

The concealed hardware, variety of inlay's, and flush finishes allow for a variety of surface treatments. Finishing (by others): paint, plaster, stucco, tile, wall coverings, veneer and millwork.

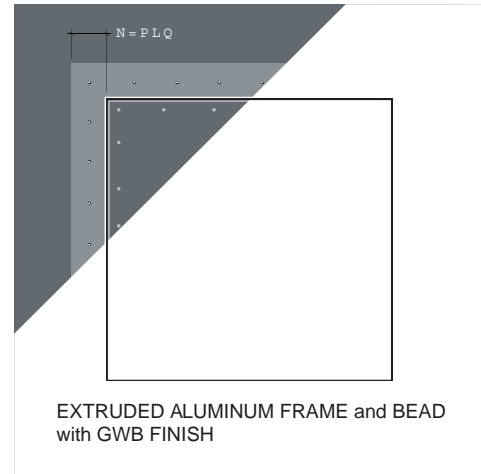


BAUCO® XL

Extra-large, hinged, virtually invisible, access panel

STANDARD FEATURES

- Heavy-duty aluminum frame with finishing bead
- Countersunk holes in frame for flush front mounting
- Easily unhinged / removable door leaf with concealed steel hardware
- Perimeter gasket made of closed-cell foam-filled rubber
- Moisture and mold resistant drywall inlay



IMPERIAL/METRIC SIZE CHART FOR STANDARD SIZES (NOMINAL DOOR)

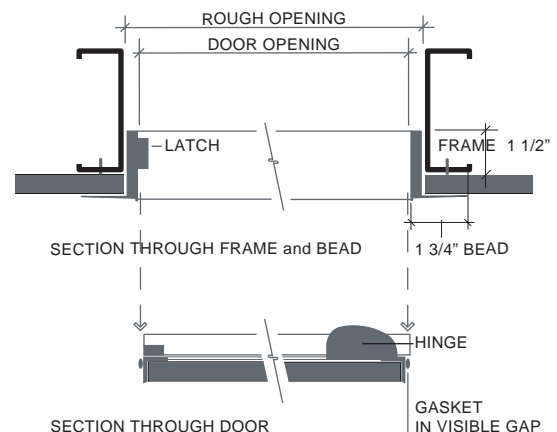
Model Number	Access Door Size inch (mm)	Minimum Rough Opening	Weight (lbs)
40-W-2436-TL	24" x 36" (609.6 x 914.4)	25 1/4" x 37 1/4" (645 x 950)	22.5
40-W-3636-TL	36" x 36" (914.4 x 914.4)	37 1/4" x 37 1/4" (950 x 950)	33.8
40-W-2448-TL	24" x 48" (609.6 x 1219.2)	25 1/4" x 49 1/4" (645 x 1255)	30.0
40-W-4848-TL	48" x 48" (1912.2 x 1912.2)	49 1/4" x 49 1/4" (1255 x 1255)	60.0
40-W-3060-TL	30" x 60" (762 x 1524)	31 1/4" x 61 1/4" (798 x 1560)	46.9
40-W-3072-TL	30" x 72" (762 x 1828.8)	31 1/4" x 73 1/4" (798 x 1864)	56.3

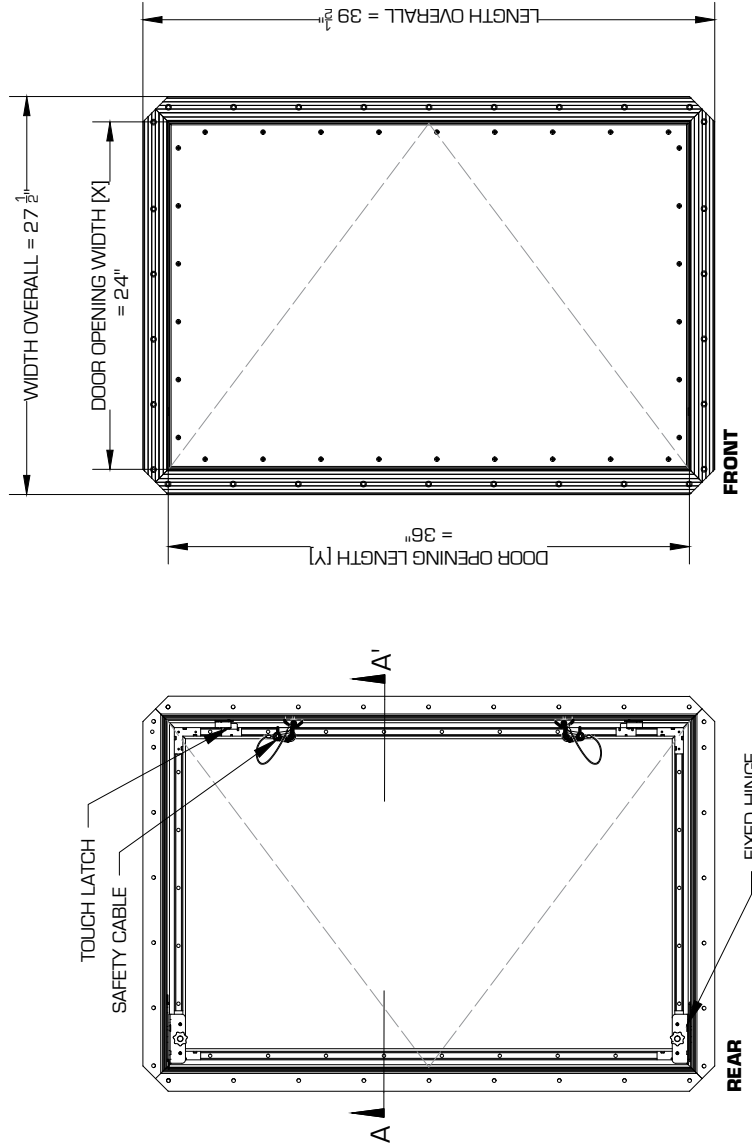
*Door leaf inlay is 5/8" GWB TL = Mechanical Touch Latch (Standard) K = Keyed Lock (Optional) CAM = Cam latch (Optional)

- Rough openings are nominal door size plus 1 1/4".
- Overall product with bead measures nominal door width/height plus 3 1/2".

CUSTOM SIZES & OPTIONS

- Custom sizes with short lead times. Larger openings with two leaves. Single leaf up to 22 sq ft
- Adjust the size and shape
- Option of two hinged leaves (bombay style without centre bar)
- Latch (concealed, cam, tamper-resistant, or keyed)
- Customize your inlay (wood, acoustic board, tile backer, etc.)
- Paint-ready option. The panels are shipped with a highly durable, factory-primed door leaf that reduces installation time.





BAUCO XL ACCESS PANEL WITH FIXED HINGE AND FINISHING BEAD FOR USE IN

- ASSEMBLIES CLAD IN GYPSUM WALL BOARD AND SIMILAR SHEETING
- ALL THICKNESSES OF SHEETING
- PRIMARILY DESIGNED FOR LARGER OPENINGS IN WALLS - CEILINGS POSSIBLE. (SEE ALSO BAUCO PLUS II)
- NEW CONSTRUCTION OR REPAIRS
- EXISTING ROUGH OPENINGS
- NON FIRE RATED ASSEMBLIES

STANDARD FEATURES

- CONCEALED HARDWARE AND FRAME
- HEAVY DUTY OUTER FRAME WITH INTEGRATED FINISHING BEAD
- LEFT OR RIGHT SWINGING HINGE
- COUNTERSUNK HOLES IN FRAME FOR FLUSH MOUNTING TO SURROUNDING ASSEMBLY
- EASILY DETACHED REMOVABLE DOOR LEAF WITH CONCEALED HARDWARE
- NYLON COATED SPRING SNAP CARABINEER SAFETY CABLE

ACOUSTICS AND SEAL

- STC TESTED AGAINST ASTM E90
- ACOUSTIC BOARD INLAY AVAILABLE
- SUPERIOR RESISTANCE TO AIR LEAKAGE PER ASTM E283

MATERIALS

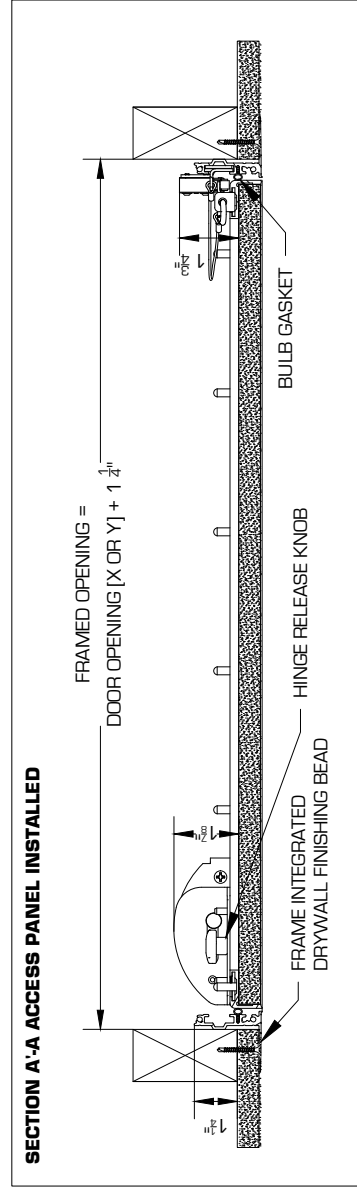
- ALUMINUM EXTRUDED FRAME AND FINISHING BEAD
- HEAVY GAUGE GALVANIZED STEEL HARDWARE
- CLOSED CELL FOAM FILLED RUBBER GASKET
- MOLD AND MOISTURE RESISTANT GYPSUM WALLBOARD, TYPE X 5/8" (15.9 mm)
- VINYL SAFETY CAPS

HINGE

- HEAVY DUTY GALVANIZED STEEL HINGE
- OPENS TO 105 DEGREES
- DEMOUNTABLE DOOR LEAF WITH HAND FASTENING KNOBS
- VARIABLE PIVOT POINT

LATCH

- CONCEALED MECHANICAL TOUCH LATCH
- OPTIONAL KEYS LOCK
- OPTIONAL CAM LATCH (SLOT OR TORX HEAD)



BAUCO XL ARCHITECTURAL ACCESS PANEL WITH CONCEALED HARDWARE AND GYPSUM BOARD INLAY

APPROVED BY _____ DATE _____

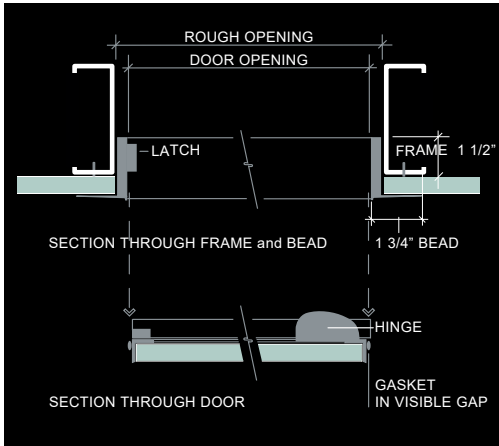
PROJECT NAME _____

CLIENT _____

824 DEVONSHIRE ROAD VICTORIA
 BRITISH COLUMBIA CANADA V8A 4T4
 P - 250.592.0033 / TF - 877.592.0033
 F - 250.595.0513 / TF - 877.592.7587
 W - www.BAUCO.com
 E - info@BAUCO.com

BAUCO
 ACCESS PANEL SOLUTIONS INC.

Step 1: Prepare the Rough Opening

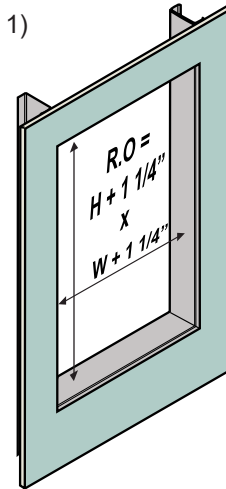


RO Dimension = Door Size + 1 1/4"

For Example: Access Panel 60" tall x 30" wide in wall, the R.O must be 61 1/4" tall x 31 1/4" wide.

- Ensure the framing is square, level and plumb.

(Fig. 1)



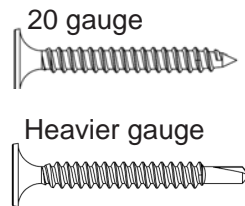
Step 2: Position, Align and Secure in R.O

- Place the closed access panel into the R.O to test the fit.
- Door can be used for either left or right swing.
- Take care not to strip the fastener hole in the framing.
- Start by placing the first fastener a top end of the side opposite the hinge (latch side (A) Fig.3) Then align that edge to be plumb and secure it from top to bottom with fasteners.
- Next lift lower end of the hinge side (Fig.3) until visible gap (---) looks evenly spaced (2mm or 5/64") all around and fix with first fastener on hinge side. Then place fasteners all along hinge side.
- Finish by placing fasteners in all holes at top and bottom of opening.
- Open door leaf and check for smooth function.

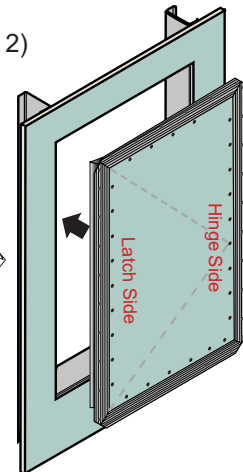
*Finishing bead should sit snug/tight against drywall.

Important Notes:

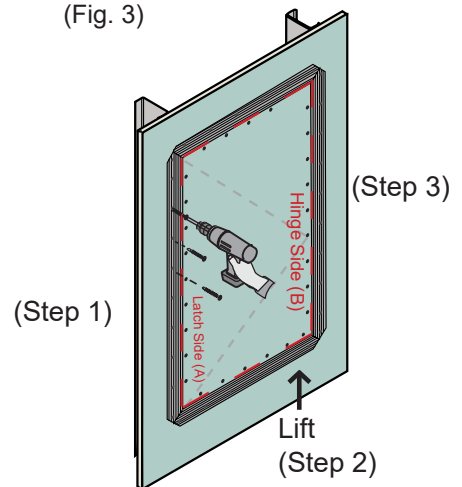
- Install fasteners to all countersunk holes
- Re-tighten all fasteners in a 2nd pass as needed



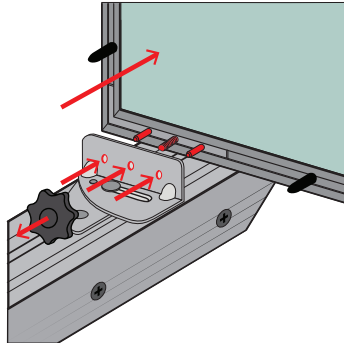
(Fig. 2)



(Fig. 3)



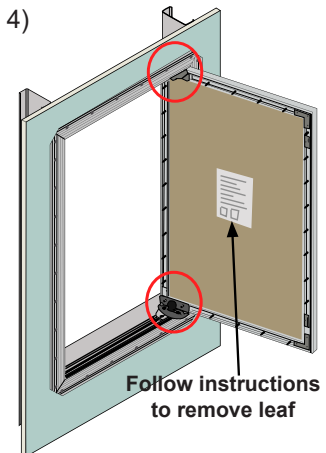
Step 4: Remove Door Leaf for Finishing



(Fig. 5)

- Open door leaf and locate black knobs at top and bottom hinge. (Fig. 4)
- Loosen the black knobs and carefully disengage the door leaf from the hinge. (Fig. 5)

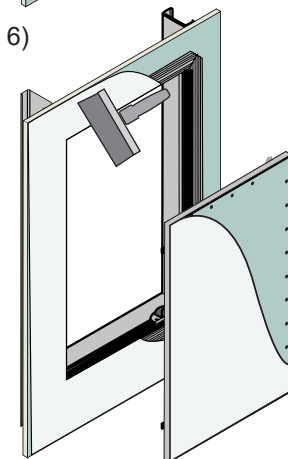
(Fig. 4)



(Fig. 6)

Step 5: Apply Filler Compound to Outer Frame

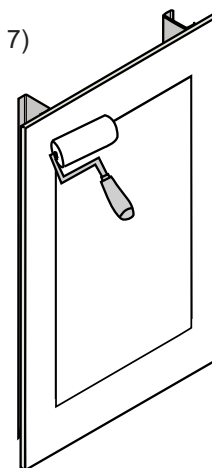
- Apply a first coat of drywall compound to the bead. A setting-type compound is recommended for the first coat.
- Note that it is not necessary to tape the transition from the aluminum bead to the drywall.
- Let dry, sand, and apply more coats of filler until the desired finish is achieved. (Fig. 6)
- Apply drywall compound to the door leaf. Do not leave compound above the leading edge of the frame.
- Let dry, sand and apply subsequent coats of filler until the desired finish is achieved.



Step 6: Clean Frame and Gasket

- Use a wet cloth or gentle sanding sponge to remove any excess mud from aluminum door frame, gasket, and door leaf.
- Tip: Apply silicon lubricant to the gasket for superior operation.

(Fig. 7)

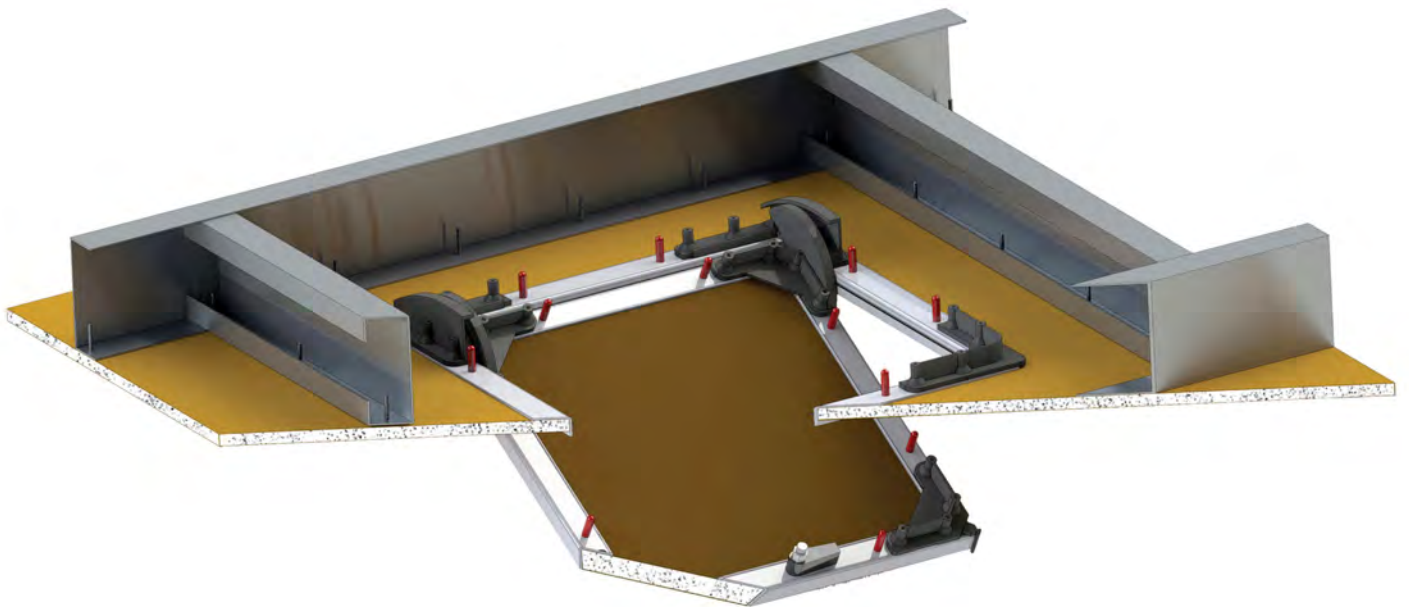


Step 7: Re-hang Door Leaf and Paint

- Reinstalling the door leaf to the outer frame is the reverse of the removal. Simply position the locating pins of the door leaf into the hinges and fasten the threaded knobs.
- Paint surface with short haired roller (Fig. 7). Avoid filling visible gap (2mm) with paint.

BAUCO[®] plus

Fully Hinged Access Panel



Standard sizes from 8" x 8" to 24" x 36"

Custom sizes available from 8" to 60" in increments of 1/8"

Minimum dimension of length or width is 8". Door sizes can be in increments of 1/8". Doors larger than 16 square feet (2300 square inches) in size or with a length greater than 60" may need to be manufactured as multi-leaf doors.

Some size restrictions may apply to wall installations.

BAUCO® plus

FULLY HINGED GYPSUM WALLBOARD ACCESS PANEL

DESCRIPTION

BAUCO® plus is our original concealed hardware access panel for gypsum wallboard (GWB). The door is designed to blend seamlessly into your wall or ceiling. Once installed and finished to match the surrounding surface, all that remains visible is a clean 1/16" reveal with a small radius at the four corners and a flush cam latch with 1/2" (13 mm) diameter. The door is fully hinged and can be removed for unencumbered access.

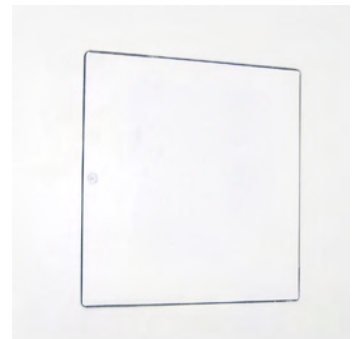
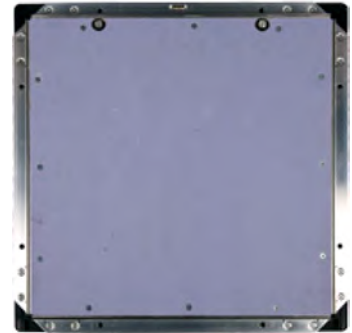
BAUCO® plus is available in a wide range of custom sizes.

FOR USE IN

- All assemblies clad in gypsum wallboard, 1/2" or 5/8"
- Wall or ceiling installation
- New construction or repairs
- Rough openings in GWB without abutting structures
- Maximum clearance with removable door leaf
- This product is not fire rated

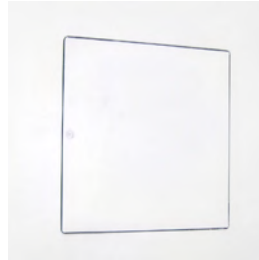
BENEFITS

- Virtually invisible access opening
- 1/16" (2 mm) surrounding void and cam latch visible
- Clean, continuous surfaces
- Apply your choice of treatments directly to the door leaf
- Superior acoustics with gasket and mass of GWB in door

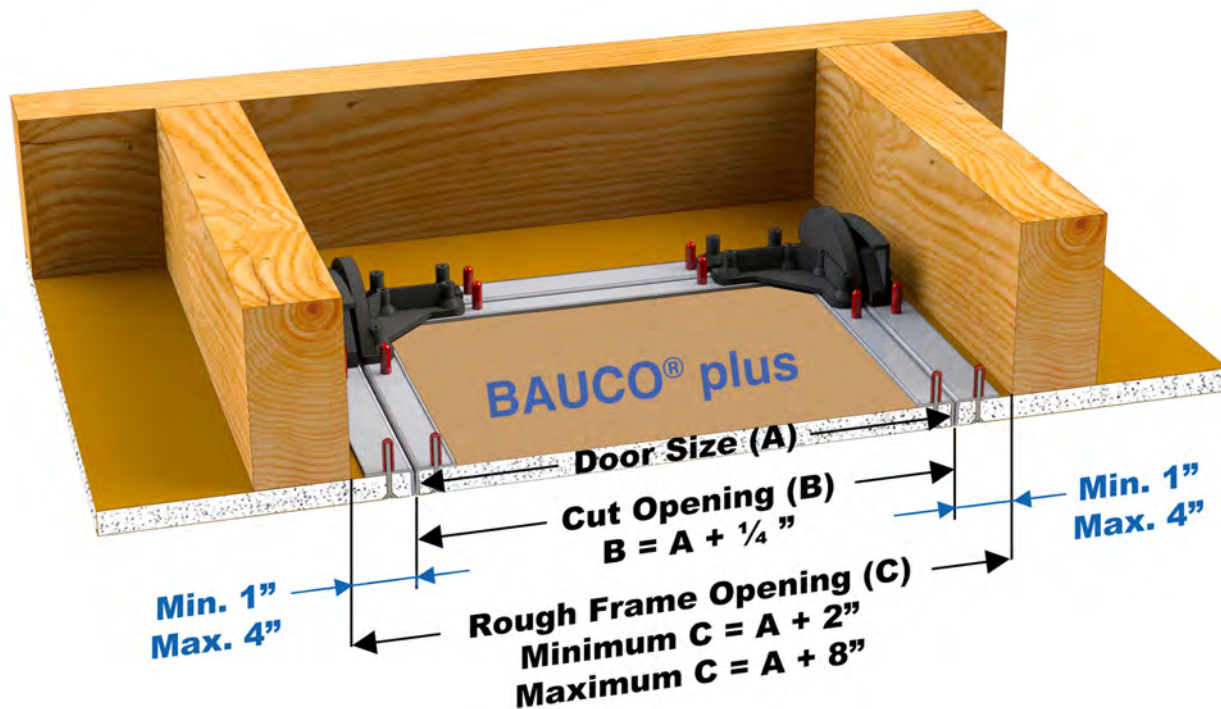


BAUCO® plus

ARCHITECTURAL ACCESS PANEL WITH CONCEALED HARDWARE AND GYPSUM BOARD INLAY



FRAMING GUIDE



STANDARD FEATURES

- Strong aluminum frame and glass fiber-reinforced nylon hardware
- Cam latch flush with surface
- Fully hinged removable door panels, with safety catches
- Perimeter gasket supplied for on site installation after finishing
- Moisture resistant gypsum wallboard inlay
- Installation instructions, self-squaring installation tool

CUSTOM SIZES AVAILABLE

LATCH OPTIONS

Touch Latch



Keyed Lock



CAM Latch



TORX Latch

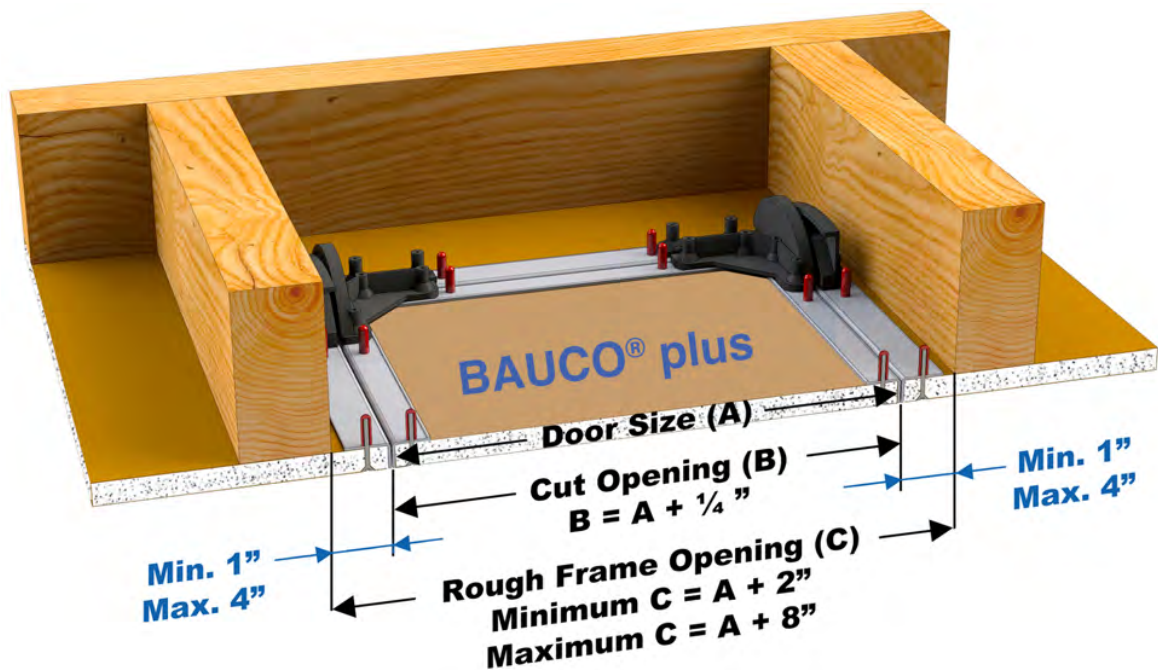


BAUCO® plus

IMPERIAL SIZE CHART FOR STANDARD SIZES

Model Number	(A)	(B)	(C)
1/2" and 5/8" Gypsum Wallboard	Door Size (A) Width x Length	Cut Opening in GWB (B) Width x Length	Rough Opening (C) Width x Length
58-0808	8" x 8"	8 1/4" x 8 1/4"	10" x 10"
58-1010	10" x 10"	10 1/4" x 10 1/4"	12" x 12"
58-1212	12" x 12"	12 1/4" x 12 1/4"	14" x 14"
58-1414	14" x 14"	14 1/4" x 14 1/4"	16" x 16"
58-1616	16" x 16"	16 1/4" x 16 1/4"	18" x 18"
58-1818	18" x 18"	18 1/4" x 18 1/4"	20" x 20"
58-2020	20" x 20"	20 1/4" x 20 1/4"	22" x 22"
58-2424	24" x 24"	24 1/4" x 24 1/4"	26" x 26"
58-2436	24" x 36"	24 1/4" x 36 1/4"	26" x 38"

Access door sizes are based on inside dimensions, door size (A) Inside dimensions, opening in door frame Door size (A) + 1/4" Door size (A) + 2" Allows 1/8" play on either side

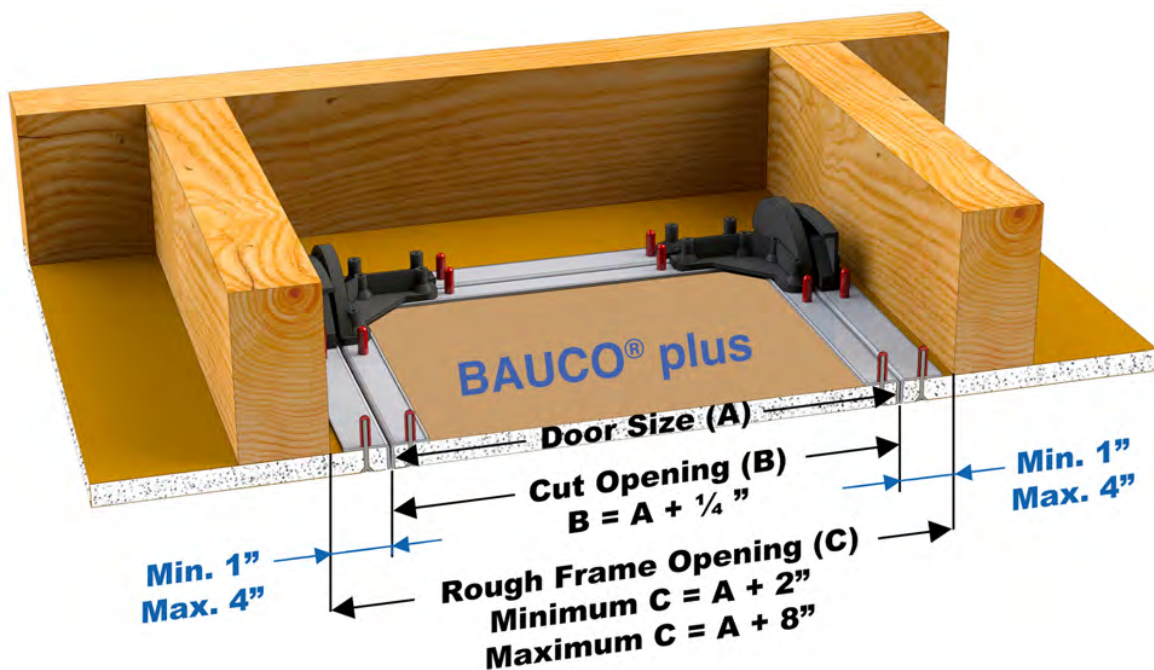


BAUCO[®] plus

METRIC SIZE CHART FOR STANDARD SIZES

Model Number	(A)	(B)	(C)
1/2" and 5/8" Gypsum Wallboard	Door Size (A) Width x Length	Cut Opening in GWB (B) Width x Length	Rough Opening (C) Width x Length
58-0808	203 mm x 203 mm	209 mm x 209 mm	254 mm x 254 mm
58-1010	254 mm x 254 mm	260 mm x 260 mm	305 mm x 305 mm
58-1212	305 mm x 305 mm	311 mm x 311 mm	356 mm x 356 mm
58-1414	356 mm x 356 mm	362 mm x 362 mm	407 mm x 407 mm
58-1616	406 mm x 406 mm	412 mm x 412 mm	457 mm x 457 mm
58-1818	457 mm x 457 mm	463 mm x 463 mm	508 mm x 508 mm
58-2020	508 mm x 508 mm	514 mm x 514 mm	559 mm x 559 mm
58-2424	610 mm x 610 mm	616 mm x 616 mm	661 mm x 661 mm
58-2436	610 mm x 914 mm	616 mm x 920 mm	661 mm x 965 mm

Access door sizes are based on inside dimensions, door size (A) Inside dimensions, opening in door frame Door size (A) + 1/4" Door size (A) + 51 mm allows 32 mm play on either side



BAUCO PLUS SINGLE LEAF WALL OR CEILING ACCESS PANEL - SLOTTED CAM LATCH

FOR USE IN:

- ASSEMBLIES CLAD IN GYPSUM WALLBOARD 1/2" (13 mm) OR 5/8" (16 mm)
- NEW CONSTRUCTION OR REPAIRS
- ROUGH OPENINGS IN GWB WITHOUT ABUTTING STRUCTURES

FRAME:

- RECESSED ALUMINUM EXTRUSIONS
- FRAME ACTS AS FINISHING EDGE
- 1/16" (2 mm) GAP BETWEEN FRAME AND DOOR

STANDARD FEATURES:

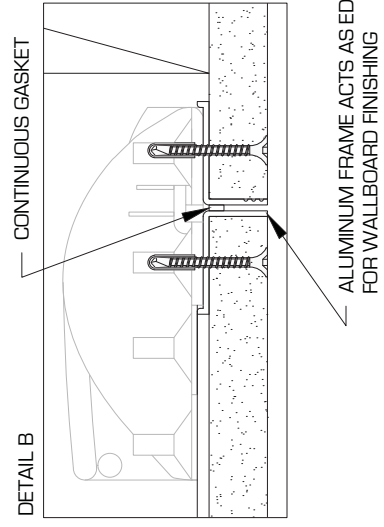
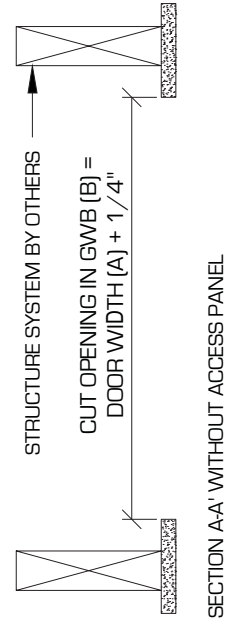
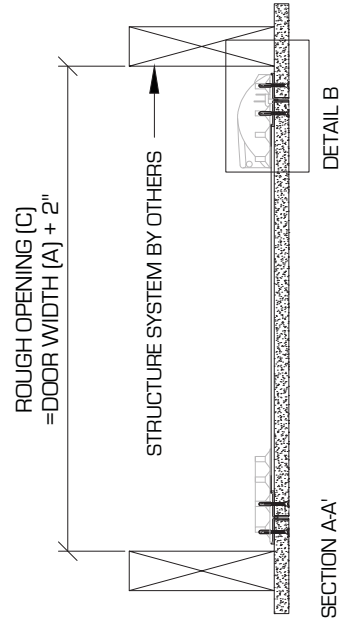
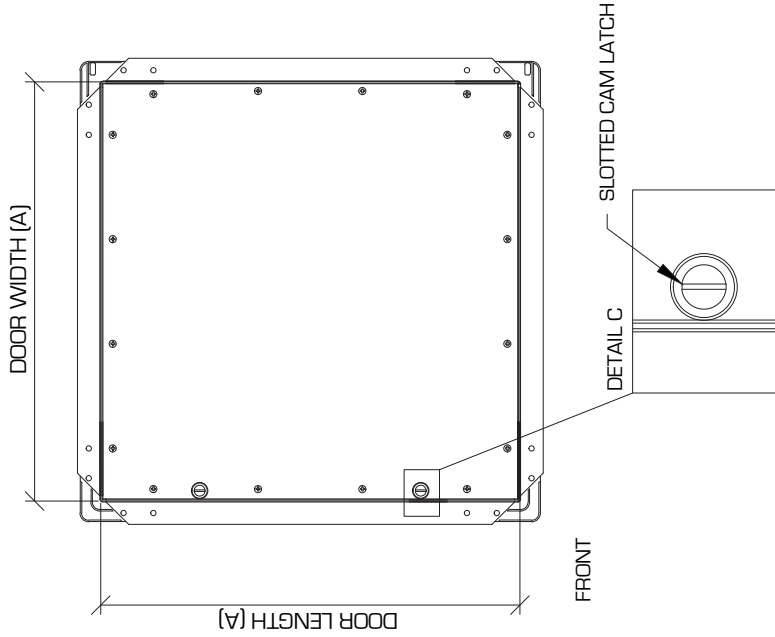
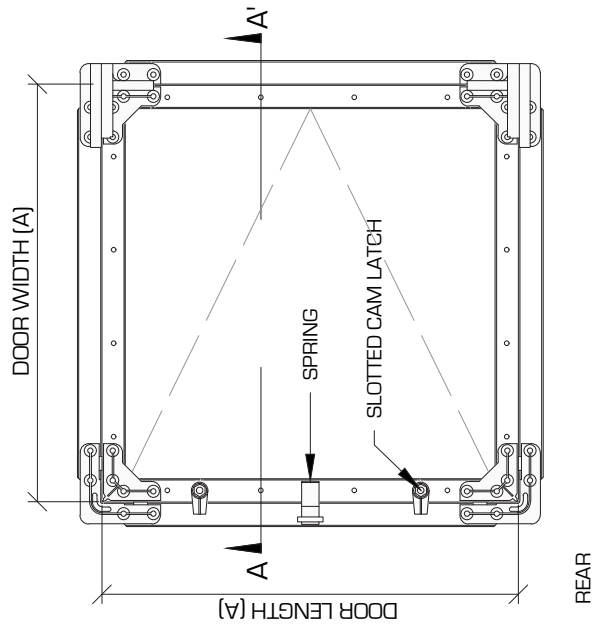
- STRONG CONCEALED ALUMINUM FRAME AND GLASS FIBRE REINFORCED NYLON HARDWARE
- CAM LATCH FLUSH WITH SURFACE.
- FULLY HINGED REMOVABLE DOOR PANELS WITH INTEGRATED SAFETY CABLES
- MOISTURE RESISTANT GWB INLAY
- PERIMETER GASKET ENCLOSED
- INSTALLATION INSTRUCTIONS, SELF-SQUARING INSTALLATION TOOL

HINGE:

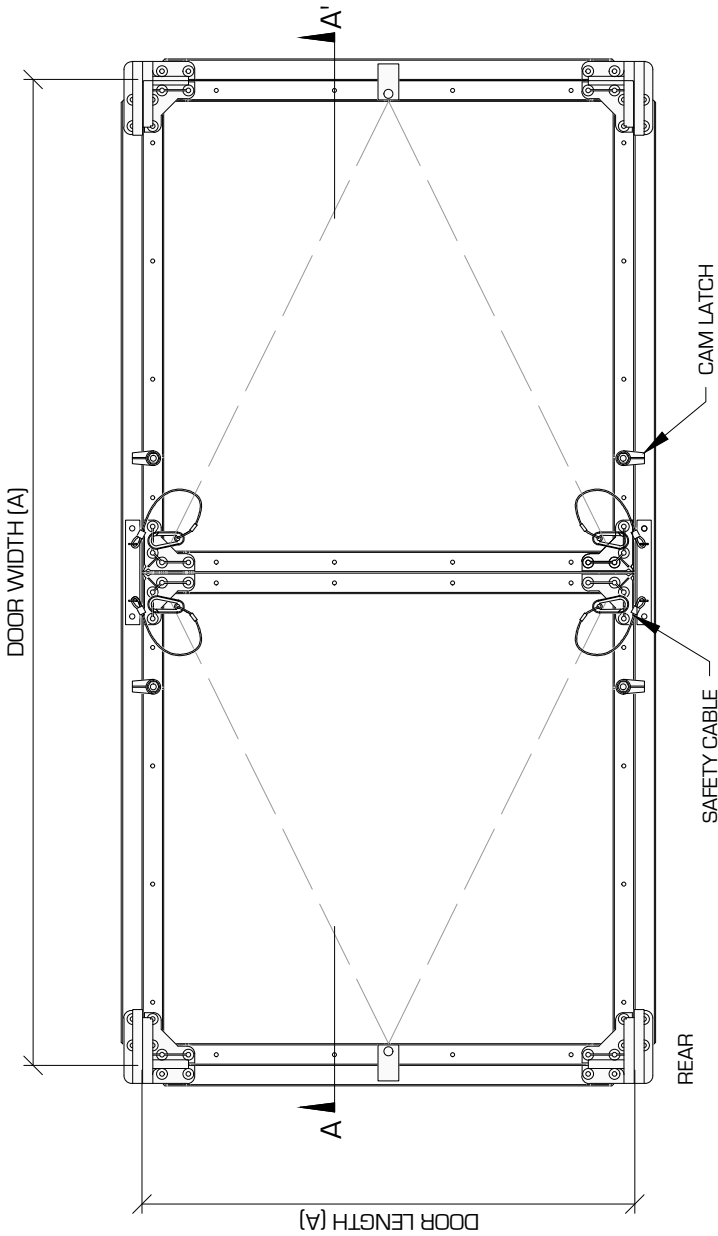
- UNIQUE, PATENTED NON-CORRODING 2-POINT PIN HINGE, ALLOWS DOOR TO OPEN TO 90 DEGREES
- DOOR CAN BE REMOVED FOR MAXIMUM CLEARANCE

LATCH:

- CAM LATCH (STANDARD)
- CONCEALED TOUCH-LATCH (OPTIONAL)
- TAMPER RESISTANT CAM LATCH (OPTIONAL)
- KEYED LOCK (OPTIONAL)



BAUCO PLUS DOUBLE LEAF WALL OR CEILING ACCESS PANEL - CAM LATCH



- FOR USE IN:
- ASSEMBLIES CLAD IN GYPSUM WALL BOARD 1/2" (13 mm) OR 5/8" (16 mm)
 - NEW CONSTRUCTION OR REPAIRS
 - ROUGH OPENINGS IN GWB WITHOUT ABUTTING STRUCTURES

- FRAME:
- RECESSED ALUMINUM EXTRUSIONS
 - FRAME ACTS AS FINISHING EDGE
 - 1/16" (2mm) GAP BETWEEN FRAME AND DOOR

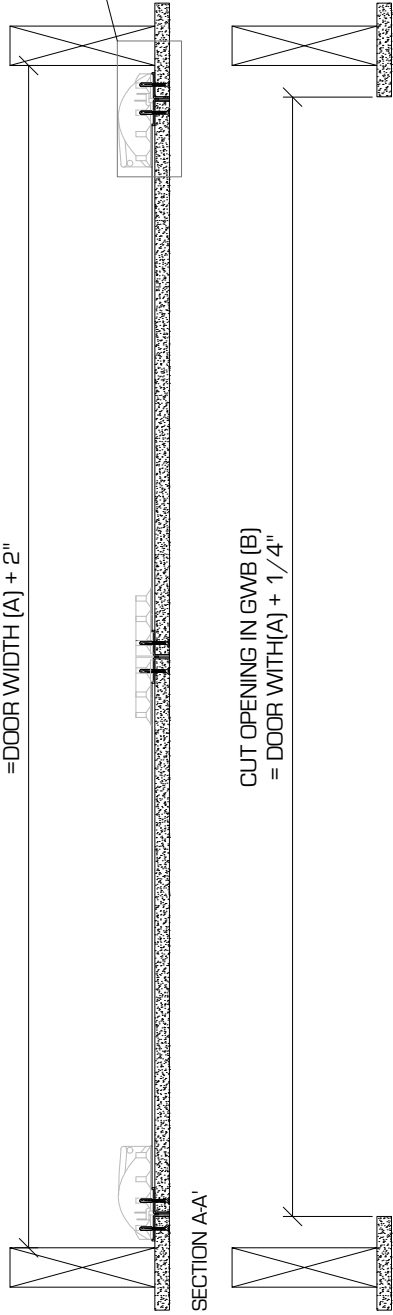
- STANDARD FEATURES:
- STRONG CONCEALED ALUMINUM FRAME AND G.F.P. HARDWARE
 - CONCEALED MECHANICAL TOUCH-LATCH
 - LIFT-OUT DOORS WITH SAFETY CABLES
 - MOISTURE RESISTANT GWB INLAY
 - PERIMETER GASKET ENCLOSED

- HINGE:
- CONCEALED NON-CORRODING 2-POINT PIN HINGE, ALLOWS DOOR TO OPEN TO 90 DEGREES
 - DOOR CAN BE REMOVED FOR MAXIMUM CLEARANCE

- LATCH:
- CONCEALED TOUCH LATCH (STANDARD)
 - CAM LATCH (OPTIONAL)
 - TAMPER RESISTANT CAM LATCH (OPTIONAL)
 - KEYED LOCK (OPTIONAL)

ROUGH OPENING (C)
= DOOR WIDTH (A) + 2"

CUT OPENING IN GWB (B)
= DOOR WITH (A) + 1/4"



SECTION A-A' WITHOUT ACCESS PANEL

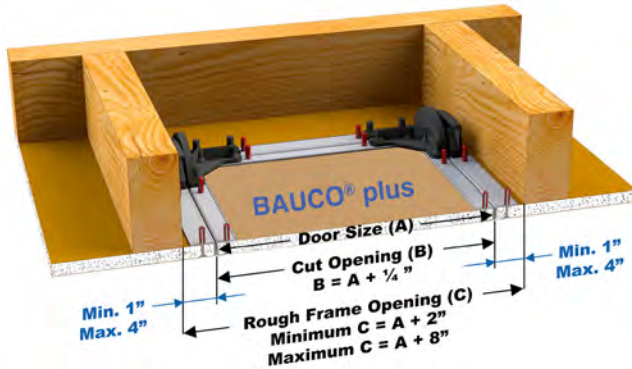
BAUCO® plus ARCHITECTURAL ACCESS PANEL WITH CONCEALED HARDWARE AND GYPSUM BOARD INLAY

BAUCO[®] plus

INSTALLATION INSTRUCTIONS



FRAMING GUIDE



1. Frame/block as outlined above (or page 52)

2. Install the red safety catches onto the access panel. The hooks prevent the door from swinging down when the latches are opened in a ceiling installation. Open the access panel door and insert the short leg of each hook in the space between black plastic and aluminum along the latch side of the door. Hooks will catch on outside frame unless pushed out of the way.

3. Inserting installation aides (yellow). With the door closed, insert the yellow installation handle from the back of the panel next to each of the hinge corners. The handle fits through the gap between door and frame.

4. Placing access panel into rough opening. Pass the access panel through the opening and use the yellow installation handles to pull firmly into position.

5. Placing self drilling drywall screws into frame. Pull frame against gypsum board and place first fastener through board into aluminum frame. Check alignment in opening and place second fastener diagonal to the first fastener. Move handle along the frame and place more fasteners on 3" spacing. Open door and move handles onto the remaining two sides of panel. Close the door and continue placing fasteners.

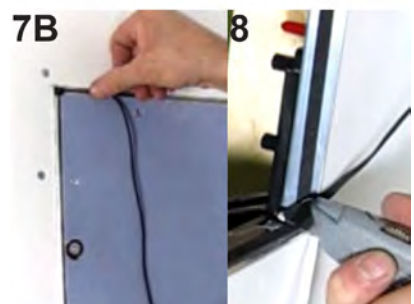
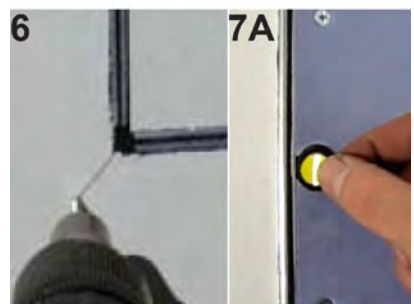
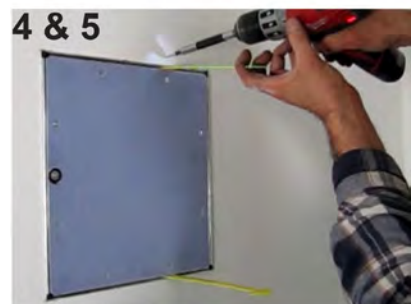
6. Corner fasteners. Mark fastener position in all four corners. Their right position is at 45 degrees at 7/8" (24 mm) from the door corner.

*Note: Fasteners **should not be placed** into the door hinge mechanism.*

Tip: If door does not want to open: clean the gap between door and frame. Check that fasteners have not been set into the hinge mechanism and are blocking its function.

7. Finishing/mudding. Remove installation handles. Place safety caps onto fastener tips. Close door. Place the self-adhesive masking disk on each latch head and use elastic cord to mask the gap between door and frame. Mud to proud edge of aluminum frame. Remove elastic cord. Avoid mud in the hinge mechanism.

8. Sand until the edge of the aluminum frame is fully visible. Do not leave any compound covering the edge as it will break off. Remove masking disks from latch heads. Clean frame. Apply gasket along back edge of the outside frame. Cut to appropriate length. Do not cover where plastic hinge interferes.



Project Name:
Project Number:

Item Number:
Item Description:

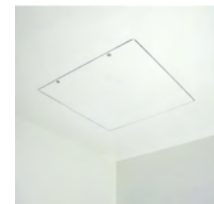
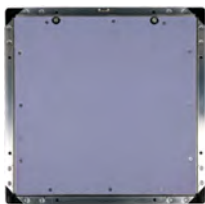
Manufacturer:	Bauco Access Panel Solutions		
Address:	834 Devonshire Road, Victoria, BC Canada V9A 4T4		
Telephone:	1-250-592-0033	Toll-free Telephone:	1-877-592-0033
Fax:	1-250-592-7587	Toll-free Fax:	1-877-592-7587
Email:	info@BAUCO.com		

Model Number: 58-____ *series for installation in 5/8" and 1/2" gypsum wallboard

Model Name: **BAUCO® plus** access panel for drywall

Description: Virtually invisible access panel installs flush with wall and ceiling finishes. Hardware-free finish, opens with concealed hinges and cam latches. May be removed for full access, complete with safety catches. Suitable for new construction and repairs. Panels arrive ready for installation with factory installed gypsum board inlay. Door panel receives the same finish as the surrounding surface. Aluminum extrusion with gypsum board installed, non-corrosive hardware, safety devices, installation kit, and bracing where needed.
Standard: cam latches. Options: touch latches, keyed latches, tamper-resistant latches special board.

Finishing: No bead required. Feather mud so that after the 3rd layer no irregularities shall be visible to the unaided eye at a distance of 1.5 m.



Dimensions: Standard sizes: 8" x 8", 10" x 10", 12" x 12", 14" x 14", 16" x 16", 18" x 18", 20" x 20", 24" x 24", 24" x 36".
We can manufacture custom sizes with short lead times.

Sizing: For a proper fit, the rough opening has to be 2" wider and longer than the door size, to a maximum of 8".

Notes: Cut opening in the gypsum wallboard will be the door size + 1/4".

* Last 4 digits indicate panel size: 58-1818 = 18" x 18" square panel.

** The last 2 digits are the hinged side.

BAUCO® plus LEED Statement

LEED FOR BAUCO® plus ACCESS PANELS WITH GYPSUM BOARD INLAY

Our team is committed to operating our facilities with environmentally friendly processes, as well as manufacturing our BAUCO® access panels which help architects, dealers, distributors, and end users to achieve the highest possible level of certification. We are ready to assist in your LEED certification documentation.

MANUFACTURING LOCATION

BAUCO® plus II , BAUCO® plus, BAUCO® air, and BAUCO® rondo access door products are manufactured in Victoria, British Columbia, Canada.

MATERIALS

The gypsum wallboard inlay shipped with our doors is manufactured by CGC Inc., a member of the U.S. Green Building Council. Other brand products are available upon request. CGC Inc. manufactures the USG Sheetrock Gypsum Panels in Rainer, OR.

RECYCLING CONTENT

Material Content by Weight	% of Total	Post-industrial Recycled Content	Post-consumer Recycled Content	Total Recycled %
Aluminum Extrusion	19%	25%		4.8%
Steel Hardware*	1%	50%		0.5%
Nylon Hardware	6%			0%
Gypsum Wallboard	73%		21%	15.3%
Total Weight	100%			20.6%

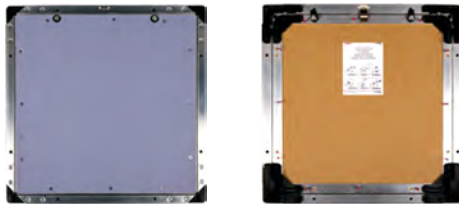
* Vendors report recycling content up to 90%, but this figure can vary

The above data refers to a 24" x 24" (610mm x 610mm) panel.

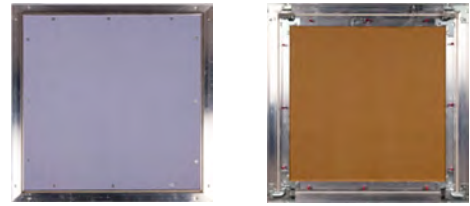
Other sizes present a similar distribution.

PRODUCT COMPARISON

BAUCO® plus



BAUCO® plus II



Best Suited For

- Wall applications that require a fixed hinge door

- All wall or ceiling applications
- Custom sizes, short lead times
- Large custom openings

Standard Latch

- Cam latch flush with finish

- Concealed mechanical touch latch

Hinge Features

- Door swings open to 90 degrees
- Non-corroding 2-point hinge
- Door can be unhinged for maximum clearance

- Free pivoting hinge
- Door can be unhinged for maximum clearance

Frame and Hardware

- Strong concealed aluminum frame
- Glass fiber reinforced nylon hardware

- Strong concealed aluminum frame
- Galvanized steel hardware

Perimeter Gasket

- Self-adhesive, closed cell foam gasket
- Installed on site

- EPDM rubber gasket factory installed
- Wipes clean after panel installation

Corner Aesthetics

- Radius corners

- Square corners

Wall Operation

- Opens like a door
- Hinge typically on vertical side

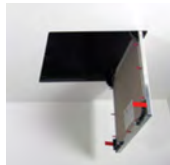
- Opens like a chute
- Door lifts out for access
- Hinge must be on floor side



Ceiling Operation

- Automatic safety catches (red)
- Panel swings down to 90 degrees

- Safety cable with clip
- Panel swings down to 90 degrees



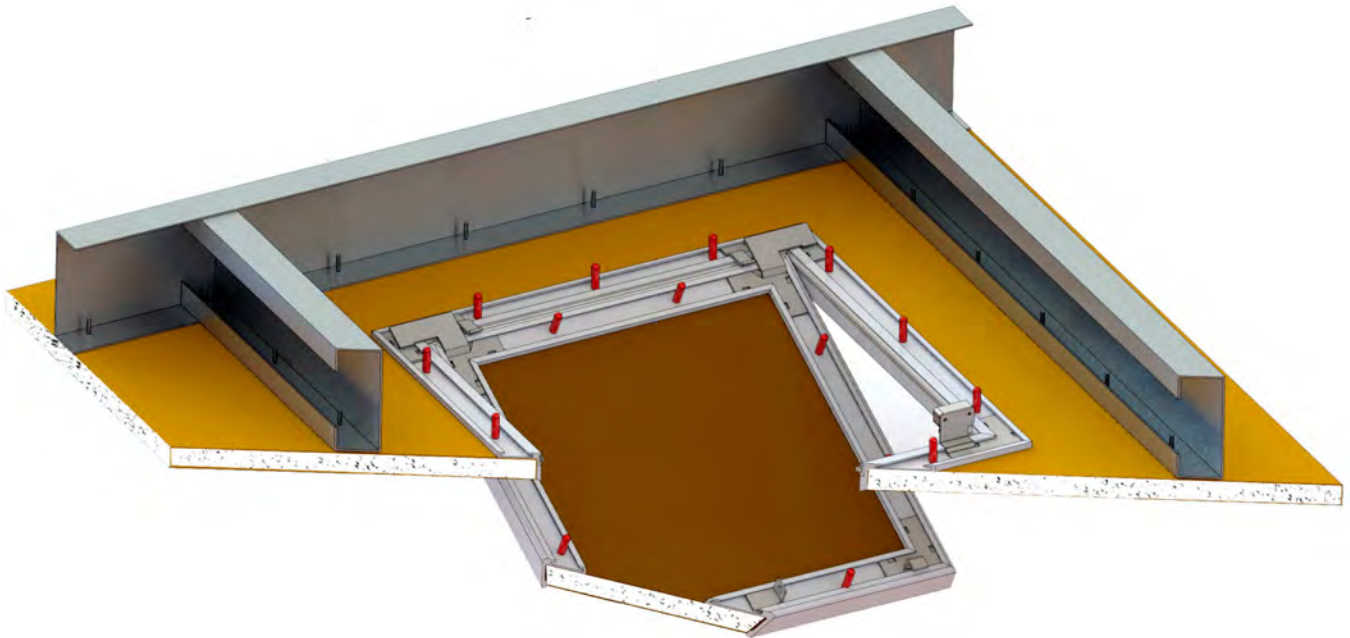
FINISH

- Flush finish
- Surface treatments can be applied

- Flush finish
- Surface treatments can be applied

BAUCO®

Product Specification Guide



BAUCO Access Panel Solutions, Inc.
834 Devonshire Road
Victoria, BC, Canada V9A 4T4
Toll Free (877) 592-0033
Phone (250) 592-0033
Web Site www.bauco.com
Email info@bauco.com

Product Specification Guide

Specifier Notes: This product guide specification is written according to the Construction Specifications Institute (CSI) Format, including *MasterFormat*, *SectionFormat*, and *PageFormat*, contained in the *CSI Manual of Practice*.

The section must be carefully reviewed and edited by the Architect to meet the requirements of the project and local building code. Coordinate this section with other specification sections and the drawings.

Delete all "Specifier Notes" when editing this section.

ACCESS DOORS AND FRAMES

Specifier Notes: This section covers five products manufactured by BAUCO Access Panel Solutions Inc., including four models of virtually invisible drywall inlay access doors/panels:

- BAUCO Plus II
- BAUCO XL
- BAUCO Plus
- BAUCO Rondo

And one model of removable air-return grilles that can function as access doors/panels:

- BAUCO Air

BAUCO Air can be used independently or factory installed into the access panel. Consult BAUCO Access Panel Solutions Inc. for assistance editing this section for your specific application.

PART 1: GENERAL

1.1 RELATED DOCUMENTS

Drawings and general provisions of the contract, including supplementary conditions and Division 1 specification sections, apply to this section.

1.2 SUMMARY

SECTION 083100 - Access Doors and Frames includes access panels and frames for the following types of installations:

- A. **Wall** access panels and frames
- B. **Ceiling** access panels and frames

1.3 RELATED SECTIONS:

Applicable related specification sections:

- A. Section 061053 - Miscellaneous Rough Carpentry
- B. Section 080000 - Door Hardware (for mortise cylinder lock)
- C. Section 092116 - Gypsum Board Assemblies.
- D. Section 092300 - Gypsum Plastering.
- E. Section 160000 - Ceiling Access Panels (for ballasts and transformers)
- F. Section 233700 - Air Outlets and Inlets

1.1 SUBMITTALS

- A. General: In accordance with conditions of Division 1 specifications
- B. Manufacturer's submittals documents and installation instructions.

Specifier Notes:

BAUCO Plus II, BAUCO Plus, BAUCO XL, BAUCO Rondo, and BAUCO Air submittal documents and installation instruction download link: <https://bauco.com/resources/>

1.2 QUALITY ASSURANCE

- A. So there shall be no division of responsibility, all access panels shall be supplied by a single manufacturer under a single contract.
- B. Obtain design professional's approval for all panel sizes that vary from the general dimensions listed in these specifications, if they are not in accordance with manufacturer's standards.

1.3 COORDINATION & RESPONSIBILITY FOR ACCESS PANELS & AIR RETURN GRILLES ON SITE

- A. Determine specific locations and sizes for access panels needed to gain access to concealed equipment & indicate on schedule specified under "submittals" article.
- B. Access panels to gain access to equipment specified in Division 15 & 16 and where panels are not shown on drawings are to be provided by the applicable subcontractor and in compliance with requirements listed in these sections.
- C. Determine specific locations and sizes for air return grilles (access panels) needed to provide return air flow and to gain access to concealed equipment & indicate on schedule specified under "submittals" article.
- D. Air return grilles to provide ventilation and access to equipment specified in Divisions 21, 22, 23, 24, 25, 26, 27 & 28. Grilles not shown on drawings are to be provided by the applicable subcontractor and in compliance with requirements listed in these sections.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Package and ship in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name and manufacturer.
- B. Store indoors in a dry area out of direct sunlight in compliance to manufacturer's instructions.
- C. Protect materials and finishes from damage during handling and installation.

PART 2: PRODUCTS

2.1 MANUFACTURER / DISTRIBUTOR

- A. BAUCO Access Panel Solutions, Inc.
834 Devonshire Road, Victoria, BC, V9A 4T4 Canada
Toll-Free Tel: 1-877-592-0033 or 1-250-592-0033
Toll-Free Fax: 1-877-592-7587 or 1-250-595-0513
info@Bauco.com www.Bauco.com
- B. Substitutions: Not permitted.

2.2 ACCESS DOORS AND FRAMES

Virtually Invisible Rear-Mount Drywall Access Panel for Walls or Ceilings

- Products:
 - BAUCO Plus II: Rectangular access panel with free-pivot hinge for wall or ceiling
 - BAUCO Plus: Rectangular access panel with pin hinge for wall or ceiling
 - BAUCO Rondo: Round access panel with free-pivot hinge for ceiling
- Description: Non-fire rated recessed access doors with concealed hardware and gypsum board inlay for flush installation and virtually invisible finish. Install on the rear of surrounding wallboard.
- Features:
 - 2.8mm thick aluminum inner and outer frame
 - Factory-installed, screwed-in-place gypsum board (or equivalent) door leaf inlay, to match surrounding wall or ceiling surface
 - Galvanized steel internal corner reinforcing
 - Inner and outer frame edge raised in a 0.5mm raised to accept finishing compound for a flush frame finish
 - Concealed free-pivot (or pin) hinge to allow all doors to open at least 120 degrees
 - Nylon-coated wire braid safety cable, test rated for 135lb (61kg), with crimp connections and spring snap aluminum carabineer
 - Lift-out door leaf for fully clear access opening

- EPDM rubber gasket, with the mass of the gypsum board inlay, contributes to maintaining STC rating of surrounding wall or ceiling assembly. Except BAUCO Rondo -does not have EPDM gasket for seal.
- For larger panels, 3/4" aluminum square tubing or steel U-channel reinforcing on back of large door leaves
- Some large doors provided in multi-leaf formats with no bar between leaves
- Material Overview:
 - Aluminum alloy 6063-T6 frames, supports, and bracing with at least 25% post-industrial recycled content by weight
 - Moisture- and mold-resistant gypsum board inlay with at least 21% post-consumer recycled content by weight
 - Galvanized steel internal hardware with at least 50% post-industrial recycled content by weight
 - EPDM rubber gasket
- Location: **[Wall] [Ceiling] [Both wall and ceiling]**
- Assembly thickness: **[5/8" (15.9mm)] [1/2" (12.7mm)]**
- Opening size: **<Please specify>**

Specifier Notes: Sizes refer to clear opening size, which will be 2 1/2" smaller than the rough framed (stud-to-stud) opening. Custom sizes are available on short lead times, with the following restrictions:

BAUCO Plus II: 6" minimum (height or width); no maximum size.

BAUCO Plus: 8" minimum (height or width); 36" maximum (height); 24" maximum (width)

BAUCO Rondo: 12", 18", or 24" diameter; no custom sizes available

- Inlay: Furnish access door with factory-installed inlay. **[Moisture- and mold-resistant gypsum board - Standard] [Acoustic gypsum board] [Tilebacker gypsum board] [Cement board] [Plywood] [Other - Please confirm with manufacturer]**. Access door inlay shall equal surrounding substrate specifications to ensure acoustic integrity and flush finish.
- Latch: **[Concealed mechanical touch latches - Standard] [Slotted cam latch] [Tamper-resistant torx cam latch] [Concealed mechanical touch latches and keyed-alike cylinder lock] [Concealed mechanical touch latch and slotted cam latch] [Concealed mechanical touch latch and tamper-resistant torx cam latch]**
- Integrated air return grille option: BAUCO Air grille core at **<Please specify grille height, width, and placement in door>**
- Framing: For a proper fit between framing members the rough framed opening will be 2 1/2" greater than clear opening size. This 2 1/2" allowance provides the door frame size 1 1/8" plus 1/8" allowance on all sides of the panel.

- Finish: Installers shall apply the same finish and paint to door leaf as the surrounding surfaces. When installed and finished the access panel shall be flush with the wall or ceiling surface and only a one sixteenth of an inch shadow gap shall be visible. For best results, setting-type gypsum finishing compound is recommended. Apply compound separately to the door leaf and surrounding wall or ceiling area up to recessed access panel frame. No taping required.

B. Virtually Invisible Front-Mounting Recessed Drywall Access Panels

- Products:
 - BAUCO XL
- Description: Heavy-duty non-fire rated recessed access doors with concealed hardware and gypsum board inlay for flush installation and virtually invisible finish. Install on the front of surrounding wallboard.
- Features:
 - 2.8mm thick aluminum inner and outer frame
 - Front-mounting aluminum frame provides solidly integrated finishing bead to prevent damage and to ensure a straight smooth finish. Countersunk holes to receive fastener heads
 - Factory-installed, screwed-in-place gypsum board (or equivalent) door leaf inlay, to match surrounding wall or ceiling surface
 - Galvanized steel internal corner reinforcing
 - Panel frame edge raised in a 0.5mm to accept finishing compound for a flush frame finish.
 - Concealed hinge made of heavy-duty, galvanized steel components with variable pivot point in double track to allow all doors to open 105 degrees
 - Nylon-coated wire braid safety cable, test rated for 135lb (61kg), with crimp connections and spring snap aluminum carabineer
 - Lift-out door leaf for fully clear access opening
 - Closed-cell foam-filled rubber gasket to maintain STC rating of surrounding wall or ceiling assembly
 - Aluminum tube or steel U-channel reinforcing on back of door leaves
 - Large doors provided in multi-leaf formats with no bar between leaves
- Material Overview:
 - Extruded aluminum alloy 6063-T6 frames, supports, and bracing with at least 25% post-industrial recycled content by weight
 - Moisture- and mold-resistant gypsum board inlay with at least 21% post-consumer recycled content by weight
 - Galvanized internal steel hardware with at least 50% post-industrial recycled content by weight
 - Closed-cell foam-filled rubber gaskets

- Inlay: **[Standard moisture and mold-resistant gypsum board] [Acoustic gypsum board] [Tilebacker gypsum board] [Cement board] [Plywood] [Other – Please confirm with manufacturer].** Access panel inlay shall equal surrounding substrate specifications to ensure acoustic integrity and flush finish.
- Location: **[Wall] [Ceiling] [Both wall and ceiling]**
- Assembly thickness: Face-mounting 5/8" (15.9mm) thick access door sits flush with wall or ceiling assemblies of any thickness.
- Opening size: **<Please specify>**

Specifier Notes: Sizes refer to clear opening size, which will be 1 1/4" smaller than the rough framed (stud-to-stud) opening. Custom sizes are available on short lead times, with the following restrictions: BAUCO XL: 24" x 36" minimum; 22 square foot per leaf maximum.

- Factory finish: **[Unfinished door leaf] [BAUCO Paint Ready option]**
- Latch: **[Concealed mechanical touch latches (Standard)] [Slotted cam latch] [Tamper-resistant torx cam latch] [Concealed mechanical touch latches and keyed-alike cylinder lock] [Concealed mechanical touch latch and slotted cam latch] [Concealed mechanical touch latch and tamper-resistant torx cam latch]**
- Integrated air return grille option: BAUCO Air grille core at **<Please specify grille height, width, and placement in door>**
- Framing: For a proper fit the rough framed opening will be 1 1/4" greater than clear opening size. This additional 1 1/4" provides for two times the door frame size thickness plus 1/16" allowance on all sides of the panel.
- Finish: Installers shall apply the same finish and paint to door leaf as the surrounding surfaces. When installed and finished the access panel shall be flush with the wall or ceiling surface and only a 5/64" (2 mm) perimeter gap shall be visible. BAUCO XL access panels require finishing using common trade tools. For best results a setting-type gypsum finishing compound is recommended. Apply compound separately to the door leaf up to trim leading edge and to the finishing bead along the door frame.

C. Flush Sheet-Metal Access Panels:

- Products:
 - BAUCO Softline
- Description: Non-fire rated flush sheet-metal access doors with soft transition frames for wall or ceiling
- Features:
 - 20 gauge galvanized sheet metal door and frame
 - Visible, low profile flange frame only 1.8 mm above finished wall or ceiling surface, with soft transition

- frame edge and no visible joints or welds
 - Concealed pin hinge, reversible for right- or left-hand hinging
 - Fully removable door
 - 4 concealed adjustable wall anchor tabs with prepunched holes for fasteners
- Material Overview:
 - Galvanized steel hardware
- Latch: **[Concealed mechanical touch latches - Standard]**
[Concealed mechanical touch latches and keyed-alike cylinder lock]
- Location: **[Wall] [Ceiling] [Both wall and ceiling]**
- Opening size: **<Please specify>**

Specifier Notes: Custom sizes are available on orders over 100 pcs. See the list of standard sizes on the manufacturer's website here:

Bauco.com/products/BAUCO-softline/

- Framing: For a proper fit, the rough framed opening will be 1/4" greater than product code sizing.
- Finish: Powder coat painted white (RAL 9016).

D. Air-Return Grilles to Function as Access Panels

Specifier Notes: BAUCO Air air-return grilles can be integrated into any gypsum board surface. This includes the face of access panels with gypsum board inlay, such as BAUCO Plus II and BAUCO XL models. As the grille core is fully removable, BAUCO Air can function as an access panel on its own, if required.

- Product:
 - BAUCO Air
- Description: Rear mount architectural air-return grilles with removable grille core and concealed hardware for flush installation in gypsum board.
- Features:
 - 2.8mm thick aluminum outer frame
 - Galvanized steel internal corner reinforcing
 - Outer frame edge raised in a 0.5mm to accept finishing compound for flush frame finish
 - Linear bar grille core fabricated in 2.8mm thick extruded aluminum alloy 6063-T6
 - Vanes angled down at 49 degrees
 - Free area of 48%
 - Concealed, galvanized steel free pivot hinge shall allow all doors to open 120 degrees
 - Removable, dishwasher-safe grille core for full access and easy cleaning

- Ceiling configuration grille provided with nylon-coated wire braid safety cable, test rated for 135lb (61kg), with crimp connections and spring snap aluminum carabineer
- Material Overview:
 - Extruded aluminum alloy 6063-T6 frames, supports, and bracing with at least 25% post-industrial recycled content by weight
 - Galvanized internal steel hardware with at least 50% post-industrial recycled content by weight
- Vane finish: **[mill finish] [anodized] [white powder coat] [colored powder coat – consult manufacturer for availability] finish.**
- Latch: **[Concealed mechanical touch latches] [Fixed attachment with machine screws]**
- Location: **[Wall] [Ceiling] [Both wall and ceiling]**
- Assembly thickness: **[5/8" (15.9mm)] [1/2" (12.7mm)]**
- Opening size: **<Please specify>**

Specifier Notes: Custom sizes are available on short lead times, with the following restrictions:
 BAUCO Air: 6" minimum (height or width); 48" maximum (height or width)

- Framing: For a proper fit between framing members the rough framed opening will be 2 1/2" greater than product code sizing. This 2 1/2" allowance provides the door frame size 1 1/8" plus 1/8" allowance on all sides of the grille.
- Finish: When installed and finished the access panel shall be flush with the wall or ceiling surface and only a 5/64" (2 mm) perimeter gap shall be visible. BAUCO Air access panels require finishing around the concealed frame using common trade tools. No taping required.

2.3 FABRICATION

- A. Manufacture each access panel and grille assembly as an integral unit ready for site installation.
- B. Furnish number of latches required to hold door or grille flush for a smooth uniform panel appearance when closed.
- C. Larger sizes bracing will be added to add rigidity and/or prevent sagging.
- D. Supply rear of panel door with acoustic treatment when specified.
- E. Provide installation instructions with each panel and grille.
- F. Rear of panel door leaf label indicating product model and size.

PART 3: EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive access doors or grilles. Notify Architect if areas are not acceptable. Do not begin installation until unacceptable conditions have been corrected.

3.2 PREPARATION

- A. Advise installers of work relating to access panel installation including rough opening dimensions, locations of supports, and anchoring methods. Coordinate delivery with other work to avoid delay.

3.3 INSTALLATION

- A. Follow [manufacturer's instructions for installing access panels](#). Install access doors plumb, level, and square.
- B. Anchor frames securely in place.
- C. Set frames to proper alignment with the wall or ceiling.
- D. Position access panels for proper access to concealed equipment requiring access.

3.4 ADJUST AND CLEAN

- A. Adjust panel after installation for proper operation. Remove drywall compound from hinge, frame and door leaf edge. Clean the frame and door with a damp cloth.
- B. Remove and replace panels or frames that are warped, bowed, or damaged.

3.5 TECHNICAL SUPPORT

- A. BAUCO Access Panel Solutions, Inc.
834 Devonshire Road, Victoria, BC, V9A 4T4 Canada
Toll-Free Tel: 1-877-592-0033 or 1-250-592-0033
info@Bauco.com www.Bauco.com
- B. Additional information and resources from manufacturer including product info sheets, submittal sheets, and installation videos can be found [here](#).
- C. Warranty:

BAUCO Access Panel Solutions Incorporated, as the manufacturer of BAUCO brand access panels for drywall, hereby warrants that the all access panels supplied are free of manufacturing defects.

We do not install the materials (access panels) on site and do not warrant the installation or workmanship provided by the contractor on site.

Further, we agree to supply replacement panels or components for any access panels or components, which may prove to be defective in manufacturing workmanship or materials within a period of 1 year, ordinary wear and tear and faulty installation excepted. Warranty commences as of the date of the completion of the sale, or the date the owners take possession; whichever is sooner.

END OF SECTION